

59 kHz. $\text{KF}/\text{Al}_2\text{O}_3$ was prepared according to reference²⁰. The remaining chemicals were obtained from commercial sources.

General procedure: To a mixture of phenols (5 mmol) and acetic anhydride (6 mmol) were added in a bottle (50 mL) and irradiated at 675 W for 10 min in microwave oven. After cooling to room temperature, then reaction mixture was diluted with water (50 mL) and extracted with ethyl acetate (2 × 50 mL). The organic layer was washed with satd NH_4Cl solution (30 mL) and NaHCO_3 solution (25 mL) and brine (40 mL), respectively. The organic layer dried over MgSO_4 and concentrated to give the product.

RESULTS AND DISCUSSION

The results for a variety of esterification compounds are summarized in the Table-1, various types of phenols with electron donating and withdrawing groups were rapidly acylated with acetic anhydride and afforded the corresponding phenol acetate in excellent yields under microwave irradiation without catalyst and solventless conditions.

TABLE-1
RESULTS FOR A VARIETY OF ETHERIFICATION
COMPOUNDS WITHOUT CATALYSES AND COLVENTFREE
CONDITIONS UNDER MICROWAVE IRRADIATION^a

Product ^b	Phenols	Yields (%) ^c	m.p. °C/Lit
3a	Phenol	96	Oil ⁴¹
3b	4-Methyl phenol	95	Oil ⁴²
3c	3-Nitro phenol	90	52-53(53-54 ⁴¹)
3d	1,2-Catechol	94	62-63°C (62-63 °C ⁴³)
3e	1,4-Quinol	94	121-122(120-121 ⁴³)
3f	1,3,5-Triphenol	88	101-103(102-103 ⁴³)
3g	1-Naphthol	90	45-46(44-45 ⁴¹)
3h	2-Naphthol	92	68-69(67-69 ⁴¹)
3i	4-Nitro phenol	93	77-79(77-78 ⁴¹)

^aConditions: Aryl phenols (5 mmol), acetic anhydride (6 mmol), 675 W for 10 min. ^bAll products gave satisfactory ¹H NMR, Mass spectra and IR. ^cYield of isolated product

To explore the scope and versatility of this method, different reaction conditions were investigated. Highlighted in Table-2 for 2-naphthol acetate (**3h**), for example, is the influence of catalysts, reaction time, mole ratios, ultrasound wave and microwave on the reaction yield.

Since $\text{KF}/\text{Al}_2\text{O}_3$ ³⁹ is a new kind of highly active catalytic catalysts that can catalyze many reactions under mild conditions, to give high yields, the high efficacy and ease of product

isolation, a large number of ultrasonic reactions⁴⁰ can be carried out in higher yield, shorter reaction time or milder conditions, this prompted us to investigate its use for acetylation purposes.

To demonstrate the catalysis of $\text{KF}/\text{Al}_2\text{O}_3$, the reaction was carried out with high speed stirring, ultrasonic irradiation and microwave irradiation conditions in the absence of $\text{KF}/\text{Al}_2\text{O}_3$ catalyst, it was concluded that the acetylation of 2-naphthol with acetic anhydrides could not happen with high speed stirring at 135 °C and under ultrasonic irradiation. However, it was observed that compound **3h** (Table-2 entry 7) was obtained in 92 % yield in 10 min. When $\text{KF}/\text{Al}_2\text{O}_3$ was used to catalyze the reaction of 2-naphthol with acetic anhydrides, the acetylation of 2-naphthol with acetic anhydrides could not happen at 135 °C with high speed stirring and ultrasonic irradiation, while in the presence of $\text{KF}/\text{Al}_2\text{O}_3$ catalyst and microwave, compound **3h** was also obtained in 92 % yields in 10 min (Table-2 entry 2,3,4,5,6), these result revealed that microwave can effectively accelerate the reaction, $\text{KF}/\text{Al}_2\text{O}_3$ was no effective for acetylation of 2-naphthol with acetic anhydrides.

The different mole ratios of esterification of 2-naphthol with acetic anhydrides was studied under microwave irradiation, the results show the best mole ratio is 2-naphthol: acetic anhydrides = 1:1.2.

We investigated the effects of irradiation power and time on the reaction. It was found that the highest yield of compounds is obtained at a power level of 675 W for 10 min continuous irradiation.

Conclusion

In summary, a simple, safe and eco-efficient method for acetylation of phenols has been developed. The method has advantages in terms of yields, short reaction times, ease of operation and compatibility with other protecting groups. We believe that the present methodology could be an important addition to the existing methodologies.

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TABLE-2
OPTIMIZATION OF THE REACTION CONDITION

Entry	Catalyst (mmol %) $\text{KF}/\text{Al}_2\text{O}_3$	Method	Time (min)	^b Yields (%)
1	0.3	MWI	6	60 ^a
2	0.3	MWI	8	78 ^a
3	0.3	MWI	10	92 ^a (0°)
4	0.3	MWI	12	89 ^a
5	0.5	MWI	10	92 ^a
6	0.7	MWI	10	92 ^a
7	0	MWI	10	92 ^a (0°)
8	0.3	Ultrasound	40	(0 ^d)
9	0	Ultrasound	40	(0 ^d)

Conditions: 2-naphthol (5 mmol), acetic anhydride (6 mmol). ^aMicrowave irradiation at 675 W. ^bYield of isolated product. ^cReaction temperature 135 °C, high speed stirring reaction time 5 h, without microwave irradiation. ^dReaction temperature 20-25 °C, ultrasound irradiation at 59 kHz

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