

Determination of Mineral Contents in Dehydrated Egg Powder by ICP-OES

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Quantitative analyses were conducted on four different dehydrated egg powders. The essential elements *i.e.*, phosphorous, calcium, iron, magnesium, potassium, sodium and zinc, essential trace elements (selenium, copper, chromium, manganese) and potentially toxic, elements (arsenic, cadmium, lead, mercury) were determined by ICP-OES. The method was optimized and evaluated with the use of certified reference material. Inorder to evaluate the mineral content in the egg powders, microwave digestion was used to digest the sample. The results in the whole egg powder (mg kg⁻¹) were: As 0.163, Se 102.6 \pm 1.0, Zn 36.35, P 804.5 \pm 2.0, Pb 1.131, Fe 123.8 \pm 5.0, Mg 458.9 \pm 5.0, Ca 1123 \pm 2, Na 241.2 \pm 1 and K 439 \pm 3. It was concluded that, for most essential elements, dehydrated egg powder contribute to mineral nutrition and play a key role in the human nutrition's.

Keywords: Micronutrient elements, Heavy metals.

INTRODUCTION

Eggs and egg powders are widely used as ingredients in the food industry because of their nutritional, functional and sensory qualities. Nutritionally, eggs are particularly interesting because they contain high-quality proteins, lipids, vitamins and minerals¹.

Recently, there has been an increased demand for dried egg products in the food industry for ready-to-use products and handling considerations. Recently, the use of shell egg in food production, as the raw material has reduced with the technological developments around the world food industry and egg products such as frozen egg, pasteurized liquid egg and dried egg products have gained popularity². Oven drying is one of the techniques frequently used to obtain powdered eggs from liquid eggs³. There have been some problems with the estimation of the micro mineral composition in eggs. The used methodologies had been either time consuming and costly, or importantly did not allow simultaneous estimation of the micro minerals concerned. Inductively coupled plasma mass spectrometry (ICP-OES) is well established as a method for multi elemental analysis and the determination of isotope ratios⁴ and overcomes many of these problems. This methodology allows simultaneous analysis of a wide range of trace elements in the same sample and has been used in this study.

The objective of the present study was the analysis of trace element (As, Hg, Se, Zn, P, Pb, Cd, Fe, Mn, Cr, Mg, Cu, Ca, Na and K) levels in the dehydrated powder of egg white,

egg yolk, egg shell and whole egg powder using inductively coupled plasma optical emission spectrometry (ICP-OES).

EXPERIMENTAL

The analysis of minerals in egg shell powder, egg yolk powder, egg white powder and whole egg powder samples were determined by ICP-OES method⁵. All minerals and heavy metals measurements were carried out using the Perkin-Elmer Optima ICP- OES (Model: OPTIMA2000DV, Seial number: 080N3041701) and the ICP-OES operating conditions are listed in Table-1.

Reagents and chemicals: Analytical reagents-grade chemicals were used in the preparation of all solutions. All the plastic and glassware were cleaned by soaking in dilute nitric acid (1 + 9) and were rinsed with distilled water prior to use. Nitric acid (65 %), hydrogen peroxide (30 %) were supplied by Merck (India)

Sample preparation: The samples were digested using microwave digestion method (Model: ETHOS One, Make - Millestone). The samples of approximately 1 g was digested with 6 mL of HNO_3 and 2 mL of H_2O_2 in microwave digestion system. The sample and acid are placed in suitably inert polymeric microwave vessels. The vessel is sealed and heated in the microwave digestion system. The temperature program was as follows: 2 min for 400 w, 2 min for 400 w, 6 min for 400 w, 5 min for 400 w, 8 min for 800 w and 8 min for vent. The resulting solutions were cooled and diluted to 10 mL with distilled water. Determination of metal contents in this solution

Neb

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RF

| TABLE-1 | | | | | | | | |
|----------------------------------|------------------------|--|--|--|--|--|--|--|
| INSTRUMENTAL CONDITIONS | | | | | | | | |
| AND PARAMETERS PARAMETER SETTING | | | | | | | | |
| ulizer | Bergener PEEK MiraMist | | | | | | | |
| ay chamber | Cyclonic | | | | | | | |
| oower | 1300 W | | | | | | | |
| | 0 0 · 1 1 · | | | | | | | |

| Sample injector | 2.0 mm i.d. alumina |
|----------------------|---------------------|
| Nebulizer argon flow | 0.80 L/min |
| Sample uptake rate | 1.80 mL/min |
| Auto integration | 5-20 sec (Min-Max) |
| Data processing mode | Peak Area |
| Read delay | 60 sec |
| Rinse delay | 20 sec |
| Replicates | 3 |

was carried out by inductively coupled plasma-optical emission spectrometry (ICP-OES).

Inductively coupled plasma-optical emission spectrometry (ICP-OES) analysis of samples: All samples were analyzed in triplicates by ICP-OES Perkin-Elmer; model Optima[™] 2000 DV, using WinLab32 software for the analysis. The analytical measurements were made with a simultaneous Perkin-Elmer ICP OES, model Optima 2000DV, WinLab32[™], Version 7.0 software equipped with a peristaltic pump, a crossflow nebulizer (coupled to a Ryton double pass spray chamber) and a ceramic central torch tube injector with an internal diameter of 2 mm. The operating parameters are listed in Table-1. The wavelengths, measurement parameters and standards for each element are given in Table-2.

Analysis of certified reference material (CRM) of minerals and calibration: Aliquots of an ICP multi-element standard solution (10 to 50 mg/L Merck) containing the analyzed elements (As, Hg, Se, Zn, P, Pb, Cd, Fe, Mn, Cr, Mg, Cu, Ca, Na and K) were used in the preparation of calibration solutions. Working standard solutions were prepared by dilution of the stock standard solutions to desired concentration in 1 % HNO₃. The ranges of the calibration curves (5 points) were selected to match the expected concentrations for all the elements of the sample studied by ICP-OES. The correlation coefficient r^2 obtained for all cases was 0.9999 and the calibration summary was given in Table-3.

RESULTS AND DISCUSSION

The elements such as arsenic, mercury, selenium, zinc, phosphorous, lead, cadmium, iron, manganese, chromium, magnesium, copper, calcium, sodium, potassium were analyzed and results were given in Table-4. The result shows that calcium was determined highest $(1456 \pm 5 \text{ mg/kg})$ in egg shell powder, egg yolk $(1293 \pm 3 \text{ mg/kg})$ and whole egg powder $(1123 \pm 2 \text{ mg/kg})$, followed by phosphorous was $935.7 \pm 1 \text{ mg/kg}$ in

| | WAVELENCTUS M | EASUDEMENT DA | TABLE-2 | | | CU EI EMENT | , |
|--|------------------|----------------|-------------|-------------|-------|-------------|---------------------|
| WAVELENGTHS, MEASUREMENT PARAMETERS AND STANDARDS FOR EACH ELEMENT | | | | | | | |
| Element | Wave length (nm) | Plasma (L/min) | Aux (L/min) | Neb (L/min) | Power | View mode | Calibration (mg/Kg) |
| Arsenic (As) | 188.979 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Mercury (Hg) | 194.168 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Selenium (Se) | 196.026 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Zinc (Zn) | 206.200 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Phosphorous (P) | 213.617 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |
| Lead (pb) | 220.353 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Cadmium (Cd) | 228.802 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Iron (Fe) | 238.204 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |
| Manganese (Mn) | 257.610 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |
| Chromium (Cr) | 267.716 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Magnesium (Mg) | 280.271 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |
| Copper (Cu) | 327.393 | 15 | 0.2 | 0.8 | 1300 | Axial | 10 - 50 |
| Calcium (Ca) | 393.366 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |
| Sodium (Na) | 589.592 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |
| Potassium (K) | 766.490 | 15 | 0.2 | 0.8 | 1300 | Radial | 10 - 50 |

TABLE-3

| CALIBRATION SUMMARY | | | | | | |
|---------------------|------------------|-----------|----------|-----------|---------|-------------|
| Element | Wave length (nm) | Standards | Equation | Intercept | Slope | Corr. coef. |
| Arsenic (As) | 188.979 | 5 | Linear | 475281.3 | 5062000 | 0.997165 |
| Mercury (Hg) | 194.168 | 5 | Linear | 2049.4 | 2990 | 0.979180 |
| Selenium (Se) | 196.026 | 5 | Linear | 7839.3 | 34490 | 0.994588 |
| Zinc (Zn) | 206.200 | 5 | Linear | 1473.3 | 4980 | 984151 |
| Phosphorous (P) | 213.617 | 5 | Linear | 45468.8 | 396600 | 0.998505 |
| Lead (pb) | 220.353 | 5 | Linear | 817.0 | 4268 | 0.995374 |
| Cadmium (Cd) | 228.802 | 5 | Linear | 25473.2 | 79680 | 0.994841 |
| Iron (Fe) | 238.204 | 5 | Linear | 19969.6 | 88350 | 0.992947 |
| Manganese (Mn) | 257.610 | 5 | Linear | 211727.9 | 976300 | 0.994079 |
| Chromium (Cr) | 267.716 | 5 | Linear | 30480.3 | 123500 | 0.991826 |
| Magnesium (Mg) | 280.271 | 5 | Linear | 141452.8 | 549200 | 0.997079 |
| Copper (Cu) | 327.393 | 5 | Linear | 70582.2 | 355800 | 0.997707 |
| Calcium (Ca) | 393.366 | 5 | Linear | 27737.3 | 96280 | 0.988638 |
| Sodium (Na) | 589.592 | 5 | Linear | 211187.8 | 3661000 | 0.996874 |
| Potassium (K) | 766.490 | 5 | Linear | 28314.6 | 1442000 | 0.996083 |

| TABLE-4 MINERAL CONTENT ESTIMATION IN DEHYDRATED EGG POWDER BY ICP-OES | | | | | | |
|---|-------------|---|--|----------------|------------------|-------------|
| Element with | Wave length | Results mg/kg of egg powder (dry basis) | | | | |
| wavelength | (nm) | Egg white powder | hite powder Egg shell powder Egg Yolk powder | | Whole egg powder | limit (ppb) |
| Arsenic (As) | 188.979 | 0.081 | 0.019 | 0.194 | 0.163 | 1-10 |
| Mercury (Hg) | 194.168 | *BDL | *BDL | *BDL | *BDL | 1-10 |
| Selenium (Se) | 196.026 | 131.65± 3.0 | 38.6 | 81.65 | 102.6 ± 3.0 | 1-10 |
| Zinc (Zn) | 206.200 | 0.358 | BDL | 34.19 | 36.35 | 0.1-1 |
| Phosphorous (P) | 213.617 | 94.5 | 41.5 | 935.7±1.0 | 804.5 ± 2.0 | 1-10 |
| Lead (pb) | 220.353 | 0.443 | 0.0167 | 0.853 | 1.131 | 1-10 |
| Cadmium (Cd) | 228.802 | BDL | BDL | BDL | BDL | < 0.1 |
| Iron (Fe) | 238.204 | 0.165 | BDL | 44.14 | 123.8 ± 5.0 | < 0.1 |
| Manganese (Mn) | 257.610 | 0.11 | BDL | 5.703 | 2.013 | 0.1-1 |
| Chromium (Cr) | 267.716 | 0.051 | 0.058 | 4.662 | 1.073 | 0.1-1 |
| Magnesium (Mg) | 280.271 | 78.09 | 17.29 | 353.2 | 458.9 ± 5.0 | < 0.1 |
| Copper (Cu) | 327.393 | 0.175 | BDL | 0.191 | 0.537 | 0.1-1 |
| Calcium (Ca) | 393.366 | 106.4 | 1456 ± 5.0 | 1293 ± 3.0 | 1123 ± 2.0 | < 0.1 |
| Sodium (Na) | 589.592 | 462.4 ± 3.0 | 43.7 | 135.6 | 241.2 ± 1.0 | 0.1-1 |
| Potassium (K) | 766.490 | 610.3±1.0 | 127.1 | 548.3± 2.0 | 439 ± 3.0 | 0.1-1 |
| *PDL Palow detection limit | | | | | | |

egg yolk powder and whole egg powder ($804.5 \pm 2 \text{ mg/kg}$). Calcium is essential for healthy bone growth and for nerve and muscle functions. It may protect against high blood pressure⁶. Chicken eggs are increasingly recognized as an important source of nutrients, including micro minerals. The potassium in egg white powder contains $610.3 \pm 1 \text{ mg/kg}$ and in egg yolk powder ($548.3 \pm 2 \text{ mg/kg}$) and followed by egg white powder contains ($462.4 \pm 3 \text{ mg/kg}$) of sodium and the whole egg powder contains ($458.9 \pm 5 \text{ mg/kg}$) magnesium. The results showed the selenium of ($131.65 \pm 3 \text{ mg/kg}$) rich in egg white powder and followed by whole egg powder ($102.6 \pm 3 \text{ mg/kg}$).

The food and drug administration regulations require nutrition labelling for most foods. Reference of daily intakes for some essential elements of human nutrition and daily reference values have been established, namely: Ca (1000 mg), Cl (3400 mg), Cu (2 mg), Fe (18 mg), K (3500 mg), Mg (400 mg), Mn (2 mg), P (1000 mg) and Zn (15 mg)⁷. So the measurements of major and trace metal is also very helpful in assessment of quality of dry egg powder during production in manufacturing industries.

Conclusion

From the results, it is seen that elements As, Hg, Se, Zn, P, Pb, Cd, Fe, Mn, Cr, Mg, Cu, Ca, Na and K) have been successfully be determined in the dehydrated egg powdered samples by using ICP-OES with microwave digestion

procedures. The use of ICP-OES provides a simpler, effective, faster and less contamination procedure of determining the quality of egg powders. The results show that egg powder is a good source of calcium sodium, potassium, magnesium, selenium and phosphorous and egg powder was a very important human nutrient since their consumption has increased in recent years.

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