

Physico-Chemical Analysis of Industrial Effluents Obtained from Taloja Industrial Estate (Maharashtra)

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The physico-chemical analysis of the industrial effluents collected from Taloja MIDC (Maharashtra) has been analysed. It is observed that the industrial effluent contains high concentration of the metal ions, quite higher than the permissible limits indicating high degree of pollution in that industrial zone.

INTRODUCTION

Taloja MIDC is one of the biggest industrial areas consisting of about 600 industrial units. It is consisting of big industries, small scale industries of various types like engineering units, pharmaceutical units, chemical units, pre-processing units, polymer units, etc. Because of heavy work and continuous processes it has become the most polluted area now. Various types of pollutants are also poured out of the industries polluting the environment. These industrial effluents are then added to the water resources making fresh water polluted. The effluents from different sampling stations are monitored throughout the year for pH, temperature, TS, TDS, TSS, chloride, oil and grease and a few heavy metals like Cr, Cd, Ni, Zn, Cu, Pb and Fe. It is observed that all metal contents available in the effluent give higher values than the permissible standards.

Taloja industrial area is situated on the Thane-Pune highway and is alongside the Diva-Panvel railway-line of central railway. The nearest railway station is Navde Road which is about 9 km before Panvel as one travels from Diva to Panvel. The industrial area is also accessible by road from Dadar (42 km), Vashi (20 kms). Panvel (9 km) and Mumbai (15 km). The area is a part of New Mumbai and falls within the Thane Police Commissioner's jurisdiction.

This industrial area is spread over 953 hectares of land. Almost 50% of the total available land has already been allotted to various industrial units namely engineering and chemical units and a mélange of large scale, medium scale and small scale, totally numbering approximately 600 units. In the last 10 years the growth has been particularly rapid and development and growth have led this area much more to the pollution problem.

EXPERIMENTAL

Industrial effluent samples were collected from a few types of industries like pharmaceutical manufacturing, engineering work processing, print and printing ink manufacturing, chemical processing and manufacturing and miscellaneous types of other industries. From each type of industry 3 representative units were selected. The sampling was carried out throughout the year 1999 in the morning from 7.00 a.m. to 9.00 a.m., in the afternoon from 2.00 p.m. to 4.00 p.m. and in the evening from 7.00 p.m. to 9.00 p.m. The samples were collected in wide mouth polyethylene bottles and preserved properly. The sampling stations are as follows:

S-1: Nearby Powerica; **S-2:** nearby Transpower Engineering Ltd.; **S-3:** nearby Sunil Forging and Steel Industry; **S-4:** nearby HMTD Engineering; **S-5:** nearby Flat Products Equipments Ltd., MITA Engineers of Metal Processing; **S-6:** nearby Karpex Chemicals, Hindustan Lever; **S-7:** nearby Ballal Chemical and Metal Pvt. Ltd., Vasudha Chemicals Pvt. Ltd., Choksey Chemicals; **S-8:** nearby Aryavrat Chemicals, Enva Chem. India Ltd.; **S-9:** River; **S-10:** nearby Twincity Organics, LSR Specialty Oils Pvt. Ltd.; **S-11:** River; **S-12:** nearby Pushak Hosiery; Utkarsh Chemicals; Apte Amalgamations Ltd., Columbia Petrochemicals Pvt. Ltd.,

For physico-chemical aspects the measurements are taken for colour, temperature, pH, TS, TDS, TSS, chloride and oil grease contained. Heavy metals were analysed by using ASS-280 Perkin-Elmer instrument. pH study was carried out employing Li-120 digital pH meter pretreatment procedure.

The analysis was carried out in three seasons including twice in winter and once in summer and also in rainy season. The results included in the present investigation are the mean of the results obtained by independent experiments and also from three different units.

All standard methods of sampling, storage and analysis were adopted as per APHA methods.

RESULTS AND DISCUSSION

The physico-chemical analysis of industrial effluents carried out is shown in Tables 1 to 6. Looking to the Table of the month of January 1999, it is seen that pH ranges from 4.1 to 9.4. Samples collected from sampling stations 1 and 7 show only 4.1 pH. Temperature is ranging from 27.3° to 35.1°C. Sample obtained from sample station 5 gives higher temperature indicating some operational factors. In all the samples TS, TDS and TSS are always higher. Chloride contained is observed to be in the range 105–259. However, oil and grease is observed to be higher at a few places only; that is, at sample station nos. 2, 4 and 5, it is observed to be about 35, 25, 22 respectively. Regarding the heavy metal content, the monitoring is carried out for Cr, Cd, Ni, Zn, Cu, Pb and Fe. All the heavy metals show higher concentration in the effluent. This increased concentration of heavy metal content available in the effluent is very difficult to ascribe for some particular reason.

Looking to the other observation of the month of March 1999, May 1999,

July 1999, September 1999 and November 1999 in general, it is seen that the heavy metal concentration was always higher than the prescribed value.

TABLE-1
PHYSICO-CHEMICAL ANALYSIS OF THE EFFLUENTS COLLECTED IN THE
MONTH OF JANUARY 1999

| Station | Colour | Temp. (°C) | pH | TS | TDS | TSS | Chloride | Oil and grease |
|---------|--------------|------------|------|--------|--------|------|----------|----------------|
| S-1 | Light Brown | 31.2 | 4.10 | 525 | 307 | 218 | 128 | 6.9 |
| S-2 | Colourless | 27.3 | 8.02 | 670 | 475 | 195 | 215 | 35.0 |
| S-3 | Brown | 28.6 | 8.57 | 1225 | 1015 | 210 | 241 | 14.0 |
| S-4 | Yellow | 32.4 | 8.26 | 2800 | 2182 | 618 | 142 | 25.0 |
| S-5 | Colourless | 35.1 | 6.79 | 1570 | 1055 | 515 | 181 | 22.0 |
| S-6 | Blue | 32.1 | 6.24 | 5425 | 4890 | 535 | 157 | 8.7 |
| S-7 | Bluish Black | 29.3 | 4.13 | 4425 | 3908 | 517 | 253 | 3.0 |
| S-8 | Light Brown | 30.2 | 4.79 | 2892 | 2300 | 592 | 228 | 1.9 |
| S-9 | Yellow | 30.6 | 6.03 | 6910 | 5825 | 1085 | 213 | 9.0 |
| S-10 | White | 32.5 | 6.46 | 1198 | 825 | 373 | 217 | 4.8 |
| S-11 | Colourless | 27.4 | 9.40 | 3602 | 3302 | 300 | 219 | 6.1 |
| S-12 | Dark Yellow | 27.0 | 7.21 | 12,725 | 10,285 | 2440 | 231 | 4.5 |

(Except colour and pH all the values are expressed in mg/L)

| Station | Cr | Cd | Ni | Zn | Cu | Pb | Fe |
|---------|------|------|------|------|------|------|------|
| S-1 | 37.2 | 35.3 | 25.3 | 34.1 | 24.2 | 29.7 | 6.9 |
| S-2 | 35.5 | 23.7 | 22.5 | 37.3 | 29.1 | 20.5 | 8.4 |
| S-3 | 25.1 | 24.5 | 18.7 | 25.3 | 22.7 | 10.1 | 6.1 |
| S-4 | 37.3 | 22.1 | 19.9 | 27.3 | 35.3 | 16.3 | 6.5 |
| S-5 | 29.2 | 39.2 | 34.2 | 31.1 | 19.6 | 27.4 | 7.2 |
| S-6 | 15.0 | 41.6 | 24.6 | 43.5 | 22.5 | 14.3 | 4.9 |
| S-7 | 63.3 | 55.9 | 60.5 | 67.9 | 29.7 | 38.7 | 8.7 |
| S-8 | 38.9 | 40.2 | 37.7 | 37.1 | 18.4 | 18.3 | 11.3 |
| S-9 | 24.1 | 21.4 | 11.8 | 22.0 | 47.8 | 29.2 | 8.1 |
| S-10 | 27.3 | 27.3 | 21.9 | 9.1 | 33.5 | 7.8 | 5.1 |
| S-11 | 38.6 | 17.9 | 12.3 | 21.2 | 8.5 | 9.1 | 12.0 |
| S-12 | 36.1 | 40.1 | 25.1 | 31.3 | 15.6 | 25.2 | 13.9 |

(All values are expressed in mg/L)

TABLE-2
PHYSICO-CHEMICAL ANALYSIS OF THE EFFLUENTS COLLECTED IN THE
MONTH OF MARCH 1999

| Station | Colour | Temp. (°C) | pH | TS | TDS | TSS | Chloride | Oil and grease |
|---------|--------------|------------|------|--------|--------|------|----------|----------------|
| S-1 | Light Brown | 33.2 | 4.32 | 575 | 325 | 250 | 131 | 6.8 |
| S-2 | Colourless | 28.8 | 7.93 | 690 | 502 | 188 | 209 | 49.0 |
| S-3 | Brown | 29.1 | 8.64 | 1410 | 1120 | 290 | 248 | 15.0 |
| S-4 | Yellow | 32.5 | 8.36 | 2995 | 2635 | 360 | 151 | 25.5 |
| S-5 | Colourless | 34.2 | 6.81 | 3100 | 2885 | 215 | 180 | 27.0 |
| S-6 | Blue | 32.7 | 6.19 | 6845 | 6110 | 735 | 158 | 9.9 |
| S-7 | Bluish Black | 29.8 | 3.91 | 6725 | 6015 | 710 | 259 | 2.9 |
| S-8 | Light Brown | 31.0 | 4.65 | 4434 | 3910 | 524 | 227 | 2.5 |
| S-9 | Yellow | 31.5 | 5.77 | 7920 | 7225 | 695 | 210 | 8.0 |
| S-10 | White | 33.1 | 6.33 | 4100 | 3885 | 215 | 219 | 3.7 |
| S-11 | Colourless | 27.6 | 9.48 | 6830 | 6125 | 705 | 222 | 4.5 |
| S-12 | Dark Yellow | 27.9 | 6.55 | 14,550 | 13,205 | 1345 | 235 | 3.8 |

(Except colour and pH all the values are expressed in mg/L)

| Station | Cr | Cd | Ni | Zn | Cu | Pb | Fe |
|---------|------|------|------|------|------|------|------|
| S-1 | 29.9 | 28.9 | 22.2 | 24.0 | 18.3 | 33.1 | 7.1 |
| S-2 | 34.2 | 19.7 | 14.6 | 12.3 | 19.1 | 18.9 | 9.7 |
| S-3 | 20.3 | 18.5 | 14.8 | 25.2 | 17.4 | 4.7 | 7.4 |
| S-4 | 37.1 | 17.1 | 13.5 | 29.2 | 23.2 | 15.3 | 7.3 |
| S-5 | 28.3 | 25.3 | 27.3 | 20.4 | 24.6 | 19.1 | 7.9 |
| S-6 | 17.1 | 28.2 | 18.4 | 27.2 | 15.5 | 15.7 | 5.7 |
| S-7 | 64.2 | 20.9 | 36.8 | 34.1 | 43.9 | 19.3 | 9.9 |
| S-8 | 27.3 | 31.6 | 18.2 | 29.3 | 23.3 | 21.0 | 9.1 |
| S-9 | 21.6 | 19.9 | 7.8 | 17.7 | 20.6 | 37.3 | 8.4 |
| S-10 | 19.6 | 19.1 | 13.3 | 5.5 | 21.0 | 8.1 | 5.9 |
| S-11 | 13.9 | 11.3 | 9.6 | 13.0 | 9.5 | 9.9 | 11.2 |
| S-12 | 28.2 | 34.2 | 18.0 | 20.2 | 25.1 | 26.3 | 13.5 |

(All values are expressed in mg/L)

TABLE-3
PHYSICO-CHEMICAL ANALYSIS OF THE EFFLUENTS COLLECTED IN THE
MONTH OF MAY 1999

| Station | Colour | Temp. (°C) | pH | TS | TDS | TSS | Chloride | Oil and grease |
|---------|--------------|---------------|------|--------|--------|-----|----------|-------------------|
| S-1 | Light Brown | 34.8 | 3.91 | 610 | 490 | 120 | 137 | 9.3 |
| S-2 | Colourless | 31.2 | 8.52 | 925 | 675 | 250 | 225 | 67.0 |
| S-3 | Brown | 33.1 | 9.11 | 1429 | 1090 | 402 | 269 | 32.0 |
| S-4 | Yellow | 35.1 | 8.87 | 4020 | 3910 | 110 | 155 | 39.0 |
| S-5 | Colourless | 35.9 | 5.49 | 4510 | 4210 | 300 | 189 | 29.1 |
| S-6 | Blue | 33.1 | 4.13 | 7920 | 7802 | 118 | 162 | 13.9 |
| S-7 | Bluish Black | 32.2 | 3.30 | 7190 | 6910 | 280 | 259 | 5.3 |
| S-8 | Light Brown | 31.4 | 4.11 | 4725 | 4208 | 517 | 237 | 3.0 |
| S-9 | Yellow | 32.1 | 5.17 | 9520 | 9210 | 310 | 215 | 9.9 |
| S-10 | White | 35.0 | 5.34 | 5010 | 4785 | 225 | 227 | 6.9 |
| S-11 | Colourless | 28.3 | 9.90 | 8020 | 7912 | 108 | 225 | 8.1 |
| S-12 | Dark Yellow | 28.7 | 6.91 | 16,852 | 16,004 | 848 | 245 | 6.2 |

(Except colour and pH all the values are expressed in mg/L)

| Station | Cr | Cd | Ni | Zn | Cu | Pb | Fe |
|---------|------|------|------|------|------|------|------|
| S-1 | 35.5 | 44.1 | 23.7 | 37.4 | 26.3 | 35.3 | 7.5 |
| S-2 | 43.3 | 24.1 | 26.5 | 36.2 | 37.8 | 25.7 | 13.0 |
| S-3 | 28.4 | 27.3 | 21.3 | 29.3 | 23.7 | 14.3 | 8.9 |
| S-4 | 41.3 | 25.7 | 25.7 | 36.5 | 34.1 | 25.2 | 8.5 |
| S-5 | 33.0 | 41.4 | 37.6 | 37.7 | 26.1 | 35.3 | 8.6 |
| S-6 | 21.7 | 49.3 | 26.3 | 70.2 | 21.3 | 22.7 | 5.3 |
| S-7 | 68.9 | 71.8 | 65.8 | 80.7 | 49.1 | 84.3 | 9.6 |
| S-8 | 33.2 | 44.5 | 38.7 | 39.3 | 24.3 | 35.4 | 12.8 |
| S-9 | 25.3 | 29.7 | 19.2 | 24.2 | 91.4 | 53.1 | 9.1 |
| S-10 | 25.6 | 30.3 | 25.6 | 8.0 | 31.5 | 16.9 | 5.4 |
| S-11 | 28.9 | 15.7 | 13.3 | 22.1 | 13.2 | 12.0 | 17.9 |
| S-12 | 31.1 | 44.1 | 29.1 | 37.2 | 25.3 | 35.3 | 14.7 |

(All values are expressed in mg/L)

TABLE-4
 PHYSICO-CHEMICAL ANALYSIS OF THE EFFLUENTS COLLECTED IN THE
 MONTH OF JULY 1999

| Station | Colour | Temp. (°C) | pH | TS | TDS | TSS | Chloride | Oil and grease |
|---------|--------------|------------|------|------|------|------|----------|----------------|
| S-1 | Light Brown | 29.9 | 5.54 | 480 | 298 | 182 | 105 | 4.4 |
| S-2 | Colourless | 28.7 | 6.89 | 598 | 310 | 288 | 190 | 47.0 |
| S-3 | Brown | 30.0 | 7.69 | 1192 | 875 | 317 | 190 | 19.0 |
| S-4 | Yellow | 31.1 | 7.19 | 2750 | 2012 | 738 | 121 | 16.0 |
| S-5 | Colourless | 30.2 | 7.29 | 1130 | 985 | 145 | 163 | 15.1 |
| S-6 | Blue | 28.9 | 6.95 | 4890 | 4225 | 665 | 132 | 5.9 |
| S-7 | Bluish Black | 29.4 | 5.69 | 4010 | 3202 | 808 | 227 | 2.9 |
| S-8 | Light Brown | 27.9 | 6.21 | 2105 | 1890 | 215 | 209 | 1.4 |
| S-9 | Yellow | 27.2 | 6.93 | 4990 | 3921 | 1069 | 195 | 7.9 |
| S-10 | White | 29.3 | 7.95 | 980 | 752 | 228 | 187 | 3.2 |
| S-11 | Colourless | 26.0 | 7.59 | 2975 | 2150 | 825 | 202 | 5.8 |
| S-12 | Dark Yellow | 26.1 | 7.04 | 9428 | 8940 | 488 | 216 | 3.9 |

(Except colour and pH all the values are expressed in mg/L)

| Station | Cr | Cd | Ni | Zn | Cu | Pb | Fe |
|---------|------|------|------|------|------|------|------|
| S-1 | 29.1 | 22.6 | 15.7 | 24.3 | 14.4 | 27.8 | 6.1 |
| S-2 | 30.2 | 16.3 | 13.3 | 21.7 | 29.3 | 19.3 | 10.0 |
| S-3 | 16.2 | 21.3 | 15.1 | 20.2 | 11.3 | 7.9 | 5.0 |
| S-4 | 30.5 | 17.1 | 14.2 | 20.4 | 21.7 | 19.3 | 6.0 |
| S-5 | 19.6 | 15.2 | 13.3 | 18.3 | 15.5 | 21.4 | 7.9 |
| S-6 | 11.9 | 21.3 | 18.4 | 24.7 | 20.6 | 12.7 | 4.9 |
| S-7 | 50.1 | 56.0 | 48.1 | 39.3 | 27.4 | 59.3 | 8.9 |
| S-8 | 23.3 | 39.3 | 21.4 | 20.1 | 21.3 | 24.7 | 10.4 |
| S-9 | 12.0 | 17.1 | 9.0 | 16.5 | 26.4 | 34.3 | 7.1 |
| S-10 | 19.3 | 22.1 | 15.1 | 2.5 | 27.7 | 3.1 | 5.0 |
| S-11 | 20.2 | 13.4 | 10.2 | 15.7 | 8.9 | 5.2 | 14.0 |
| S-12 | 28.0 | 30.2 | 19.0 | 27.3 | 16.3 | 22.3 | 13.8 |

(All values are expressed in mg/L)

TABLE-5
PHYSICO-CHEMICAL ANALYSIS OF THE EFFLUENTS COLLECTED IN THE
MONTH OF SEPTEMBER 1999

| Station | Colour | Temp. (°C) | pH | TS | TDS | TSS | Chloride | Oil and grease |
|---------|--------------|------------|------|------|------|-----|----------|----------------|
| S-1 | Light Brown | 27.2 | 6.11 | 412 | 302 | 110 | 118 | 3.6 |
| S-2 | Colourless | 26.7 | 6.93 | 608 | 328 | 280 | 200 | 41.0 |
| S-3 | Brown | 27.0 | 7.33 | 1150 | 890 | 260 | 207 | 17.0 |
| S-4 | Yellow | 28.7 | 7.29 | 2658 | 2015 | 643 | 132 | 10.0 |
| S-5 | Colourless | 29.8 | 6.80 | 1095 | 905 | 190 | 169 | 11.7 |
| S-6 | Blue | 27.0 | 7.34 | 4775 | 4015 | 760 | 133 | 4.3 |
| S-7 | Bluish Black | 25.0 | 5.51 | 3890 | 2985 | 905 | 235 | 3.3 |
| S-8 | Light Brown | 25.9 | 5.89 | 2094 | 1790 | 304 | 212 | 1.0 |
| S-9 | Yellow | 26.0 | 7.40 | 4284 | 3495 | 789 | 197 | 7.3 |
| S-10 | White | 28.0 | 7.79 | 790 | 556 | 234 | 188 | 2.5 |
| S-11 | Colourless | 24.2 | 7.90 | 2885 | 2180 | 705 | 205 | 5.6 |
| S-12 | Dark Yellow | 25.8 | 7.29 | 9628 | 8805 | 823 | 216 | 3.2 |

(Except colour and pH all the values are expressed in mg/L)

| Station | Cr | Cd | Ni | Zn | Cu | Pb | Fe |
|---------|------|------|------|------|------|------|------|
| S-1 | 30.0 | 28.2 | 10.1 | 25.2 | 13.2 | 14.7 | 5.0 |
| S-2 | 32.2 | 19.3 | 12.3 | 20.2 | 15.1 | 12.3 | 8.1 |
| S-3 | 21.1 | 17.3 | 10.3 | 19.1 | 8.2 | 4.3 | 4.2 |
| S-4 | 33.3 | 16.4 | 12.1 | 19.3 | 19.0 | 15.1 | 4.8 |
| S-5 | 20.1 | 29.1 | 12.1 | 19.7 | 18.3 | 19.2 | 6.2 |
| S-6 | 11.3 | 19.2 | 18.3 | 33.2 | 15.2 | 8.1 | 4.2 |
| S-7 | 51.2 | 48.1 | 41.2 | 44.5 | 25.2 | 27.3 | 7.2 |
| S-8 | 29.2 | 29.1 | 19.1 | 21.1 | 21.9 | 11.3 | 7.9 |
| S-9 | 10.0 | 14.3 | 8.2 | 10.3 | 21.2 | 28.4 | 7.2 |
| S-10 | 22.1 | 20.1 | 11.2 | 2.0 | 15.4 | 2.4 | 4.0 |
| S-11 | 21.0 | 8.3 | 11.1 | 11.0 | 6.3 | 9.1 | 9.9 |
| S-12 | 26.2 | 26.1 | 16.4 | 15.3 | 12.3 | 19.2 | 12.1 |

(All values are expressed in mg/L)

TABLE-6
PHYSICO-CHEMICAL ANALYSIS OF THE EFFLUENTS COLLECTED IN THE
MONTH OF NOVEMBER 1999

| Station | Colour | Temp. (°C) | pH | TS | TDS | TSS | Chloride | Oil and grease |
|---------|--------------|------------|------|------|------|------|----------|----------------|
| S-1 | Light Brown | 28.3 | 4.77 | 510 | 380 | 130 | 130 | 5.8 |
| S-2 | Colourless | 28.0 | 8.30 | 698 | 440 | 258 | 210 | 62.0 |
| S-3 | Brown | 28.2 | 8.70 | 1204 | 910 | 294 | 214 | 21.0 |
| S-4 | Yellow | 29.3 | 8.37 | 2806 | 2220 | 586 | 145 | 23.0 |
| S-5 | Colourless | 33.1 | 6.13 | 1390 | 1025 | 365 | 171 | 23.1 |
| S-6 | Blue | 30.3 | 6.51 | 5125 | 4412 | 713 | 148 | 8.4 |
| S-7 | Bluish Black | 27.4 | 4.90 | 4228 | 3990 | 238 | 248 | 3.5 |
| S-8 | Light Brown | 28.3 | 4.92 | 2790 | 2095 | 695 | 224 | 1.9 |
| S-9 | Yellow | 28.1 | 6.11 | 5500 | 4385 | 1115 | 201 | 8.9 |
| S-10 | White | 29.5 | 6.52 | 1120 | 715 | 405 | 192 | 5.1 |
| S-11 | Colourless | 25.5 | 8.91 | 3302 | 2460 | 842 | 209 | 6.4 |
| S-12 | Dark Yellow | 26.9 | 6.89 | 9980 | 9125 | 855 | 227 | 4.6 |

(Except colour and pH all the values are expressed in mg/L)

| Station | Cr | Cd | Ni | Zn | Cu | Pb | Fe |
|---------|------|------|------|------|------|------|------|
| S-1 | 38.2 | 32.3 | 29.0 | 31.3 | 20.1 | 21.5 | 6.2 |
| S-2 | 36.3 | 23.3 | 20.2 | 32.1 | 24.3 | 18.1 | 8.7 |
| S-3 | 24.3 | 19.1 | 17.3 | 26.4 | 14.6 | 8.3 | 4.9 |
| S-4 | 34.1 | 20.3 | 21.7 | 20.4 | 28.2 | 16.1 | 6.4 |
| S-5 | 25.7 | 31.7 | 25.9 | 22.7 | 23.1 | 24.1 | 7.6 |
| S-6 | 18.4 | 33.3 | 26.5 | 41.3 | 21.2 | 13.4 | 4.1 |
| S-7 | 64.3 | 52.5 | 47.4 | 59.2 | 34.3 | 41.6 | 7.0 |
| S-8 | 34.1 | 37.8 | 30.5 | 31.4 | 19.3 | 16.7 | 7.5 |
| S-9 | 19.9 | 20.2 | 12.3 | 16.4 | 28.7 | 31.6 | 8.3 |
| S-10 | 27.2 | 24.4 | 17.9 | 7.5 | 21.2 | 3.2 | 4.4 |
| S-11 | 21.1 | 13.3 | 8.3 | 17.2 | 7.0 | 8.2 | 10.6 |
| S-12 | 30.1 | 27.0 | 20.1 | 24.2 | 16.2 | 23.1 | 12.8 |

(All values are expressed in mg/L)

It is seen from the results that the industrial effluent is highly polluted. It can be said that, although they may be treating water before sending it as an effluent, the water treatment procedures currently adopted by the industries are insufficient as compared to their waste generated. It is proposed that there should be an inbuilt effluent treatment plant for each industry and there also should be a common treatment plant for the common effluent. It may be that there is a water effluent treatment plant existing either common or separate in each industry, but the results obtained are indicative that the operations of these effluent treatment plants should be properly taken care of.

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