

Synthesis of Super Absorbent Hydrogels with Using Releasing Drug

FATEMEH SOLEIMANI^{1,*}, MOHAMMAD SADEGHI², HADIS SHASEVARI¹, AREZOO SOLEIMANI¹ and HOSSEIN SADEGHI³

¹Young Researchers Club, Khorramabad Branch, Islamic Azad University, Khorramabd, Iran
²Department of Chemistry, Science Faculty, Arak Branch, Islamic Azad University, Arak, Iran
³Department of Chemistry, Science Faculty, Khorramabad Branch, Islamic Azad University, Khorramabad, Iran

*Corresponding author: Fax: +98 861 3670017; Tel: +98 916 1613256; E-mail: fatisoleymani@yahoo.com

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In this work, a novel family of pH-responsive polymeric hydrogel based on collagen was prepared for realesing drug. Acrylic monomers, acrylic acid and itaconic acid were simultaneously graft copolymerized onto collagen backbones by a free radical polymerization technique using ammonium persulfate as initiator and methylene bisacrylamide as a crosslinker. Hydrogel formation was confirmed by FTIR spectroscopy. Thermogravimetric analysis showed the thermal stabilities of the hydrogels. Results from scanning electron microscopy also showed a porous structure with smooth surface morphology of the hydrogel the super absorbent hydrogels exhibited high sensitivity to pH, so that, several swelling changes of the hydrogel were observed in pH variations of a wide pH range (1-13).

Key Words: Collagen, Hydrogel, Acrylic acid, Itaconic acid, Controlled release.

INTRODUCTION

Drug delivery systems (DDSs) are regarded as a promising means to control post-operative inflammation¹, although design improvements are needed to increase biocompatibility and effectiveness, as well to prolong controlled release of the drug². Interest in biodegradable polymers and specifically in a drug delivery system matrix, has been growing. The main reason for this is that delivery systems based on biodegradable polymers do not require removal of the polymers from the body at the end of the treatment period, as they degrade into physiologically occurring compounds that can be readily excreted from the body³.

In recent years, much interest has been shown in the development of synthesis of natural-based super absorbent hydrogels⁴⁻⁵. These biopolymer materials are crosslinked hydrophilic polymers, capable of absorbing large quantities of water, saline or physiological solutions⁴. Because of their non-toxicity, biocompatibility and biodegradability, natural-based hydrogels have attracted in many fields such as hygienic, cosmetics and agriculture⁶.

Stimuli-responsive smart hydrogels that can respond to environmental physical and chemical stimuli, such as temperature, pH, light, electric field and magnetic field have attracted great interests in recent years due to their versatile applications such as controlled drug and gene delivery systems⁶, chemical-/bio-separations and sensors and/or actuators. Among those smart hydrogels, pH-responsive hydrogels have been extensively investigated for potential use in site-specific delivery of drugs to specific regions of the gastrointestinal tract and have been prepared for delivery of low molecular weight drugs.

Proteins are widely distributed in nature and are synthesized mainly in animals, *i.e.*, collagen and keratin *etc.* and in a few plants such as soya. In general, proteins are high molecular weight polymers and their solubility in aqueous solutions is difficult. Two efficient methods for preparation of aqueous soluble proteins are alkaline and enzymatic hydrolysis. According to the literature survey, a few studies have been reported in the case of protein-based hydrogels⁷. Hence, the target of the current study was to exploit novel pH-sensitive collagenbased hydrogels for the effective controlled releaseing drug system. The absorption of drug and release capacities of hydrogel systems were also examined.

EXPERIMENTAL

Hydrolyzed collagen (Parvar Novin-E Tehran Co.) was industrial grade which is available in market and has nearly 25 % insoluble phosphate salt. Acrylic acid (AA, Merck) was used after vacuum distillation. Itaconic acid (IA, Merck) and ammonium persulfate (APS, Merck) were used without purification. Methylene bisacrylamide (MBA, Fluka) was used as received. All other chemicals were of analytical grade. Double distilled water was used for the hydrogel preparation and swelling measurements.

Preparation of hydrogel: A general procedure for chemically crosslinking graft copolymerization of acrylic acid and itaconic acid onto collagen backbones was conducted as follows. Hydrolyzed collagen (1.33 g) was dissolved in 50 mL distilled water and filtered to remove its insoluble phosphate salt. Then the solution was added to a three-neck reactor equipped with a mechanical stirrer (Heidolph RZR 2021, three blade propeller type, 300 rpm). The reactor was immersed in a thermostated water bath preset at a desired temperature (80 °C). Then a definite amount of ammonium persulfate solution (0.1 g in 5 mL H₂O) was added to collagen solution and was allowed to stir for 10 min. After adding ammonium persulfate, certain amounts of acrylic acid (1.20 g) and itaconic acid (0.80) were added simultaneously to the collagen solution. Methylene bisacrylamide solution (0.05 g in 5 mL H₂O) was added to the reaction mixture after the addition of monomers and the mixture was continuously stirred. After 1 h, the reaction product was allowed to cool to ambient temperature and neutralized to pH 8 by addition of 1 N sodium hydroxide solution. The hydrogel was poured to excess non solvent ethanol (200 mL) and kept for 3 h to dewater. Then ethanol was decanted and the product scissored to small pieces. Again, 100 mL fresh ethanol was added and the hydrogel was kept for 24 h. Finally, the filtered hydrogel is dried in oven at 60 °C for 10 h. After grinding using mortar, the powdered super absorbent was stored away from moisture, heat and light.

FTIR analysis: Fourier transform infrared (FTIR) spectra of samples were taken in KBr pellets, using an ABB Bomem MB-100 FTIR spectrophotometer (Quebec, Canada), at room temperature.

Surface morphology: The surface morphology of the gel was examined using scanning electron microscopy (SEM). After Soxhlet extraction with methanol for 24 h and drying in an oven, super absorbent powder was coated with a thin layer of gold and imaged in a SEM instrument (Leo, 1455 VP). Brunauer-Emmett-Teller (BET) analysis was used to determine the pore size of the hydrogels.

Thermogravimetric analysis: Thermogravimetric analyses (TGA) were performed on a Universal V4.1D TA Instruments (SDT Q 600) with 8-10 mg samples on a platinum pan under nitrogen atmosphere. Experiments were performed at a heating rate of 20 °C/min until 600 °C.

Swelling measurements: Hydrogel (0.25 g) were immersed in 250 mL solution with various pH values (pH 1.2 and pH 7.4) at 37 °C to reach swelling equilibrium. Swollen samples were then separated from unabsorbed water by filtering through a 100-mesh screen under gravity for 0.5 h without blotting the samples. The equilibrium swelling (ES) capacity in buffer solution was measured triple according to the following equation:

$$ES (g/g) = \frac{Weight of swollen gel - Weight of dried gel}{Weight of dried gel} (1)$$

The accuracy of the measurements was ± 3 %. The standard deviation (s) for a sample of data that is of limited size is given by the following equation:

$$s = \sqrt{\frac{\sum_{i=1Q}^{N} (X_i - \overline{X})^2}{N - 1}}$$
(2)

where $(X_i - X)$ is deviation from average of ith measurement and N is number of replicates of each measurement (here N = 3).

Encapsulation of model drug: Loading of ephedrine (20 % w/w, based on the total weight of the hydrogel) was carried out by swelling of dried polymeric hydrogel sample in phosphate buffer solution (pH 7.4) at 37 °C. After immersing the vacuum dried powdered samples (0.1 g) for 24 h, it was taken out, dried and accurately reweighed. The increase in the weight of the hydrogel was taken as the amount of drug loaded, ephedrine encapsulation efficiency percentage, (EE %). The swollen hydrogels loaded with drug were placed in a vacuum oven, dried under vacuum at 37 °C and stored until further investigation.

It should be pointed out that the phosphate may be lightly absorbed into the hydrogel along with the model drug. But the absorbed phosphate was very little. The anionic phosphate can't be largely absorbed by anionic hydrogel. However, we washed the loaded hydrogel by distilled water for removing the residues.

Spectrophotometric analysis of model drug: A UV/ visible spectrophotometer (Shimadzu, UV-2550) was used to determine the spectra of the drug. Model drug in aqueous solution was prepared for determining the maximum absorption wavelength. The absorbance value at the maximum wavelength of 276 nm of the model drug was read and the corresponding model drug concentrations were calculated from the calibration curve.

Determination of the amount of drug entrapped: The amount of ephedrine entrapped into the hydrogels was calculated by measuring the absorbance of the gelling medium at 276 nm. The amount of ephedrine entrapped was estimated by the difference between the initial and the final amount of drug in gelling media. Encapsulation efficiency percentage was expressed as the weight of drug entrapped in the polymeric hydrogel divided by the initial weight of ephedrine in solution. Moreover, it is important to notice that the drug exhibited the same λ_{max} for whatever the release medium used in this study, as the free drug in water and the presence of dissolved polymers did not interfere with the absorbance of the drug at this wavelength.

Release studies: *In vitro* release studies were performed in simulated gastric fluid (SGF) and strongly in a simulated intestinal fluid (SIF) at 37 °C. Accurately weighed amounts of dried drug-loaded polymeric hydrogel (ranging from 0.1-0.2 g) were placed in beakers containing 1 L of the release medium at 37 °C. At periodic intervals 5 mL of aliquots were collected from the release medium and the ephedrine concentrations were measured using a spectrophotometer at λ_{max} 276 nm. The percentage of cumulative amount of released ephedrine, obtained from three experiments, was calculated and plotted against time.

RESULTS AND DISCUSSION

FTIR spectroscopy: The grafting was confirmed by comparing the FTIR spectra of the collagen substrate with that of the grafted products. The band observed at 1644 cm⁻¹ can be attributed to C=O stretching in carboxamide functional groups of substrate backbone (Fig. 1a). The super absorbent hydrogel product comprises a collagen backbone with side chains that carry sodium carboxylate functional groups that are evidenced by peak at 1561 cm⁻¹ (Fig. 1b). This characteristic band is due to asymmetric stretching in carboxylate anion that is reconfirmed by another peak at 1422 cm⁻¹ which is related to the symmetric stretching mode of the carboxylate anion.



Fig. 1. FTIR spectra of collagen (a) and collagen-g-poly(acrylic acid-coitaconic acid) hydrogel (b)

Morphology of hydrogel: The morphology of the crosslinked hydrogel was observed by scanning electron microscope. Although the water inside the hydrogel was sublimed to make cavities, the structure of the hydrogel was preserved. Fig. 2 shows the scanning electron microscope photographs of the surface (Fig. 2a) and the cross-sectional area (Fig. 2b) of the hydrogel with interconnected pores. The hydrogel has a porous structure. It is supposed that these pores are the regions of water permeation and interaction sites of external stimuli with the hydrophilic groups of the graft copolymers. The cross-sectional view of hydrogels (Fig. 2b) also exhibited large, open, channel-like structure.



Fig. 2. SEM photograph of the hydrogel. (A) Surface of porous hydrogel;(B) Cross-sectional area of porous hydrogel. Surfaces were taken at a magnification of 1000 and the scale bar is 20 µm

The results of BET analysis showed that the average pore diameter of the synthesized hydrogel was 7.4 nm. This proves the structure of the hydrogel is very porous and it could help to form a high-water-content hydrogel, as is generally shown in other hydrogels⁸.

Thermogravimetric analysis: TGA curves for collagen and collagen-based hydrogel are shown in Fig. 3. The grafted collagen has shown improvement in thermal stability as clear from TGA curve. The initial decomposition temperature of the collagen on grafting was increased from 168-402 °C with maximum decomposition rate at 523 °C, in comparison to original decomposition temperature of 325 °C of collagen. These observations have clearly indicated that grafting of poly(AA-co-IA) has improved the thermal stability of collagen.



Fig. 3. TGA thermograms of (A) collagen and (B) collagen-g-poly(AAco-IA) super absorbent. Heating rate 20 °C/min, under N₂

Effect of pH on equilibrium swelling: Since the Hcollagen-g-poly(AA-co-AI) hydrogel (in the neutralization step) comprise anionic carboxylate groups, they exhibit sharp swelling changes at a wide range of pHs. Therefore, the equilibrium swelling of H-collagen-g-poly(AA-co-AI) hydrogel was measured at various buffer solutions with pH ranged from 1-13 (Fig. 4). Under acidic pHs, most of the carboxylate anions are protonated, so the main anion-anion repulsive forces are eliminated and consequently swelling values are decreased. At higher pHs (5-8), some of carboxylate groups are ionized and the electrostatic repulsion between COO⁻ groups causes an enhancement of the swelling capacity. Again, a charge screening effect of the counter ions (cations) limit the swelling at higher basic pHs (pHs > 8).

pH-Responsiveness behaviour of the hydrolyzed hydrogel: The pH-dependent swelling reversibility of the ionized hydrogel, H-collagen-g-poly(AA-co-AI), was examined



Fig. 4. Effect of pH of buffered solution on swelling of H-collagen-gpoly(AA-co-AI) super absorbent hydrogel

in two acidic and basic buffered solutions. Fig. 5 shows the reversible swelling-deswelling behaviour of the hydrogel at pHs 2 and 8. At pH 8, the hydrogel swells due to anion-anion repulsive electrostatic forces, while at pH 2, it shrinks within a few minutes due to "screening effect" of excess cations. This sudden and sharp swelling-deswelling behaviour at different pH values makes the system to be highly pH-responsive and consequently it may be a suitable candidate for designing controlled drug delivery systems. Similar swelling-pH dependencies have been reported in the case of other hydrogel systems⁹⁻¹¹.

Conclusion

A new pH-responsive drug delivery system based on collagen hydrogel was developed for oral drug delivery of a poorly water-soluble drug to the intestinal environment. The super absorbent hydrogels exhibited high sensitivity to pH, so that, several swelling changes of the hydrogel were observed in pH variations (pH 1-13) of a wide range.

In comparison to other pH-responsive natural-based hydrogel drug delivery system, our synthesized hydrogel has a good drug encapsulation and loading efficiency. The release value of drug from hydrogels at basic pHs was also considerable. Overall, the synthesized network is a novel hydrogel. The main application of this drug delivery system hydrogel is *in vitro* controlled release model drugs.

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Fig. 5. On-off switching behaviour as reversible pulsatile swelling (pH 8) and deswelling (pH 2) of the H-collagen-g-poly(AA-co-AI) hydrogel. The time interval between the pH changes was 0.5 h