



## Some Novel Phases in Binary System of PbO-Sb<sub>2</sub>O<sub>3</sub>

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In this study, we have investigated the PbO-Sb<sub>2</sub>O<sub>3</sub> binary system. PbO and Sb<sub>2</sub>O<sub>3</sub> are reacted using different stoichiometric ratios at 650 °C in an air using a gold and a platinum reaction vessel by heating for 24 h. PbSb<sub>2</sub>O<sub>6</sub>, Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub>, Pb<sub>4</sub>Sb<sub>2</sub>O<sub>8</sub>, Pb<sub>9</sub>Sb<sub>8</sub>O<sub>17</sub>, Pb<sub>6</sub>Sb<sub>2</sub>O<sub>11</sub>, Pb<sub>5</sub>Sb<sub>2</sub>O<sub>9</sub>, Pb<sub>7</sub>Sb<sub>2</sub>O<sub>11</sub>, Pb<sub>8</sub>Sb<sub>2</sub>O<sub>12</sub>, Pb<sub>9</sub>Sb<sub>2</sub>O<sub>13</sub>, phases are synthesized and these phases 0.5, 0.692, 0.8, 0.818, 0.857, 0.87, 0.875, 0.88, 0.9 mole fractions, respectively. Reaction products are characterized by the X-ray powder diffraction and by DTA/TG analysis methods.

**Keywords:** Antimony trioxide, Lead oxide.

### INTRODUCTION

The mechanochemical ceramic method of preparing oxide powders involves mechanical process. In this method of approach, yields powders are suitable for particle size below 100 nm. However, even single phase powders of mixed oxides remain chemically inhomogeneous after mechanical processing ( $\leq 10$  min). The crystalline compound differs in composition from the starting mixture and amorphous component. Although these difficulties, solid electrolytes are important components of solid state electrochemical devices, which are becoming increasingly important for use in energy conversion, chemical processing sensing and combustion control. Hence, many researchers have investigated the solid state reactions in the binary system of antimony and lead sesquioxides. Some stoichiometric compounds such as PbSb<sub>2</sub>O<sub>6</sub><sup>1-6</sup>, Sb<sub>2</sub>O<sub>4</sub><sup>2</sup>, Pb<sub>2</sub>Sb<sub>2</sub>O<sub>11</sub><sup>3</sup>, PbO<sup>7</sup>, Pb<sub>(3+x)</sub>Sb<sub>2</sub>O<sub>8</sub><sup>6-8</sup>, Pb<sub>3</sub>Sb<sub>2</sub>O<sub>8.47</sub><sup>8</sup>, PbO·Sb<sub>2</sub>O<sub>6</sub><sup>9</sup>, Pb<sub>2</sub>Sb<sub>2</sub>O<sub>7</sub><sup>9</sup>, 3PbO·Sb<sub>2</sub>O<sub>3</sub><sup>9</sup>, Pb<sub>4</sub>Sb<sub>2</sub>O<sub>9</sub><sup>9</sup> are being known to occur. However, information about the PbO-Sb<sub>2</sub>O<sub>3</sub> system in the presence of air, which is an important constituent of the complete ternary system, is extremely limited and contradictory.

For this reason, we are prepared 55 different mixtures. PbO-Sb<sub>2</sub>O<sub>3</sub> are reacted different stoichiometric ratios at 650 °C in air using gold and platinum vessel. These substances are characterized with XRD and DTA/TG methods.

### EXPERIMENTAL

The powder samples in this study are prepared by mixing PbO (99.99 %) and Sb<sub>2</sub>O<sub>3</sub> (99.99 %) Merck without further purification. The solid mixture that contained a different

amount of PbO doping ( $\chi$ :  $n_{\text{PbO}}/n_{\text{PbO}} + n_{\text{Sb}_2\text{O}_3}$ ) are prepared. Mixing and homogenation are performed in an agate mortar. These oxide mixtures are calcified in a furnace in platinum crucibles in air at 650-1000 °C for 24 h. After the heat treatment procedure, fine powder samples are slowly cooled in the furnace by switching it off (uncontrolled). The colour of the compounds is observed to change from light yellow to dark yellow.

Powder diffraction data of the samples are determined using a XRD analyses with Bruker AXS D8 advanced diffractometer and a Bragg-Brentano geometry with graphite monochromator. CuK $\alpha$  radiation operated at 40 kV and 40 mA. The divergence and receiving slits of 1 and 0.1 mm, respectively are located on the diffractometer. Diffraction patterns are scanned by steps 0,002° (2 $\theta$ ) over the angle range of 10-90 (2 $\theta$ ). Diffracted beams are counted with a NaI (TI) scintillation detector and the obtained XRD data are compared with the reference data. Thermal measurements are taken using a simultaneous DTA/TG system (Schimadzu DT-40 type). The specimens, usually 7 mg in mass, are heated at a rate of 10 °C min<sup>-1</sup> from room temperature to 1000 °C. Measurement is taken in dynamic air atmosphere using a platinum sample holder and an  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> inert reference substance.

### RESULTS AND DISCUSSION

Several nonstoichiometric antimony oxides such as Sb<sub>2</sub>O<sub>3</sub>, Sb<sub>2</sub>O<sub>4</sub> and Sb<sub>2</sub>O<sub>5</sub> have been widely used in various industries<sup>10,11</sup>. Sb<sub>2</sub>O<sub>3</sub> typically has two polymorphs, cubic polymorph (senarmontite, stable phase) and orthorhombic polymorph (valentinite, metastable phase) and the orthorhombic polymorph

can be transformed into the cubic one at 490-530 °C<sup>12</sup>. Senarmontite has long been used as an additive to enhance the flame retardancy of polymer resins, whereas valentinite has not due to its undesirable oxidization when exposed to air or sunlight<sup>13</sup>. Senarmontite is shown to act as a catalyst in combination with vanadium for the selective oxidation of *o*-xylene<sup>14</sup>. Valentinite decomposes giving endothermic peak about 1120 °C with a slight loss weight. In this investigation, all the diffraction peaks are indexed in orthorhombic crystal system and unit cell parameters are calculated as (a) 5.440, (b) 4.802, and (c) 11.760 Å. Valentinite (Sb<sub>2</sub>O<sub>3</sub>) is a major component of the Sb<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> binary glasses possessing nonlinear optical properties<sup>15</sup>. The orthorhombic  $\alpha$  and monoclinic  $\beta$  forms are the two polymorphs of Sb<sub>2</sub>O<sub>4</sub>. The orthorhombic Sb<sub>2</sub>O<sub>4</sub> with unit cell dimensions of (a) 546, (b) 482 and (c) 1182 pm can be formed by the oxidation reaction of cubic Sb<sub>2</sub>O<sub>3</sub> at 600 °C for 24 h<sup>16,17</sup>. The PbO compound has an orthorhombic crystal symmetry with (a) 549, (b) 589.2, (c) 475.2 pm. The orthorhombic phase of PbO is stable above 500 °C, the red form (litharge tetragonal) is stable below 500 °C.

PbO compound has an orthorhombic crystal symmetry with (a) 5.4903, (b) 5.8920, (c) 4.7520. The orthorhombic phase of PbO is stable above 500 °C. The red form (litharge tetragonal) is stable below 500 °C.

Obtained phases are indexed and calculated. Their unit cell parameters and some physical parameters are shown the PbO-Sb<sub>2</sub>O<sub>3</sub> system in Table-1.

TABLE-1  
OBSERVED PHASES IN THE SYSTEM OF (PbO-Sb<sub>2</sub>O<sub>3</sub>)

Comp.	Crystal system	Unit parameters (pm)
PbSb <sub>2</sub> O <sub>6</sub>	Hexagonal	(a) 531 (b) 538
Pb <sub>9</sub> Sb <sub>8</sub> O <sub>21</sub>	Orthorhombic	(a) 1392 (b) 1295 (c) 1001
Pb <sub>4</sub> Sb <sub>2</sub> O <sub>8</sub>	Monoclinic	(a) 1358.9 (b) 1223.5 (c) 928.3 $\beta$ : 9826.5
Pb <sub>9</sub> Sb <sub>8</sub> O <sub>17</sub>	Monoclinic	(a) 1361.9 (b) 1221.6 (c) 929.2 $\beta$ : 9845.2
Pb <sub>6</sub> Sb <sub>2</sub> O <sub>10</sub>	Monoclinic	(a) 1364.2 (b) 1225.6 (c) 934.7 $\beta$ : 9831.3
Pb <sub>5</sub> Sb <sub>2</sub> O <sub>9</sub>	Monoclinic	(a) 1365.9 (b) 1225.6 (c) 940.1 $\beta$ : 9843.9
Pb <sub>7</sub> Sb <sub>2</sub> O <sub>11</sub>	Monoclinic	(a) 1365.0 (b) 1222.6 (c) 936.8 $\beta$ : 9831.1
Pb <sub>8</sub> Sb <sub>2</sub> O <sub>12</sub>	Monoclinic	(a) 1363.4 (b) 1223.1 (c) 934.5 $\beta$ : 9825.8
Pb <sub>9</sub> Sb <sub>2</sub> O <sub>13</sub>	Monoclinic	(a) 13.654 (b) 12.234 (c) 9.379 $\beta$ : 9831.5

**0.1 ≤  $\chi$  ≤ 0.5** region: In the two-phase region, the powder patterns of the samples are indexed in two crystal systems that are orthorhombic and hexagonal. The Sb<sub>2</sub>O<sub>4</sub> phase is orthorhombic and PbSb<sub>2</sub>O<sub>6</sub> (0.5 mole fraction) is hexagonal with (a) 531 and (b) 538 pm. Twenty six mixtures are studied in this area PbSb<sub>2</sub>O<sub>6</sub> X-ray diagram is shown in Fig. 1. The PbSb<sub>2</sub>O<sub>6</sub> + Sb<sub>2</sub>O<sub>4</sub> heterogenous mixture's X-ray diagram is shown in Fig. 2 (some diffraction lines which belong to Sb<sub>2</sub>O<sub>4</sub> are assigned with (+) symbols in the powder patterns). These results also shown in Fig. 10.

According to the PbSb<sub>2</sub>O<sub>6</sub> DTA/TG diagram in Fig. 3, the endotherm at 300 °C, accompanied by a weight loss of 3 % is due to water removal. After removal of water, the net weight loss at 684.72 °C is 2 % in second step with one endothermic peak, which corresponds to reduction of the Pb<sub>2</sub>Sb<sub>2</sub>O<sub>6</sub> phase;

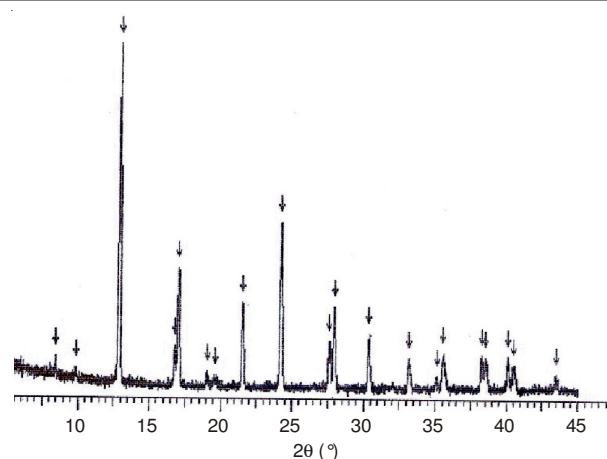


Fig. 1. XRD patterns of PbSb<sub>2</sub>O<sub>6</sub> after heating 650 °C

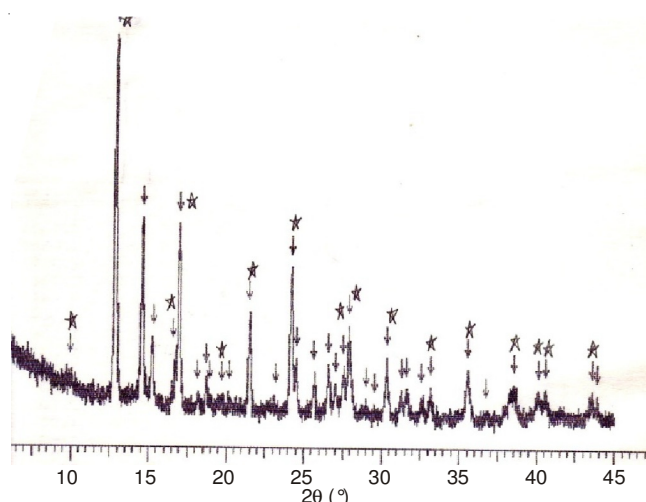


Fig. 2. XRD patterns of Sb<sub>2</sub>O<sub>4</sub> + PbSb<sub>2</sub>O<sub>6</sub> heterogene mixture after heating 650 °C (Sb<sub>2</sub>O<sub>4</sub> peaks marked\*)

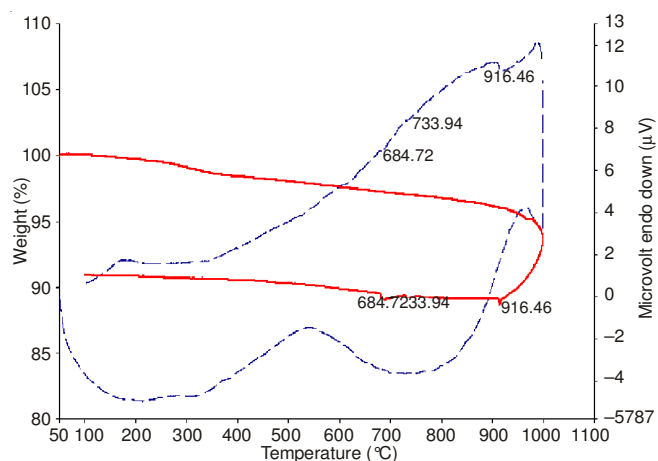


Fig. 3. Measured DTA/TG diagrams of PbSb<sub>2</sub>O<sub>6</sub>

The weight loss by 916.46 °C is 5 % in third step with one endothermic peak, which corresponds to the reduction of the Pb<sub>2</sub>Sb<sub>2</sub>O<sub>5</sub> phase;



**0.5-0.8 mol fraction:** This area included that PbSb<sub>2</sub>O<sub>6</sub> + Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> heterogenous mixture. Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> (0.691 mole fraction) is orthorhombic with (a) 1392, (b) 1295, (c) 1001

pm and X-ray diagram shown in Fig. 4. Thermal behaviour of this area is almost same. All compounds in this area is thermally stable. These compounds hasn't got any endothermic or exothermic peaks and any weight loss. As a sample of this area DTA/TG diagram (Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub>) is shown in Fig. 5. As a sample of the PbSb<sub>2</sub>O<sub>6</sub> + Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> heterogenous mixture is located in Fig. 6 (some diffraction lines which belong to PbSb<sub>2</sub>O<sub>6</sub> are assigned with (+) symbols in the powder patterns). Twenty mixture are studied in this area. These results also given in Fig. 10.

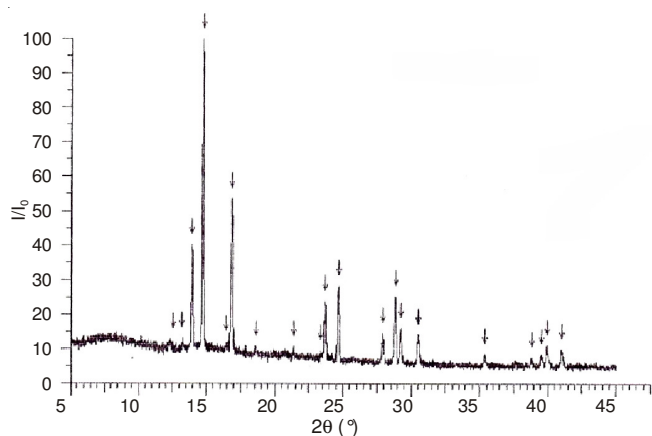


Fig. 4. XRD patterns of Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> after heating at 650 °C

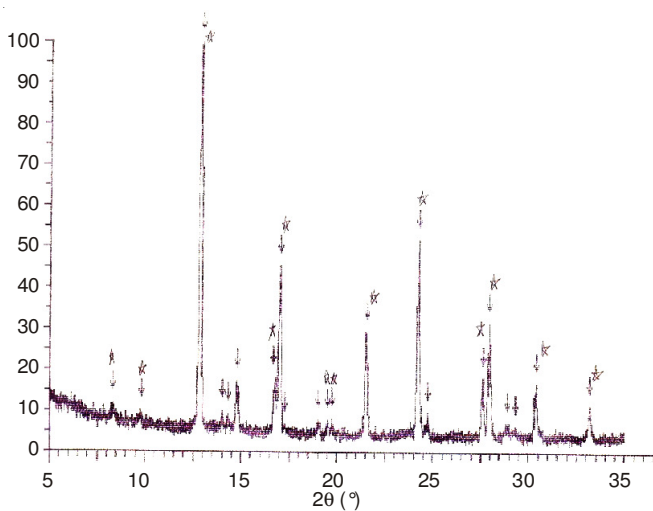


Fig. 5. XRD patterns of Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> + PbSb<sub>2</sub>O<sub>6</sub> heterogene mixture after heating at 650 °C (PbSb<sub>2</sub>O<sub>6</sub> peaks marked)

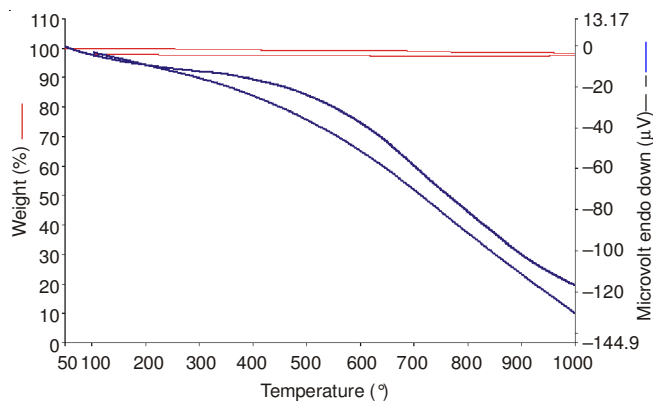


Fig. 6. Measured DTA/TG diagrams of Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub>

**0.8-0.9 Mole fraction:** The 0.8-0.9 mole fraction is included solid solution area. As a sample of this area the Pb<sub>6</sub>Sb<sub>2</sub>O<sub>11</sub> (0.857 mole fraction) compound is monoclinic with (a) 13.589, (b) 12.256, (c) 9.347 β: 98.313 and the X-ray diffraction pattern is shown in Fig. 7. Seven mixtures are studied in this area and all phases were indexed with the same lattice constants. These results are located in graphical abstract. Dependence of the lattice constants of solid solutions area with the mol ratio is predicted in Fig. 8.

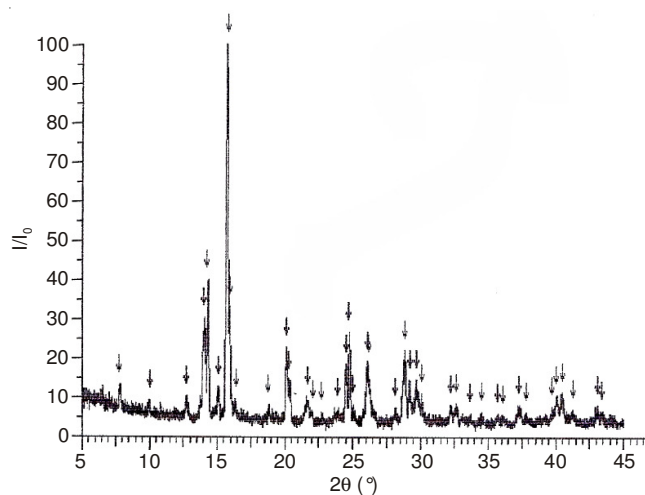


Fig. 7. XRD patterns of Pb<sub>6</sub>Sb<sub>2</sub>O<sub>11</sub> after heating at 650 °C

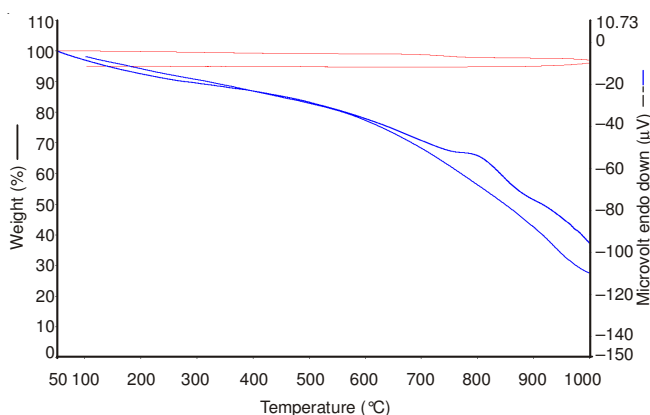


Fig. 8. Measured DTA/TG diagrams of Pb<sub>6</sub>Sb<sub>2</sub>O<sub>11</sub>

TG/DTA analysis for this area is recorded in nitrogen atmosphere from 25 to 1025 °C. Thermal behavior of this area is almost same. All compounds in this area is thermally stable. These compounds hasn't got any endothermic or exothermic peaks and any weight loss. As a sample of this area DTA/TG diagram (Pb<sub>6</sub>Sb<sub>2</sub>O<sub>11</sub>) is shown in Fig. 9. Seven mixtures are studied in this area (Fig. 10).

## Conclusion

In conclusion, new phases in PbO-Sb<sub>2</sub>O<sub>3</sub> mixture synthesized. All new phases were characterized by X-ray powder diffraction and DTA/TG methods. Between 0.1-0.9 mole fraction was detected three region. These region were 0.1-0.5, 0.5-0.8 and 0.8-0.9, respectively. In 0.1-0.5 region, the powder patterns of the samples were indexed in two crystal systems that were orthorhombic (Sb<sub>2</sub>O<sub>4</sub>) and hexagonal

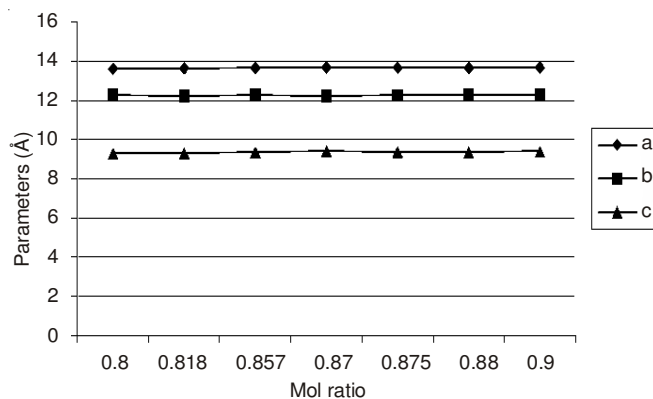


Fig. 9. Dependence of the lattice constants of solid solutions area with the mol ratio

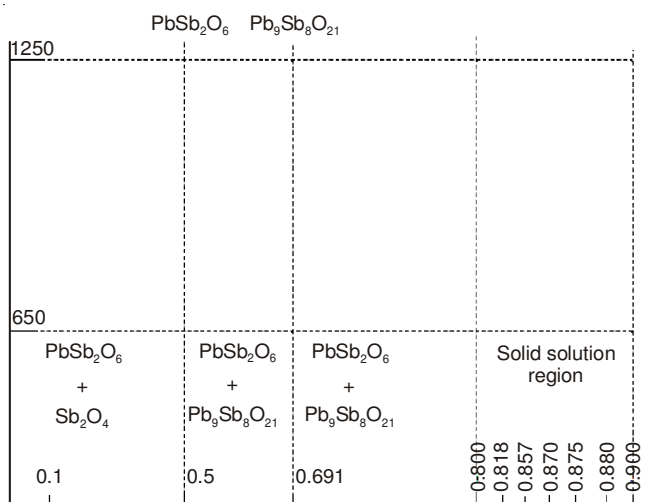


Fig. 10. Phase diagram of PbO-Sb<sub>2</sub>O<sub>3</sub> binary system

(PbSb<sub>2</sub>O<sub>6</sub>). In 0.5- 0.8 mole region, PbSb<sub>2</sub>O<sub>6</sub> + Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> heterogeneous mixture was detected. PbSb<sub>2</sub>O<sub>6</sub> (0.5 mole fraction) was

hexagonal and Pb<sub>9</sub>Sb<sub>8</sub>O<sub>21</sub> was orthorhombic. The 0.8-0.9 mole fraction was included solid solution area. As a sample of this area the Pb<sub>6</sub>Sb<sub>2</sub>O<sub>11</sub> (0.857 mole fraction) compound was monoclinic with (a) 13.589, (b) 12.256, (c) 9.347 Å: 98.313°. Further research in this area is in progress in our laboratory.

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