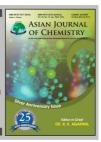




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Preparation and Characterization of Hydrophobic Alginate Derivative Nanocapsules Entrapping λ-Cyhalothrin

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Hydrophobic alginate derivative was synthesized by the amidation of alginate and octylamine. The generated octyl-grafted alginate-amide was confirmed by FTIR and 1H NMR. The degree of substitution was 0.23 and whose critical aggregation concentration in aqueous medium was 0.34 mg/mL. This strategy of nanocapsule formulation was based on microemulsion template with octyl-grafted alginate-amide derivative. The morphology and the size of nanocapsules were characterized by transmission electron microscopy, whose average size is 25.78 nm. The nanocapsule has a high loading efficiency valve of 99.95 %. The release characteristics of the nanocapsules were evaluated in methanol and the results indicated that the nanocapsules restrained the release of λ -cyhalothrin.

Key Words: Alginate, Octyl-grafted alginate-amide derivative, Polyoxyethylene styrenyl phenyl ether, λ-cyhalothrin, Nanocapsule.

INTRODUCTION

Alginate is obtained from algal or bacterias, which is a polyanionic linear polysaccharide consisting of 1,4-β-Dmannuronic acid (M block) and C-5 epimer α-L-guluronic acid (G block) units through different proportions of arrangements in GG, MG and MM blocks¹. Alginate has some special properties, such as biocompatibility, non-toxicity and biodegradability², in addition, the ability to form hydrogel by the interactions between G blocks of alginate and divalent cation³. Thus, alginate has been widely used to make hydrogel and microsphere for drug delivery⁴⁻⁸. However, its utilization in the formation of oil-in-water (o/w) microemulsion (microcapsule) is very less due to its water-solubility9. It has been reported that alginate derivative is a good candidate for the formation of nanoparticle because of its amphiphilic by introducing the hydrophobic groups into the hydrophilic polysaccharide^{10,11}. For instance, the hydrophobic segments of alginate can undergo an intermolecular interaction to form clusters through the covalent modification of alginate by hydrophobic materials¹² which is an effective way to enhance the stability, loading capacity and efficiency of microemulsion. In addition, the utilization of alginate is greatly increased because numerous hydrophobical modified alginate derivatives gathering at the surfaces of the microemulsion droplets¹³.

 λ -Cyhalothrin is a kind of pyrethroid insecticide and has been widely used in controlling insect pests in agriculture¹⁴.

Among the numerous formulations of pesticide, oil-in-water (o/w) microemulsion has some advantages of reducing organic solvent used and improving the safety and stability during storage and transportation¹⁵. Nevertheless, the microemulsion is unstable which may lead to the membrane damage and the rapidly release of core substances to the farmland¹⁶ resulting in large number of pesticide residues, which are considered dangerous to the environment and not environmental benign. Therefore, it is crucial to avoid or minimize the deficiencies mentioned above. One possible way is to prepare a nanocapsule of core-shell structure¹⁷. We encapsuled the hydrophobic pyrethroid by the appropriate polymers to improve the stability¹⁸ and decrease the possibility of direct contact with people as well as the burst¹⁹.

In this paper, a nanocapsule from polyoxyethylene styrenyl phenyl ether and amphiphilic alginate derivative as a carrier for the application of λ -cyhalothrin is prepared and charactrized. An amphiphilic alginate-amide derivative was prepared by octylamine grafting onto the carboxylic group of alginate. The formulation of nanocapsule containing λ -cyhalothrin was based on microemulsion template. Besides, the effection on the release behaviours of pesticides by the addition of surfactant and octyl-grafted amphiphilic alginate-amide derivative has been investigated.

EXPERIMENTAL

Sodium alginate, octyl amine, 1-ethyl-3-(3-dimethyl-aminopropyl) carbodiimide hydrochloride (EDC·HCl), HCl,

ethanol, methanol and pyrene were commercial available and purchased from Aladdin Chemical Reagent (Shanghai, China). The chemicals were analytical grade and used without further purification. Polyoxyethylene styrenyl phenyl ether and λ -cyhalothrin ($C_{23}H_{19}ClF_3NO_3$, > 94.6 %) were provided by Yangnong Chemical (Jiangsu, China).

Preparation of octyl-grafted alginate-amide derivative: Octyl-grafted alginate-amide derivative (OAD) was prepared by the amidation through alginate coupling with octylamine in the presence of EDC·HCl^{13,20}. First of all, NaAlg (3.0 g) was dissolved in a volume of 90 mL of water. Then, EDC·HCl (0.73 g) was added to the solution. The pH value of the solution was set at 3.4 by hydrochloric acid (0.5 mol/L) and the alginate solution was diluted to a concentration of 2.5 wt % with distilled water. The amidation reaction was carried out by adding octyl amine (5.1 mL) and stirred at 35 °C. After 24 h, 300 mL of ethanol (95 % v/v) was added to precipitate the product. Then the mixture was centrifuged, washed with 100 mL ethanol (95 % v/v) and dried at 60 °C to obtain the product. The product was dialyzed in distilled water for 3 days. At last, octyl-grafted alginate-amide derivative was precipitated from the solution by adding 300 mL ethanol (95 % v/v) and then centrifuged and dried once again.

The degree of substitution (DS) of OAD was calculated based on the N/C ratio and determined by an vario EL cube elemental analyser (Elementar) and all samples were analyzed in duplicate. It was measured by the following eqn. 1.

$$D = \frac{6\alpha \times M_{C}}{M_{N} - 8\alpha \times M_{C}}$$
 (1)

 M_N is the the molecular weight of nitrogen. M_C is the the molecular weight of carbon. D is the degree of substitution (DS) of OAD. α is the the N/C ratio of OAD.

Fourier transform infrared and ¹H nuclear magnetic resonance spectroscopy: The presence of an amido bond and octyl groups of the octyl-grafted alginate-amide derivative was confirmed by the fourier transform infrared (FT-IR) and ¹H nuclear magnetic resonance (¹H NMR). FTIR spectra of alginate and OAD were recorded on a Tensor27 Fourier transform infrared spectrometer (Bruker). The samples were mixed with KBr and compressed to semitransparent disks for spectroscopic analysis.

 1 H NMR was performed on a DMX500 nuclear magnetic resonance spectrometer (Bruker). The samples were dissolved in D₂O (99.9 %) to the concentration of *ca.* 10 mg/mL.

Fluorescence measurement: The critical aggregation concentration (CAC) of OAD was determined by fluorescence measurement²¹. Pyrene, as a hydrophobic probe, was dissolved in ethanol to a final concentration of 0.04 mg/mL. 40 μ L of diluted pyrene was then added into the tube and the ethanol was volatilized by nitrogen gas. 10 μ L of OAD solution with varied concentrations from 1 × 10⁻⁴ to 10 mg/mL were added into the tube. The mixtures were sonicated for 40 min and shook in a shaking water bath overnight at 30 °C. Pyrene emission spectrum was obtained using a F7000 fluorescence spectrophotometer (Hitachi). The probe was excited at 335 nm and the emission spectrum was collected in the range of 335-600 nm at an integration time of 1 s. The excitation and emission slit openings were 2.5 nm.

Preparation of nanocapsule: The preparation of λ-cyhalothrin-loaded hydrophobic alginate derivative nanocapsules was based on microemulsion. Polyoxyethylene styrenyl phenyl ether (602#) is a nonionic emulsifier and plays a key role in the formation of microemulsions²¹. 2.5 g λ-cyhalothrin and 18 mL 602# were introduced into 60 mL of deionized water and stirred at 60 °C for 1 h. Then 20 mL OAD solution (5.0 mg/mL) was added to the aqueous solution and stirred for 0.5 h. Finally, the nanocapsules solution was prepared by slowly dripping 20 mL CaCl₂ solution (2.5 mg/mL) to the oil-in-water microemulsion system with stirring for 0.5 h.

Transmission electron microscopy and particle size distribution: The morphology of nanocapsules was examined with a JEM 2100 transmission electron microscopy (TEM) at an acceleration voltage of 100 kV. The nanocapsules were placed on a copper grid and the excess fluid was air-dried. The samples were negatively dyed in a 2 % phosphotungstic acid solution and then dried with an infrared lamp before observation. The size distribution of the nanocapsules was statistically analyzed by the graph of TEM.

Determination of loading efficiency: The amount of unencapsulated λ -cyhalothrin was determined through a crystallization method. 5 mL of the solutions of nanocapsule and microemulsion were added to a 10 mL gas-tight vial, respectively, cooled at 4 °C for 2 h and centrifuged to remove the precipitated unencapsulated λ -cyhalothrin from the solution. The precipitated λ -cyhalothrin was then dissolved by 5 mL of hexane, stirred for 10 min. The λ -cyhalothrin content in the hexane was measured by GC analysis with a 6890N gas chromatography instrument (Agilent). The λ -cyhalothrin loading efficiency was equal to the ratio of loaded amount to the total amount of λ -cyhalothrin.

Release studies: The release experiment of λ -cyhalothrin from nanocapsules was performed similarly to the method described by Kumbar *et al.*²³. Methanol was used as dissolvent to evaluate the release of λ -cyhalothrin. 20 mL of λ -cyhalothrinloaded nanocapsules were introduced into a dialysis bag (cutoff 7,000MW). The bag was immersed into 230 mL methanol at 40 °C with agitation (100 rpm). At predetermined intervals, samples of 0.1 mL were taken and analyzed by GC analysis.

RESULTS AND DISCUSSION

Synthesis and characterization of octyl-grafted alginateamide derivative: Octyl-grafted alginate-amide derivative was successfully prepared by the introduction of octylamine groups into alginate. New property was obtained and the special properties of alginate was kept as well²⁴. Data collected by elemental analysis showed the substitution was 0.23. The free primary amine groups of octylamine reacted with the carboxylic acid groups on the alginate backbones induced by EDC·HCl (Fig. 1).

The presence of an amido linkage and octyl group was confirmed by FTIR (Fig. 2). The peak at 1031 cm⁻¹ was assigned to the stretching vibration of C-O-C, the peak at 1414 cm⁻¹ was attributed to the symmetric stretching vibration of carboxyl group and the he peak at 1631 cm⁻¹ was assigned to asymmetric stretching vibration of carboxyl group. It should be further noted that the peak shifts from 1613 cm⁻¹ (B) to 1631 cm⁻¹ (A)

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Fig. 1. Synthesis of octyl-grafted alginate-amide derivative

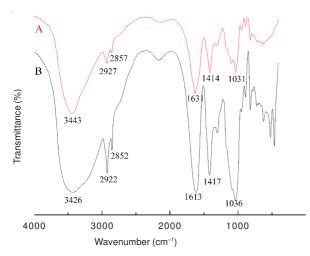


Fig. 2. FT-IR spectra of OAD (A) and alginate (B)

indicated the presence of octyl groups. The peaks at 2927 and 2857cm⁻¹ were assigned to the C-H stretching vibration of methyne groups. The broad peak at 3426 cm⁻¹ increased to sharp band at 3443 cm⁻¹ representing the O-H stretching vibrations of hydroxyl group and the N-H stretching vibrations of amide group overlapped with each other.

The successful graft of alginate octyl groups was further demonstrated by 1H NMR (Fig. 3). Compared with the spectrum of NaAlg, the proton peaks within the region of 3.8-5.2 ppm indicated the presence of native alginate carbons 13 . The emerged new and increased peaks observed from 0.9-3.6 ppm proved the presence of new groups linking to alginate. The methyl and methylene protons assignment of the octyl graft is as follows (Fig. 3A): $\delta 3.0 = CH_2$ (carbon 1 of octyl graft); $\delta 1.4 = CH_2$ (carbons 2-7 of octyl graft); $\delta 0.9 = CH_3$ (carbon 8 of octyl graft).

Formation of nanoparticles: The ratio of I372/I383 from fluorescence spectra of pyrene at varied concentrations of OAD (A) and alginate (B) as shown in Fig. 4. With increasing concentration of native alginate, basically no obvious decline in the I372/I383 valves was found when the OAD concentration was less than 0.1 mg/mL. Nevertheless, when the OAD concentration increased to 0.3 mg/mL, the ratio of I372/I383 declined obviously and when the concentration of OAD reached

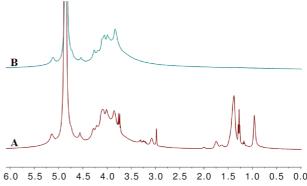


Fig. 3. ¹H NMR spectra of OAD (A) and alginate (B)

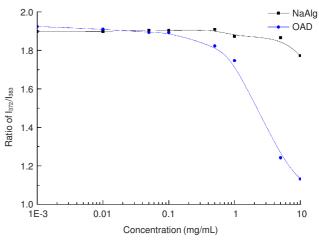


Fig. 4. Profile of ratios of I372/I383 *versus* varied concentrations of OAD and NaAlg

to 10 mg/mL, a sharp decline in the ratio was observed, indicating that the pyrene is transferred from aqueous media to the hydrophobic microdomains.

The critical aggregation concentration (CAC) is the threshold concentration of self-aggregation formation²¹. The value of the OAD was 0.337 mg/mL determined by the interception of two straight lines (the low concentration ranges and the high concentration ranges). Hence, when the concentration of OAD exceeded 0.337 mg/mL, the nanoparticle can be formed through the hydrophobic interactions between octyl groups.

This strategy of nanocapsule formulation was based on microemulsion template. Firstly, It is an optically clear solution since the λ -cyhalothrin molecule diffused and entered into the hydrophobic microdomain of self-aggregates process of 602#. Secondly, the hydrophobic chains of OAD were inserted into the microemulsion through the intermolecular hydrophobic interaction between octyl group and λ -cyhalothrin²⁵. Thirdly, the interactions between G-blocks of alginate and divalent cation³ occurred. The shell was formed by the association of OAD with Ca²⁺ (Fig. 5).

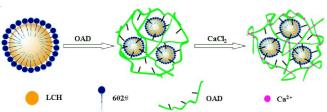


Fig. 5. Illustration of the formation of Core-Shell nanocapsule

Morphology and size of nanocapsules: The size distribution of the prepared nanoparticles was analyzed by performing TEM (Fig. 6A). It is shown that the average diameter of nanoparticle was 7.40 nm. It was also indicated that the nanoparticles had spherical structures, which displayed a unimodal particle size distribution.

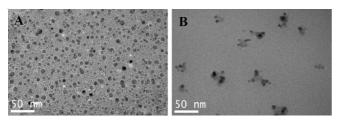


Fig. 6. TEM of nanoparticle prepared with 2.5 % λ-cyhalothrin + 18 % 602 # + 79.5 % H₂O (A); 2.5 % λ-cyhalothrin + 18 % 602# + 1 mg/mLOAD + 0.5 mg/mLCaCl₂ + 79.5 % H₂O (B)

The nanocapsules were confirmed by TEM (Fig. 6B), in this figure, the black spots represent the λ -cyhalothrin nanoparticles appearing inside of the gray area (602# and OAD membrane). The irregular morphology of nanocapsules probably due to water evaporation in the membranes when drying the sample. The average size of the nanocapsules was 25.78 nm.

λ-Cyhalothrin loading efficiency: The transparent nanocapsules solution of λ -cyhalothrin (2.5 %) was successfully prepared. The loading efficiency of nanocapsule and microemulsion were 99.5 and 99.8 %, respectively. Microemulsion is suitable for trapping hydrophobic substance. The λ -cyhalothrin molecules were solubilized in the solution of 602# to achieve a homogeneous solution. The formation of nanocapsule based on microemulsion template was an effective method, which inherited a high loading efficiency.

λ-Cyhalothrin release evaluation: Release profile of λ -cyhalothrin was investigated by comparing the release of nanocapsule (B) with that of microemulsion (A) (Fig. 7), the release of λ -cyhalothrin decreased with the existence of OAD. The results could be explained by the fact that the shell was formed by the introduction of OAD and CaCl₂ and the diffusion of λ -cyhalothrin molecules from the nanocapsules was restrained.

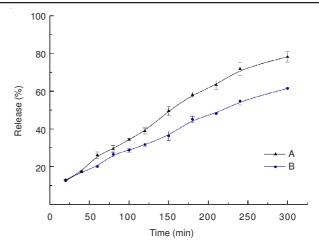


Fig. 7. Profile of release of λ -cyhalothrin from the nanoparticles prepared with 2.5 % λ -cyhalothrin + 18 % 602# + 79.5 % $H_2O(A)$; 2.5 % λ -cyhalothrin + 18 % 602# + 1 mg/mLOAD + 0.5 mg/mLCaCl₂ + 79.5 % $H_2O(B)$

To simplify the analysis the effect of OAD and Ca^{2+} on the mechanism of λ -cyhalothrin release from the nanocapsules, the release data was analyzed by applying the empirical equation²⁶:

$$kt^{n} = \frac{M_{t}}{M_{\infty}}$$
 (3)

 M_t/M_∞ is the fractional release of drug in time t, provided that t is limited to times where $M_t/M_\infty < 0.6$. k is the constant characteristic of the delivery system and n is the diffusion exponent characteristic of the release mechanism. For normal Fickian diffusion the value of n = 0.5. Case II diffusion the value of n = 1.0. The value of n intermediate between the above limits indicate Non-Fickian or anomalous transport.

By applying least-squares to the release data, the estimated correlation coefficient (r) values are presented in Table-1. According to these data, the values of n were 0.605 and 0.707, indicating that the mechanism of release from anomalous transport.

TABLE-1 RESULTS OF k, n AND R CALCULATED WITH eqn. 3				
Sample	k	n	R	Diffusion mechanism
Nanoemulsion (A)	1.406	0.707	0.992	Anomalous transport
Nanocapsule (B)	1.86	0.605	0.994	Anomalous transport

Conclusion

Amphiphilic alginate derivative was successfully prepared by the amidation of alginate with octylamine. The emulsification-gelation technique for the preparation of λ -cyhalothrin nanocapsules is proved to be effective and practical. λ -Cyhalothrin as a hydrophobic core was successfully encapsulated with 602# and OAD and the release rate collected indicated a prolonged behaviour. The nanocapsule can be used as a potential carrier for restraining the release of hydrophobic pesticide.

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