

Optimization of the Microwave Assisted Extraction and Its Comparison with Different Conventional Extraction Methods for Isolation of Stevioside from *Stevia rebaudiana*

SUMERA JAVAD^{1,*}, SHAGUFTA NAZ², SAIQA ILYAS¹, AMNA TARIQ¹ and FARAH ASLAM²

¹Department of Botany, Lahore College for Women University, Lahore, Pakistan

²Department of Biotechnology, Lahore College for Women University, Lahore, Pakistan

*Corresponding author: E-mail: drsnaz31@hotmail.com

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Stevioside is a natural acaloric stevioside being extracted from *Stevia rebaudiana* but 150-200 times sweeter than sucrose. In present study a comparison was made between conventional methods of extraction *i.e.*, soxhlet extraction and cold maceration and modern method of extraction *i.e.*, microwave assisted extraction for the rapid and efficient extraction of stevioside from *Stevia rebaudiana*. It was found that microwave assisted extraction gave the maximum amount of stevioside (0.7658 mg/g of dry leaf powder) while using lesser time of extraction (120 seconds) with a little amount of solvent used (10 mL/g). Another advantage of the method was the maximum quantity of stevioside was obtained from water which is an environment friendly solvent.

Keywords: Extraction, Stevioside, *Stevia rebaudiana*.

INTRODUCTION

Stevia rebaudiana, sweet leaf, is a magic plant native to Brazil and Paraguay. It is the member of family Asteraceae. The plant is rich in acaloric sweet glycosides and stevioside is one of them¹. Other glycosides present are steviolbioside, rebaudioside A, B, C, D, E, F and dulcoside A². The main cause of the recent interest of the scientists and researchers in all the species of *Stevia rebaudiana*, are these glycoside³.

Stevioside is in fact, anent-kaurenediterpenoid glycoside⁴ which is 150 to 300 times sweeter than sucrose⁵. It has zero caloric value⁶. Traditionally dried leaves of stevia were used in cooking, teas and drinks, but leaves residues and green colour caused discomfort⁷. But now in number of advanced as well as under developed countries people are well aware of importance of stevioside. Stevioside is available on commercial scale in those countries in form of liquid drops, fine powder and as raw leaves to be used as a sweetener. Stevia can replace all artificial sweeteners without any hazardous effect. Safety of using of stevioside as a sweetener depends on the fact that stevioside pass through the digestive system with no any chemical breakdown, this is the reason which controls the sugar level in one's blood^{8,9}.

Very first step in making a commercial product like stevioside from plant is extraction¹⁰. But this step is often abandoned even though it affects both the ultimate quality and quantity of product¹¹.

Soxhlet extraction, hot maceration, cold maceration and hydro distillation are some of the examples of the conventional extraction methods used for plant secondary metabolites. These methods involve at first the cell permeation and then dissolving the target compounds¹². All conventional methods of extraction are time and solvent consuming therefore economically not feasible.

Recently to prevail over these issues, a number of modern techniques have been introduced for the extraction of secondary metabolites from plants. These methods have reduced extraction time, have a lesser amount of solvent consumption and environmental pollution¹³. These methods include pressurized fluid extractions¹⁴, supercritical fluid extractions¹⁵ and microwave assisted extraction^{16,17} *etc.*

Microwaves are used for the extraction of compounds of commercial importance in less time, with lesser solvent and causing comparatively lesser harm to the environment¹⁸. This method is precise and economic to extract the vegetal products. In microwave assisted extraction waves of 300 MHz to 300 GHz are used^{19,20}.

EXPERIMENTAL

The reported research work was carried out to optimize a rapid and efficient method of extraction to isolate the stevioside from the plant. For this purpose different techniques of extractions *i.e.*, microwave assisted extraction, Soxhlet extraction and cold maceration were used. Qualitative analysis was carried

out by thin layer chromatography (TLC) as well as high performance liquid chromatography (HPLC) while quantitative analysis of stevioside was done by HPLC alone.

Air dried plant leaves were used as a source material for investigation. Air dried plant parts were ground into a fine powder with the help of the grinder and sieved through sieves of four sizes *i.e.*, 100, 125, 150 and 200 μ . One gram of the plant material was weighed accurately each time, for each sample in 10 mL of the solvent (ethanol, methanol, water and their binary mixtures) for microwave assisted extraction. So microwave assisted extraction for stevioside was carried out in Orient Microwave (OM-55-B9) by using different power levels of microwaves *i.e.*, 100, 200 and 300 W. Samples were irradiated for 10, 20, 30,.....120 seconds, respectively. Solvents used for the extraction were water, ethanol, methanol and their combinations. Presence of stevioside was estimated by using TLC. Percentage yield of extract was calculated then and quantity of stevioside was estimated by using HPLC.

Soxhlet extraction and cold maceration were also optimized for the extraction of stevioside to compare the yields of stevioside with that of microwave assisted extraction. Parameters used to optimize the protocols were time of procedure (5, 10, 15, 20 and 25 h) as well as solvent volume (50, 100, 200 and 300 mL) and solvent type (Water, ethanol, methanol and their combinations). Ten grams of plant material was taken each time. Extract was made solvent free with the help of the rotary evaporator. Percentage yield was calculated for each sample and the stevioside was quantified by using HPLC again.

Thin layer chromatography (TLC) plates of 20 cm $\times$ 20 cm size coated with Silica gel 60 F₂₅₄ (Merk, Germany) were used for the experiment. Spots were applied with fine capillary tubes. Different solvent systems were applied for getting the R_f values of the standard as well as the samples. But methanol: water (82:18) gave the best results. Plates were visualized by spraying with 10 % H₂SO₄ and subsequent heating on the hot

plate which produced black spots with stevioside. R_f values were then compared to identify the stevioside. Further confirmation of the results was obtained with the help of HPLC analysis. HPLC analysis was carried out on HPLC equipment (Shimadzu, Japan) with ODS-C₁₈ column (4.6 ID $\times$ 250 mm) with 5 μ m pore size and detector, UV-visible at 210 nm. Mobile phase consisted of methanol:water (80:20) with a flow rate of 1 mL/min. Run time was set at 10 min.

Stevioside standard of HPLC (High Performance Liquid Chromatography) grade (Sigma, CAT# S3572) was purchased from Shad Chemicals, Lahore, Pakistan. Standard was prepared by mixing 0.1 mg of the powder with 10 mL of the solvent.

Standard stevioside and mobile phase were of HPLC grade. All the sample solutions were filtered with 0.45 μ m pore size microfilters.

The data thus generated were analyzed through one way analysis of variance (ANOVA) and treatments' means were compared for significance by Duncan's New Multiple Range test at 5 % level of significance using Costat computer software.

RESULTS AND DISCUSSION

Table-1 gives the yield (%) of stevioside in mg/g of leaf powder in two solvents *i.e.*, (100 % ethanol and 100 % water) with 100, 125, 150 and 200 μ of leaf powder size, respectively using microwave assisted extraction. When leaf powder of mesh size 100 μ was irradiated with different power levels of microwaves, it was observed that yield of stevioside ranged from 0.0954 to 0.5081 mg per gram of leaf powder in ethanol and 0.1223 to 0.5332 mg per gram of stevioside from water. As the mesh size increased to 125 μ , quantity of stevioside also increased (0.25 to 0.5333 mg in ethanol and 0.254 to 0.692 mg per gram in water). While on further increasing the mesh size of leaf powder up to 150 and 200 μ , quantity of stevioside was decreased which showed that 150 and 200 μ powder size

TABLE-1
OPTIMIZATION OF POWER LEVEL AND MESH SIZE FOR MICROWAVE
ASSISTED EXTRACTION OF STEVIOSIDE FROM *Stevia rebaudiana*

Solvent used	Power level (W)	Time (min)	Quantity of Stevioside			
			100 μ	125 μ	150 μ	200 μ
Ethanol	100	1	0.0954 ^h $\pm$ 0.0004	0.344 ^k $\pm$ 0.07	0.0338 ^{hi} $\pm$ 0.007	0.0132 ^d $\pm$ 0.001
		2	0.1223 ^{gh} $\pm$ 0.0002	0.371 ⁱ $\pm$ 0.08	0.0364 ^{hi} $\pm$ 0.01	0.0101 ^d $\pm$ 0.006
		3	0.2339 ^{de} $\pm$ 0.0005	0.293 ^m $\pm$ 0.01	0.0228 ⁱ $\pm$ 0.01	0.0338 ^d $\pm$ 0.014
	200	1	0.2359 ^{de} $\pm$ 0.0009	0.511 ^f $\pm$ 0.06	0.22 ^d $\pm$ 0.03	0.152 ^c $\pm$ 0.03
		2	0.5081 ^a $\pm$ 0.005	0.533 ^d $\pm$ 0.03	0.3162 ^b $\pm$ 0.02	0.1965 ^c $\pm$ 0.03
		3	0.3951 ^b $\pm$ 0.005	0.521 ^e $\pm$ 0.02	0.2431 ^{cd} $\pm$ 0.008	0.1813 ^c $\pm$ 0.05
	300	1	0.173 ^{fg} $\pm$ 0.012	0.317 ⁱ $\pm$ 0.005	0.0206 ⁱ $\pm$ 0.005	0.0429 ^d $\pm$ 0.01
		2	0.211 ^{def} $\pm$ 0.009	0.323 ⁱ $\pm$ 0.013	0.0285 ⁱ $\pm$ 0.002	0.0627 ^d $\pm$ 0.013
		3	0.247 ^d $\pm$ 0.017	0.251 ⁿ $\pm$ 0.013	0.0285 ⁱ $\pm$ 0.01	0.0129 ^d $\pm$ 0.004
Water	100	1	0.2004 ^{efg} $\pm$ 0.001	0.403 ^h $\pm$ 0.02	0.0912 ^c $\pm$ 0.012	0.0250 ^d $\pm$ 0.02
		2	0.2008 ^{efg} $\pm$ 0.0006	0.356 ^j $\pm$ 0.03	0.0899 ^{ef} $\pm$ 0.007	0.0312 ^d $\pm$ 0.002
		3	0.1223 ^{gh} $\pm$ 0.0015	0.259 ^o $\pm$ 0.02	0.0450 ^{ghi} $\pm$ 0.025	0.0340 ^d $\pm$ 0.005
	200	1	0.2657 ^c $\pm$ 0.035	0.541 ^e $\pm$ 0.01	0.2730 ^c $\pm$ 0.025	0.2631 ^b $\pm$ 0.05
		2	0.5332 ^a $\pm$ 0.06	0.693 ^a $\pm$ 0.01	0.4328 ^a $\pm$ 0.004	0.4001 ^a $\pm$ 0.35
		3	0.4116 ^b $\pm$ 0.055	0.593 ^b $\pm$ 0.04	0.2654 ^c $\pm$ 0.04	0.2921 ^b $\pm$ 0.07
	300	1	0.1910 ^{fg} $\pm$ 0.0011	0.338 ^k $\pm$ 0.03	0.0682 ^{fgh} $\pm$ 0.04	0.0501 ^d $\pm$ 0.04
		2	0.3020 ^c $\pm$ 0.198	0.467 ^e $\pm$ 0.05	0.0752 ^{efg} $\pm$ 0.015	0.0639 ^d $\pm$ 0.003
		3	0.2000 ^{efg} $\pm$ 0.09	0.358 ^j $\pm$ 0.02	0.0639 ^{efgh} $\pm$ 0.001	0.0047 ^d $\pm$ 0.05

Each value is mean of five replicate with standard error (mean $\pm$ S. E). Means within a column not sharing a common superscript differ significantly ($P < 0.05$) according to Duncan's new multiple range test

is not suitable for microwave assisted extraction of stevioside as it is too large to be used.

Particle size of matrix for microwave assisted extraction may vary from 100 μ to 5 mm but small matrix size increases the surface area of the particles of plant matrix thus increasing the contact of solvent molecules and matrix particles²¹. For the extraction of withanolides fine particles were selected for the microwave assisted extraction by Kaufman *et al.*²².

It is also clear from Table-1 that maximum yield of stevioside was obtained from microwaves of 200 W and 120 seconds of irradiation for both particle sizes showing that it is the optimum power level and time of extraction for microwave assisted extraction of stevia leaf powder. On further increasing the power level of microwaves to 300 W for 2 min, yield of stevioside reduced.

After that the irradiation time of microwaves was optimized, details of which are given in Table-2. Two solvents (water and ethanol) were used for 10, 20, 30,, 200 seconds of microwave irradiation time. The results showed that time of irradiation significantly influenced the extraction of stevioside from stevia leaf powder. Yield of stevioside in extracts at different irradiation times ranged between 0.0702 to 0.5465 mg in ethanol while from 0.1011 to 0.7658 mg in water. Maximum amount of yield was obtained from 120 seconds of microwaves irradiation *i.e.*, 0.5465 and 0.7658 mg in ethanol and water (Figs. 1 and 2, respectively). The yield of stevioside decreased with further increase in irradiation time of the extracts which was estimated to be 0.3665 mg in water at 200 sec as compared to the 0.7658 mg of stevioside in water extract of stevia leaf powder at 120 s of microwaves irradiation. Similarly in ethanol after irradiation of the sample with 200 s, yield of stevioside was just 0.2883 mg/g of the leaf powder.

Time to power combination is a very good strategy for optimizing extraction of any compound using microwave assisted extraction. Low power of irradiation with long exposure is usually preferable over extractions with high power of irradiation with less exposure as it may cause degradation of the target compound, explosion due to overheating of the solvent or solvent losses^{23,24}. Moreover lower power levels cause the slow cell wall destruction and gradual release of exudates so making microwave assisted extraction more selective for the target compound^{17, 25,26}.

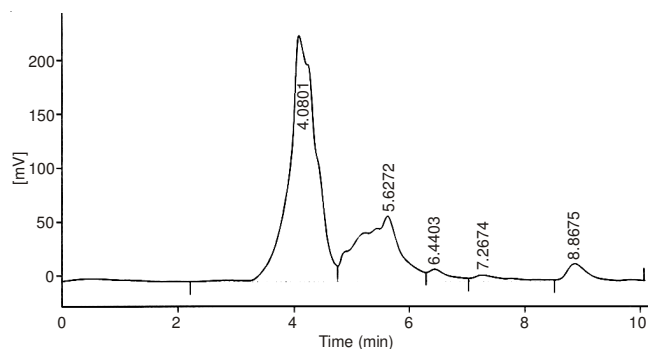


Fig. 1. HPLC chromatogram of microwave assisted extraction with 125 μ particles with 200 W microwaves for 120 s in ethanol

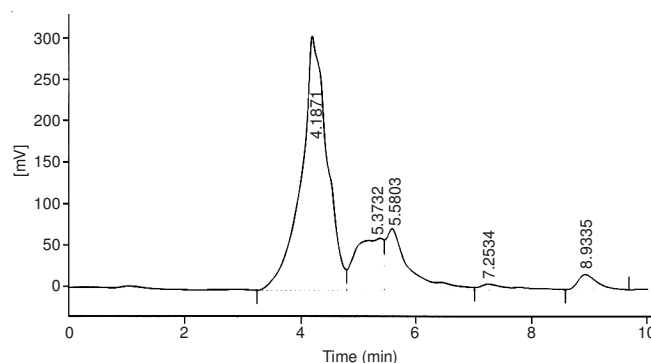


Fig. 2. HPLC chromatogram of microwave assisted extraction with 125 μ particles with 200 W microwaves for 120 s in water

An experiment was conducted to find the effect of time and solvent volume on extraction of stevioside through Soxhlet extraction and cold maceration (Table-3). Percentage yield of extract ranged from 0.3 to 61.42 % of plant material. Only 12.96 to 19.06 % of extract was obtained in all the solvent volume treatments in 5 h of extraction which showed that this is the inadequate time for Soxhlet extraction. It gave a maximum of 45 % of extract in 400 mL of the ethanol after 10 h of extraction. Moreover maximum amount of extract was obtained after 15 h of extraction in 300 mL of solvent *i.e.*, 61.42 % of extraction as well as 0.272 mg of stevioside (Fig. 3). Then after 20 to 25 h of extraction, 60.98 and 60.08 % of extract was obtained in 300 mL of solvent, respectively.

TABLE-2
OPTIMIZATION OF TIME FOR MICROWAVE ASSISTED EXTRACTION OF STEVIOSIDE FROM *Stevia rebaudiana*

Time taken for extraction (sec)	%age Yield of extract at 200 W of microwaves in		Yield of stevioside (mg/g leaf powder) at 200 W of microwaves in	
	Ethanol	Water	Ethanol	Water
10	29	31	0.0741 ¹ $\pm$ 0.0018	0.1011 ¹ $\pm$ 0.015
20	29	32	0.0702 ¹ $\pm$ 0.0014	0.1139 ¹ $\pm$ 0.009
30	32	39	0.1931 ^k $\pm$ 0.016	0.2450 ^k $\pm$ 0.019
60	72	75	0.4773 ^c $\pm$ 0.003	0.5312 ^s $\pm$ 0.017
90	78	81	0.5120 ^{bc} $\pm$ 0.001	0.5521 ^{fg} $\pm$ 0.021
120	85	88	0.5465 ^a $\pm$ 0.0204	0.7658 ^a $\pm$ 0.015
150	63	70	0.3911 ^g $\pm$ 0.0230	0.6123 ^{de} $\pm$ 0.015
180	60	65	0.5301 ^{ab} $\pm$ 0.0016	0.5784 ^{ef} $\pm$ 0.038
210	44	51	0.2933 ^j $\pm$ 0.011	0.365 ^j $\pm$ 0.014

Each value is mean of five replicate with standard error (mean $\pm$ S. E). Means within a column not sharing a common superscript differ significantly ($P < 0.05$) according to Duncan's new multiple range test

TABLE-3
OPTIMIZATION OF TIME FOR SOXHLET EXTRACTION AND COLD MACERATION OF STEVIOSIDE FROM *Stevia rebaudiana*

S. No.	Time of Extraction (h)	Solvent volume (mL)	%age Yield of leaf extract	Quantity of Stevioside mg/g of leaf powder	%age Yield of leaf extract	Quantity of Stevioside mg/g of leaf powder
			Soxhlet extraction		Cold maceration	
1	1	100	02.30	0.00001 ^d ± 0.001	0.100	0.00001 ^d ± 1.9E-6
		200	0.3.30	0.00001 ^d ± 0.001	0.110	0.00001 ^d ± 1.0E-6
		300	0.300	0.00001 ^d ± 0.001	0.100	0.00001 ^d ± 1.0E-6
		400	0.300	0.00001 ^d ± 0.001	0.100	0.00001 ^d ± 3.9E-5
2	5	100	12.96	0.0005 ⁱ ± 0.0001	04.00	0.000114 ^d ± 6.9E-6
		200	15.10	0.00045 ⁱ ± 0.001	04.50	0.00034 ^d ± 5.2E-05
		300	14.46	0.00012 ⁱ ± 0.02	06.00	0.00026 ^d ± 8.6E-05
		400	19.06	0.0011 ⁱ ± 0.002	07.75	0.0026 ^d ± 2.7E-05
3	10	100	18.06	0.0012 ⁱ ± 0.002	10.10	0.0124 ^d ± 0.00016
		200	30.00	0.113 ^h ± 0.0010	11.00	0.0282 ^d ± 0.0061
		300	41.98	0.141 ^f ± 0.0022	09.80	0.0136 ^d ± 0.0067
		400	45.00	0.132 ^g ± 0.0013	10.10	0.013 ^d ± 0.00066
4	15	100	41.40	0.234 ^c ± 0.0039	14.50	0.0336 ^c ± 0.015
		200	56.00	0.251 ^b ± 0.0025	13.00	0.0364 ^c ± 0.002
		300	61.42	0.272 ^a ± 0.0016	14.10	0.0428 ^{abc} ± 0.031
		400	60.92	0.27 ^a ± 0.006	14.00	0.0404 ^{bc} ± 0.038
5	20	100	47.98	0.043 ^j ± 0.0034	11.30	0.05 ^{abc} ± 0.0038
		200	43.00	0.138 ^f ± 0.0012	16.20	0.048 ^{abc} ± 0.0031
		300	60.44	0.155 ^e ± 0.0034	15.30	0.046 ^{abc} ± 0.0028
		400	60.98	0.168 ^d ± 0.0024	15.00	0.047 ^{abc} ± 0.0150
6	25	100	40.44	0.1381 ^f ± 0.002	20.00	0.0622 ^a ± 0.0021
		200	40.80	0.1397 ^f ± 0.009	20.00	0.0632 ^a ± 0.0142
		300	60.80	0.105 ⁱ ± 0.0004	20.00	0.0602 ^{ab} ± 0.0012
		400	58.38	0.015 ^k ± 0.0005	20.00	0.0646 ^b ± 0.0031

Each value is mean of five replicate with standard error (mean ± S. E). Means within a column not sharing a common superscript differ significantly (P < 0.05) according to Duncan's new multiple range test

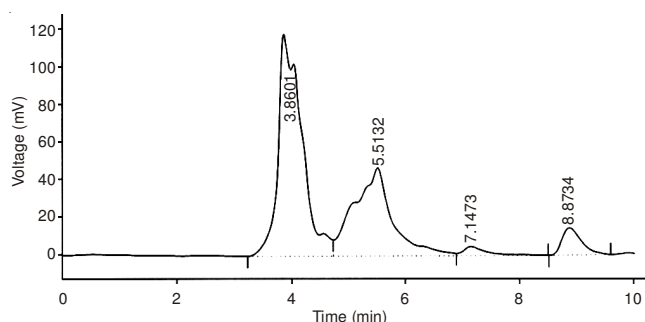


Fig. 3. HPLC chromatogram of Soxhlet extraction with 300 mL of ethanol and 16 h of extraction

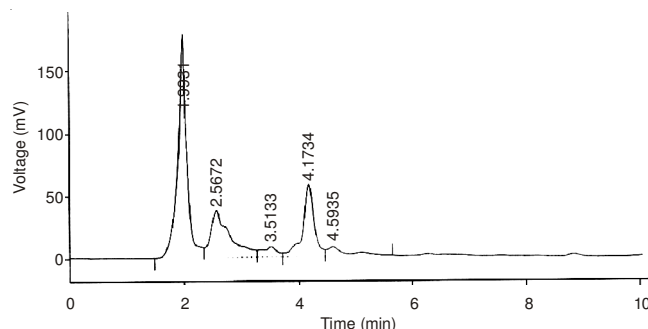


Fig. 4. HPLC chromatogram of cold maceration with 300 mL of ethanol and 25 h of cold maceration

Amount of plant extract for cold maceration varied between 0.1-20 %. A maximum of 20 % of extract and 0.06 mg of stevioside was obtained after 25 h of cold maceration in 100, 200 and 300 mL of the ethanol (Fig. 4). It shows that 25 h is the optimum time for maximum production of extract from 10 g of *Stevia* leaf powder and any increase in the volume of the solvent does not affect the amount of extract further.

Another experiment was set up to find the effect of nature of the solvent on the extraction of stevioside through Soxhlet apparatus, cold maceration and microwave assisted extraction (Table-4). In this experiment ethanol, methanol, their mutual mixtures and their mixtures with water were used to find the maximum percentage yield of stevioside for 15 h of extraction in 300 mL of the solvent for Soxhlet extraction and cold maceration and 200 W power of microwaves for 120 seconds. Maximum stevioside was obtained as 0.7658 mg/g of leaf powder using water as solvent while in case of soxhlet extraction and cold maceration, maximum quantity of stevioside

obtained was 0.2590 and 0.2632 mg/g of leaf powder in ethanol:methanol (80:20) and methanol, respectively.

A comparison of all the three methods has been made which showed the optimum yield of stevioside by the Soxhlet extraction, cold maceration and microwave assisted extraction separately (Table- 5). R_f values of all the extracts showed that fraction of stevioside was present in all samples whether extracted by Soxhlet extraction, cold maceration and microwave assisted extraction, while HPLC studies showed that amount of stevioside ranged from 0.29 mg/g of leaves to 0.5413 mg per gram of the powder of dried leaves. Maximum amount of stevioside was observed in microwave assisted extraction of *stevia* leaves for 120 s in 10 mL of the water, used as a solvent while minimum amount of stevioside was obtained by cold maceration of the *stevia* leaf powder using water as a solvent.

Solvent consumed per gram of the plant material was also least in microwave assisted extraction as 30 mL of the solvent was consumed to get the optimum yield of stevioside for both

TABLE-4
OPTIMIZATION OF SOLVENT TYPE FOR MICROWAVE ASSISTED EXTRACTION, COLD
MACERATION AND SOXHLET EXTRACTION OF STEVIOSIDE FROM *Stevia rebaudiana*

S. No.	Solvent mixture			Extraction method for stevioside		
	Ethanol	Methanol	Water	Microwave assisted extraction	Cold maceration	Soxhlet extraction
1	100	–	–	0.5413 ^d ± 0.016	0.1801 ^c ± 0.0034	0.2768 ^a ± 0.016
2	–	100	–	0.5938 ^c ± 0.07	0.1704 ^d ± 0.005	0.2632 ^a ± 0.026
3	–	–	100	0.7658 ^a ± 0.02	0.0029 ⁱ ± 0.0004	–
4	80	20	–	0.3873 ^f ± 0.02	0.2590 ^a ± 0.0044	0.1934 ^b ± 0.023
5	60	40	–	0.3875 ^f ± 0.01	0.2173 ^b ± 0.0037	0.1011 ^e ± 0.013
6	40	60	–	0.2639 ^j ± 0.02	0.0715 ^f ± 0.0016	0.1735 ^{bcd} ± 0.018
7	20	80	–	0.2732 ^{hi} ± 0.01	0.0429 ^g ± 0.0016	0.1540 ^{cd} ± 0.018
8	–	80	20	0.2755 ^h ± 0.02	0.1339 ^c ± 0.0036	0.1401 ^{cde} ± 0.023
9	–	60	40	0.2621 ⁱ ± 0.03	0.0435 ^g ± 0.0016	0.1562 ^{bcd} ± 0.024
10	–	40	60	0.4328 ^c ± 0.02	0.0133 ^h ± 0.0008	0.1591 ^{bcd} ± 0.031
11	–	20	80	0.5033 ^d ± 0.02	0.1304 ^e ± 0.0074	0.1783 ^{bc} ± 0.014
12	80	–	20	0.3162 ^g ± 0.02	0.0422 ^g ± 0.0016	0.1729 ^{bcd} ± 0.019
13	60	–	40	0.3875 ^f ± 0.03	0.0026 ^j ± 0.0002	0.1923 ^b ± 0.021
14	40	–	60	0.5181 ^d ± 0.01	0.0004 ⁱ ± 0.0007	0.1339 ^{de} ± 0.019
15	20	–	80	0.7012 ^a ± 0.02	0.0004 ⁱ ± 0.0007	0.1682 ^{bcd} ± 0.047

Each value is mean of five replicate with standard error (mean ± S. E). Means within a column not sharing a common superscript differ significantly (P < 0.05) according to Duncan's new multiple range test

TABLE-5
COMPARISON OF DIFFERENT EXTRACTION METHODS FOR STEVIOSIDE FROM *Stevia rebaudiana*

Method Name	Leaf powder (g)	Time for extraction	Solvent consumed Per gram of plant powder (mL)	Type of solvent	R _f value	Quantity of stevioside
						By HPLC (mg/g of the leaf)
Soxhlet	10	16 h	300	Ethanol	0.94	0.2768 ^d ± 0.016
				Methanol	0.94	0.2632 ^d ± 0.026
				Water	–	–
Cold maceration	10	24 h	300	Ethanol	0.94	0.2022 ^e ± 0.003
				Methanol	0.94	0.1701 ^e ± 0.005
				Water	0.94	0.0029 ^f ± 0.0004
Microwave assisted extraction	1	120 sec	10	Ethanol	0.94	0.5413 ^c ± 0.016
				Methanol	0.94	0.5938 ^b ± 0.07
				Water	0.94	0.7658 ^a ± 0.02
				Standard	0.92	–

Each value is mean of five replicate with standard error (mean ± S. E). Means within a column not sharing a common superscript differ significantly (P < 0.05) according to Duncan's new multiple range test

conventional methods used *i.e.*, Soxhlet extraction and cold maceration, while it was 10 mL per gram of plant material for microwave assisted extraction.

Solvent choice and solvent volume are two other important factors in the extraction experiments particularly in microwave assisted extraction. In addition, maximum amount of stevioside was obtained after 16 and 24 h of extraction in Soxhlet extraction and cold maceration, respectively, and it took just 120 s to extract 0.7658 mg of stevioside from same amount of leaf powder by microwave assisted extraction. Results can be interpreted in terms of two main capabilities of the water as a solvent *i.e.*, solubility of stevioside in water is maximum and water is most efficient polar solvent in regard to its dielectric constant to absorb microwaves energy, dissipate it in the external environment and finally exudation of stevioside from the cells of leaves. In any extraction experiment solvent volume should be enough to ensure maximum solvent to matrix contact²¹. In conventional extraction methods, usually higher volumes of solvents are required for better results but in microwave assisted extraction usually solvent volume ranges from 10-30 mL per gram of the plant sample²².

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