

Simultaneous Catalytic Removal of NOx and Diesel Soot Particulates Over LaSrBO4 (B = Mn, Cu, Co, Fe) Oxides

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A series of LaSrBO₄ complex oxides were prepared by the citric acid complexion and characterized by XRD, XPS, H₂-TPR, NO-TPD and catalytic activity experiments. According to the investigations, LaSrMnO4 shows the best performance, the maximum conversion rate from NO to N_2 is up to 69 %. The existence of oxygen is very important for the simultaneous removal of NO, and diesel soot particulates. The low temperature desorbed NO species would mainly influence the N_2 yield. The mobility of adsorbed oxygen species would mainly influence the selectivity of the reaction.

Key Words: Diesel soot, Nitrogen oxide, Simultaneous removal, K2NiF4-type oxides.

INTRODUCTION

Soot particulates and nitrogen oxides emitted from diesel exhaust have been causing severe health and environmental problems. Fine soot particulates contain lots of mutagenic hydrocarbons, it could easily reach far down into the lung tissue when inhaled and have a detrimental impact on human health. Nitrogen oxides not only contribute to the production of acid rain, but also cause the photochemical smog under the influence of sun light. The content of carbon monoxide and unburnt hydrocarbons is low, so nitrogen oxides and soot particulates are main substances to be removed from diesel engines exhaust¹. Yoshida first proposed to the simultaneously conversion of soot and NO_x into CO_2 and N_2 , respectively in an oxidizing atmosphere by using catalyzed soot traps². Most of the studies have been focused on this technology and there were various reported catalyst systems used in this reaction, such as metals and metal oxide catalysts³⁻⁹, perovskite catalysts¹⁰⁻¹⁵, spinel type catalysts^{9,16-18}, K₂NiF₄-type catalysts^{20,21}, *etc*. According to investigations^{11-15,19-22}, A-site partial substitution could improve the catalytic performance. Teraoka *et al*. ¹⁵ found that K-doped La-Mn-O perovskite-type oxides were good candidate catalysts for the removal of diesel soot and nitrogen oxides. Liu *et al*. 20,22 found that K-doped $La_{2x}K_xCuO_4$ and Na-doped $Ln_{2x}Na_xCuO_4$ catalyst at A-site show better catalytic activities than the unsubstituted catalysts. For $La_{2-x}K_xCuO_4$ catalyst²⁰, the optimal substitution amount of potassium x is equal to 0.5, the highest conversion rate from NO_x to N₂ is 22 %. For La_{2-x}Na_xCuO₄ catalyst²², the optimal substitution amount of Na (x) is equal to 0.3 for the reduction of NO_x , the conversion rate of NO_x is 21.4 %. In general, the conversion rate of NO_x into $N₂$ is not high and they are not very suitable for the exhaust conditions. Further efforts should focus on the activity of the catalysts. Our previous work find that La_2NiO_4 is an effective catalyst for the target reaction, partially substitution of Sr for La at A-site could improve the catalytic performance. It is still not clear how the catalytic performances will change when Ni is completely substituted by other elements.

In this paper, $LaSrBO₄ (B = Mn, Cu, Co and Fe) complex$ oxides were prepared, characterized and tested. The potential of these catalysts used for simultaneous removal of nitrogen oxides and diesel soot have been investigated.

EXPERIMENTAL

Catalyst preparation: A series of $LaSrBO₄$ (B = Mn, Cu, Co, Fe) complex oxides with K_2N i F_4 -type structure were prepared by the citric acid complexation²¹. All chemical reagents were from Tianjin Guangfu Fine Chemical research Institute, China. The corresponding metal nitrates were utilized as starting materials for obtaining an aqueous solution with appropriate stoichiometry. The citric acid was added into the mixed aqueous solution of metal nitrates in a desired proportion under ultrasonic vibration. The mixed aqueous solution was heated and stirred to evaporate water. The residual solid composition was dried at 70 °C for 8 h, followed by decomposition at about 450 ºC for 2 h in air and then calcined in air at 1100-1200 ºC for 4 h.

The crystal structures of the fresh catalysts were determined by a powder X-ray diffractometer (D/MAX-2038), using CuK_α (λ = 0.1542 nm) radiation combined with Nickel filter operating at 30 kV and 30 mA. The diffractometer data were recorded for 2θ values between 20 and 90º at a scanning rate of 4º (2θ)/min-1 . The patterns were compared with JCPDS reference data for phase identification.

H2-TPR measurements were measured in a home-made apparatus. 200 mg sample was pretreated at 400 ºC for 1 h under nitrogen atmosphere and subsequently cooled to 100 ºC. Afterwards, the TPR experiment was carried out by using 10 % hydrogen in nitrogen at a constant flow rate of 50 mL/min, from 100-800 ºC at a heating rate of 10 ºC/min. The hydrogen consumption signal was monitored by a thermal conductivity detector (TCD).

The NO-TPD measurements were carried out by using 200 mg sample in the same instruments as H_2 -TPR. Before the experiment, the catalyst was pretreated in helium atmosphere by heating up to 900 ºC at the rate of 10 ºC/min. Chemisorption of NO was performed by passing a flow of 30 % NO/He through the sample bed at room temperature for 0.5 h. The sample was purged on helium, until no NO was detected, the NO-TPD test was carried out up to 900 °C at a heating rate of 10 ºC/min under helium atmosphere. The gas flow rate was fixed at 20 mL/min.

The X-ray photoelectron spectra (XPS) were obtained at room temperature with a PHI-1600 ESCA spectrometer by using Mg K_α as X-ray source (1253.6 eV) under a residual pressure of 1×10^{-7} Pa. The binding energies were calibrated with respect to the C1s peak of a contaminant carbon $(BE =$ 284.6 eV).

Catalytic activity measurement: The catalytic activities of the prepared samples were evaluated with a temperature programmed reaction. The reaction temperature varied from 100 ºC to 800 ºC at a heating rate of 5 ºC/min. Printex-U from Degussa was used as model soot, which was more difficult to burn than diesel soot¹⁴. The model soot was mixed with the catalyst in a weight ratio of 1:10 in an agate mortar for 0.5 h to obtain a tight contact and then 500 mg mixture was placed in the tubular stainless steel reactor ($F = 8$ mm, i.d.)^{14,21}.

Reactant gases containing 1.0 vol. % NO and 5.0 vol. % $O₂$ balanced with He were passed through a mixture of the catalyst and Printex-U at a flow rate of 50 mL/min.

The outlet gas was analyzed *via* two on-line gas chromatographs (Agilent 6820), equipped with thermal conductivity detector and two stainless steel columns in series, respectively. The first column was packed with porapak Q for separating N2O and CO2. Another was packed with 5A molecular sieves for N_2 , O_2 and CO. There was not detectable N_2O and CO during the test, which was similar to the reports of Peng and $Zhao^{13,14}$.

From the activity measurements, the following parameters were derived in order to evaluate the catalytic performance; total amounts of CO_2 and N_2 (V[CO₂], V[N₂]), ignition temperature (T_{ig}) , the maximum conversion of NO (P_{N_2}) and its

temperature (T_{max-N_2}) , the selectivity to N_2 formation $(S[N_2])$. P_{N_2} could be calculated by 2[N₂]_{out}/[NO]_{in}, where [N₂]_{out} and $[NO]_{in}$ were concentrations of N_2 in the outlet gas and NO in the inlet gas, respectively¹⁴. T_{ig} could be estimated by extrapolating the steeply ascending portion of the carbon dioxide formation curve to zero carbon dioxide concentration¹³. Selectivity to N_2 formation: $(S[N_2] = V[N_2]/V[CO_2])^{15}$.

RESULTS AND DISCUSSION

XRD results: The X-ray diffraction patterns of LaSrBO⁴ $(B = Cu, Fe, Mn, Co)$ samples are showed in Fig. 1. According to the JCPDS reference data, the mainly sharp peaks of K_2NiF_4 structure should be at $2\theta = 24, 31.3, 32.9, 43.6$ and 47° . Comparing with these samples in Fig. 1, all samples show the K_2NiF_4 type structure. No other phases can be found within the XRD allowable error.

Fig. 1. X-Ray diffraction patterns of $LaSrBO₄ (B = Cu, Fe, Mn, Co)$ catalysts

Catalytic activity measurements: Fig. 2 is the results of catalytic conversion of soot and NO_x into $CO₂$ and $N₂$ over LaSrBO4 samples. Lin *et al.*¹³ considered that soot oxidation is a key precursor for the redox process between soot and NO_x , it is necessary to pay attention to the ignition temperature. Fig. 2 showed that the non-catalytic combustion of soot occurs mainly between 500 and 700 °C, the ignition temperature (T_{i_0}) is 450 °C (Table-1). Comparing the LaSrBO₄ (B = Cu, Fe, Mn, Co) samples with the non-catalytic combustion of soot under the same reaction conditions, all of the ignition temperatures decrease and remove to the low temperature range (Table-1). For $LaSrFeO₄$ and $LaSrCuO₄$, they have lower ignition temperature, 205 and 210 ºC, respectively. Their optimum temperature for N_2 formation $(T_{\text{max-N}_2})$ is 350 and 400 ºC, which is lower than the other two samples. It seems that the optimum N_2 formation temperature is associated with the ignition temperature. The lower ignition temperature could promote the formation of N_2 at low temperature range. For $LaSrMnO₄$ and $LaSrCoO₄$, their T_{max-N_2} values are both 450 ºC, significantly higher than the other two samples, their higher ignition temperature maybe the possible reason.

Fig. 2. N_2 yield and CO_2 concentration profiles during temperature programmed reaction over LaSrBO₄ catalysts. (A) N_2 yield (B) outlet CO₂ concentration profile

LaSrFeO₄ 205 350 350 11 7.5

Another criterion of the catalytic performance is the maximum productivity of $N_2(P_{N_2})$ and its temperature (T_{max-N_2}) . It can be seen from Fig. 2 and Table-1 that LaSrMnO₄ shows excellent catalytic performance. It has the highest P_{N_2} value (69 %), which is quite similar to the last result ($P_{N_2} = 72$ %) reported by Wang *et al.*²³ on La_{0.7}Ag_{0.3}MnO₃ catalyst. Besides, LaSrMnO4 shows good catalytic performance within a more widely temperature range, there is about 10 % NO can be converted to N_2 at 250 °C; for other samples, the conversion rate is far less than 10 % at this temperature. LaSrMnO₄ also shows better catalytic performance at higher temperature range. In fact, the yield of $CO₂$ is consisted of two parts: the complete oxidation of soot and the reduction of NO_x . The latter part could be described by the selectivity to N_2 formation $S[N_2]^{15}$. When the latter reaction play the dominate role in whole reaction, the $S[N_2]$ value is high. For LaSrMnO₄, the $S[N_2]$ value is 14 %, which is higher than other samples, these results indicate that LaSrMnO_4 is an effective catalyst for NO_x reduction.

LaSrCuO₄ also shows good catalytic performance, its P_{N_2} value is 40 %, lower than that of LaSrMnO_4 , but this catalyst have lower $T_{\text{max-N}_2}$ value and lower ignition temperature. It also shows better performance than the reported K,Na doped $La_{2-x}A_xCuO₄$ type oxides^{20,22}. For LaSrCoO₄, the N₂ yield is low, its P_{N_2} value is 18 % and $T_{\text{max-}N_2}$ is 450 °C. For LaSrFeO₄, its N₂ yield is also very low, the P_{N_2} value is only 11 %, its S[N₂] value is 7.5 %, lower than the other three samples, the lower $S[N_2]$ value indicates that LaSrFeO₄ is inappropriate for NO_x reduction. Thus, it is suggested that $LaSrMnO₄$ and $LaSrCuO₄$ would be the recommended catalysts for the target reaction.

Another noticeable occurrence on $LaSrMnO₄$ and $LaSrCuO₄$ samples, which is different from $LaSrCoO₄$ and LaSrFeO₄, is that the peak temperature for N_2 formation does not coincide with CO_2 . For LaSrMnO₄, the N₂ yield peak is at 450 ºC, which indicates that this catalyst has the best catalytic activities for NO_x reduction at this temperature, but this catalyst may has more excellent performance for the soot combustion at 500 °C. The quantity of CO_2 from NO_x reduction at 500 °C is less than that of 450 $^{\circ}$ C, but the total amount of CO₂ at 500 ºC is larger than that of 450 ºC. This may be the possible reason for the two peaks do not coincide with each other.

Fig. 3 shows the catalytic performance of $LaSrCoO₄$ along with temperature when the reactant gases composition changed. When the reactant gases contains NO and O_2 , the DeNO_x reaction will happen within a lower temperature range (250- 600 °C) and have a higher NO conversion rate (18 %). When the reactant gases contain NO only, the optimum temperature for $DeNO_x$ reaction move up to a higher temperature range (350-700 °C) and the N₂ conversion rate is very low, only 8% . Therefore, it is important for the reactant gas containing O_2 . In the oxygen atmosphere, NO is easily to react with O_2 to produce a stronger oxidant species NO2. Liu *et al.*²² indicate that $NO₂$ is a key species for the simultaneous removalof NO_x and diesel soot particulates. We infer that $NO₂$ could activate soot and produce a reducing species to reduce the nitrogen oxide.

Fig. 3. N_2 yield and CO_2 concentration profiles during temperature programmed reaction over LaSrCoO4 catalyst when the reactant gases changed. (A) N_2 yield (B) outlet CO_2 concentration profile

 H_2 **-TPR:** The H_2 -TPR analysis results for LaSrBO₄ (B = Cu, Fe, Mn, Co) catalysts are shown in Fig. 4. There are two desorption peaks on the H_2 -TPR curves for all samples, namely, α (150 °C \leq T \leq 600 °C) peak and β peak (600 °C \leq T \leq 900 °C). Table-2 shows the reduction peak temperatures as well as the results of the selectivity to N_2 formation (S[N₂]). In general, the reducibility of metallic ion and the mobility of oxygen species can be reflected by H_2 -TPR measurement. The higher the reduction peak temperature, the weaker the oxygen mobility. Contrarily, the lower the reduction peak temperature, the stronger the oxygen mobility. According to the Spinicci and Tofanari²⁴, the α peak usually referred as the negatively

Fig. 4. H₂ temperature programmed reduction curves of LaSrBO₄ (B = Mn, Cu, Fe, Co) catalysts

charged O^2 and O^- and the β peak could be referred to as the lattice oxygen of catalyst. By comparing α peak temperature and $S[N_2]$ value, an obvious correlative variation trends can be observed. The α peak temperatures of H₂-TPR is associated with the variation trend of $S[N_2]$ value. The higher the α peak temperature, the higher the selectivity to N_2 formation (S[N₂]). For LaSrFeO₄, its T_{α} value is 410 °C, which is lower than other three samples, its $S[N_2]$ value is 7.5 %, which is the lowest of the four catalysts. For LaSrMnO₄, its T_{α} value is 520 °C, which is higher than other three samples, its $S[N_2]$ value is 14 %, which is the largest of the four catalysts. The other two samples also have the same corresponding relationship. It seems that the inactive adsorbed oxygen could increase the selectivity to N_2 formation (S[N₂]). In conclusion, the B-site ions of La₂BO₄type catalysts would be a key factor for the simultaneous removal of NO_x and diesel soot particulates, when B-site changed, it would influence the status of oxygen species on the catalyst and then affect the catalytic ability.

NO-TPD results: The NO-TPD results for LaSrBO4 (B = Cu, Fe, Mn, Co) catalysts are shown in Fig. 5. They all have two desorption peaks at high temperature range (400-650 ºC). Meanwhile, LaSrMnO₄ and LaSrCuO₄ have a low temperature desorption peak (220-350 ºC), comparing to the catalytic activity data, these two catalysts have higher N_2 yield than the other two samples. It seems that their higher activity may be associated with this low temperature desorption species. The research results indicate that there may be exist a negatively adsorbed NO⁻ species on the catalyst corresponding to the electron configuration of $NO^{-25,26}$, NO^{-} is an active species for NO decomposition, it is easier to produce N_2 than other adsorbed species. In case of forming a negative species (NO–), only one bond should be broken for the desorption of nitrogen oxide, the desorption temperature is often lower. It is infered that the low temperature desorption peak is associated with the NO– species, the adsorption state of NO is a key for the simultaneous removal of NO_x and diesel soot particulates.

Fig. 5. NO[–] TPD curves of LaSrBO₄ (B = Mn, Co, Fe, Cu) catalysts

XPS results: The O1s profiles of all samples are shown in Fig. 6, the bonding energies are summarized in Table-3. There are three components observed from the fitting. These peaks are located at: (a) 528-529 eV; (b) 530-532 eV; (c) 532- 534 eV. The peak at lower BE (a) can be attributed to lattice oxygen (O^2) , type (b) and (c) components are attributed to adsorbed oxygen specially. Table-3 showed that the mobility of lattice oxygen species: LaSrFeO₄ (528.7) > LaSrCuO₄ (528.65) > LaSrCoO₄ (528.6) > LaSrMnO₄ (528.35), which supports the results of H_2 -TPR. For LaSrCoO₄ and LaSrFeO₄ samples, they have an obvious peak at 533 eV, which is attributed to adsorbed oxygen species, this species have higher mobility than other adsorbed oxygen species. According to the investigations of Shangguan *et al.*¹⁷, $NO₂$ could activate the soot and then produce a high active intermediate CO*. This intermediate could not only react with the adsorbed oxygen species to produce $CO₂$, but also reduce the NO to produce N_2 . Since there exists more active adsorbed oxygen species on the surface of LaSrCoO₄ and LaSrFeO₄, it will be easier for the intermediate CO* to react with the active adsorbed oxygen species and then decrease the chance of reducing NO. Comparing to the catalytic activity data, LaSrCoO⁴ and LaSrFeO₄ have lower selectivity to N_2 formation than the other two samples, the high active adsorbed oxygen species would be the possible reason.

Fig. 6. O1s XPS spectra of LaSrBO4 (B = Mn, Co, Fe, Cu) catalysts

The target reaction is supposed to take place at the threephase boundary among a solid catalyst, a solid reactant (soot particulates) and gaseous reactant (NO). Since the soot is solid particulates, it is difficult to react with NO directly. The catalytic activity curve shown in Fig. 3, also indicates that the LaSrCoO⁴ catalyst shows poor catalytic performance ($P_{N_2} = 8 \%$) when the reactant gas contains NO only, however, when the reactant gases contain NO and O_2 , the $DeNO_x$ reaction will happen within a lower temperature range (250-600 ºC) and higher catalytic efficiency (P_{N_2} = 18 %). It is very important for the reactant gases containing O_2 . NO could easily react with O_2 and produce a strong oxidizing species NO2. It is available for NO2 to activate soot and then produce a high active intermediate CO^* , which could reduce the NO to N_2 effectively. The results of catalytic activity measurements also indicate that the optimum temperature for the $DeNO_x$ reaction is associated with the ignition temperature, the lower the ignition temperature, the lower the optimum N_2 formation temperature.

The low temperature range desorbed NO species would mainly influence the N_2 yield, for the high active LaSrCuO₄ and LaSrMnO4 samples, they all have a lower temperature desorption peak. In case of forming a negative species (NO–), only one bond should be broken for the desorption of nitrogen oxide, the desorption temperature is often lower. It is infered that this desorption peak is possibly associated with the high active NO– species, it is easier for NO– species to decompose and produce N_2 . Therefore, these two samples have higher N_2 yield than the other two samples.

The total amount of $CO₂$ is mainly consisted of two parts: the complete oxidation of soot and the reduction of NO. The selectivity of simultaneous removal of NO_x and diesel soot particulates could be represented by the selectivity to N_2 formation $(S[N_2])$. In the oxygen atmosphere, it is easier for NO to react with O_2 to produce NO_2 , NO_2 is available for the soot activation and then produces an activate species CO*. This species could not only reduce the nitrogen oxides, but also react with adsorbed oxygen species to produce $CO₂$. From the H_2 -TPR spectra and XPS data, LaSrMnO₄ has the most inactive adsorbed oxygen species, it is unfavorable for the intermediate species CO* to react with this inactive adsorbed oxygen species, in contrast, increasing the chance to reduce the nitrogen oxide. Therefore, this catalyst has the highest selectivity.

Conclusion

The LaSrBO4-type oxides are proved to be effective catalysts for simultaneous removal of diesel soot and nitrogen oxides. For LaSrMnO4, the maximum conversion rate from NO to N_2 is up to 69 % at 450 °C. The results indicate that the optimum N_2 formation temperature is associated with the ignition temperature. The adsorption state of NO is a key for the title reaction, owing to the low temperature adsorbed NO species, $LaSrMnO₄$ and $LaSrCuO₄$ have higher N₂ yield than the other two samples. The existence of oxygen is very important, which could promote the reaction goes smoothly. The mobility of adsorbed oxygen would mainly influence the selectivity of the reaction, the inactive adsorbed oxygen could increase the selectivity of the reaction and LaSrMnO₄ shows the maximum selectivity among all samples.

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