



## Synthesis of Metal-Organic Frameworks and Comparative Study of CO<sub>2</sub> and SO<sub>2</sub> Adsorption Properties

YU-PING HU<sup>1,2</sup>, CHUN-PING TAN<sup>3</sup>, SHUANG-FEI WANG<sup>1,\*</sup> and XIAO-BO MENG<sup>2</sup>

<sup>1</sup>Institute of Light Industry and Food Engineering of Guangxi University, Nanning, P.R. China

<sup>2</sup>Guangxi University for Nationalities, Guangxi Key Laboratory of Chemistry and Biological Transforming Process, University of Guangxi, Guangxi Key Laboratory of Chemical and Engineering of Forest Products, Nanning, P.R. China

<sup>3</sup>Yongjiang University, Nanning, P.R. China

\*Corresponding author: Fax: +86 771 3264900; Tel: +86 771 2173625; E-mail: [yphu2001@163.com](mailto:yphu2001@163.com)

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In this work, porous aluminum-trimesate (MIL-96), one of the metal-organic frameworks, has been synthesized at 210 °C for 24 h. The MIL-96 adsorbs nitrogen readily at liquid nitrogen temperature to show permanent porosity ( $S_{\text{BET}} = 507 \text{ m}^2/\text{g}$ ,  $S_{\text{Langmuir}} = 668 \text{ m}^2/\text{g}$ ). The thermogravimetric analysis shows that the material is stable up to 350 °C. CO<sub>2</sub> and SO<sub>2</sub> are adsorbed over the synthesized MIL-96 in the pressure of 0-50 bar at 40 °C. The experimental results show that CO<sub>2</sub> saturated adsorption amount on MIL-96 at 40 °C is up to 5-25 mmol/g, is far superior to SO<sub>2</sub> on the same conditions. Adsorption experimental results of SO<sub>2</sub> on MIL-96 at various temperatures show that the adsorption capacity increases with temperature increases. Very interestingly, the saturated adsorption amount at 100 °C is less than the one at 80 °C, which may be explained that water vapour molecules hinder SO<sub>2</sub> adsorption.

**Key Words:** MIL-96, Synthesis, Adsorption properties, CO<sub>2</sub> and SO<sub>2</sub>.

### INTRODUCTION

Warming for the global environmental problem is recognized by the international community, CO<sub>2</sub> is the biggest greenhouse gas contributions to global warming<sup>1</sup>. In the 1970-2004 periods, annual CO<sub>2</sub> emission is from 21 billion tons to 38 billion tons. Since the mid-20<sup>th</sup> century, the frequency of occurrence of extreme weather is increased 70 in the 1990s from 10 in the 1950s<sup>2</sup>. The average annual economic loss caused by extreme weather increased approximately \$400 billion in the 1990s from \$40 billion to in the 1950s<sup>3</sup>. With the rapid economic development, environment is becoming seriously in Guangxi Province, China. In 2009<sup>4</sup>, SO<sub>2</sub> emission in Guangxi Province is 890, 500 tons. And sulfur dioxide emissions increased by 13.68 in the first half of 2010<sup>5</sup>. Guangxi Province is one of the provinces of the growth of SO<sub>2</sub> emission in China. Therefore, CO<sub>2</sub> and SO<sub>2</sub> capture has become one of the focus of attention of governments and researchers in China.

The authors try to control the synthesis of new metal-organic frameworks materials by the method of proliferation and use the material as an efficient scavenger of CO<sub>2</sub> and SO<sub>2</sub>.

### EXPERIMENTAL

Aluminum nitrate [Al(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O], AR, Shanghai Chemical Reagent Company of China National Pharmaceutical

Group (SCRC)); 1,3,5-benzene tricarboxylic acid (C<sub>6</sub>H<sub>3</sub>(CO<sub>2</sub>H)<sub>3</sub>, AR, Shanghai Notai Chemical Co. Ltd., noted H<sub>3</sub>btc); trimethyl 1,3,5-benzenetricarboxylate (C<sub>6</sub>H<sub>3</sub>(CO<sub>2</sub>CH<sub>3</sub>)<sub>3</sub>, AR, Shanghai Notai Chemical Co. Ltd., or Me<sub>3</sub>btc); diluted hydrofluoric acid (HF, AR, SCRC); tetraethylortho silicate [Si(OC<sub>2</sub>H<sub>5</sub>)<sub>4</sub>, AR, SCRC].

**Synthesis:** The reaction mixture containing the molar ratio: Al(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O (3.5 mmol, 1.314 g)/0.14 1,3,5-benzene tricarboxylic acid (0.5 mmol, 0.105 g)/80 H<sub>2</sub>O (278 mmol, 5 mL) was placed in a 23 mL Teflon-lined steel Parr autoclave at 210 °C for 24 h. The pH of synthesis was 1. After the hydrothermal treatment, a powdered product was obtained, which was filtered off, washed with deionized water and dried in air at room temperature.

**CO<sub>2</sub> and SO<sub>2</sub> adsorption:** The synthesized aluminium trimesate (MIL-96) was acted as adsorbent. The samples (*ca.* 0.1 g) were dehydrated at 150 °C under high vacuum (less than 1 μ Torr) and purified before adsorption. Then the samples were put into the sample cell in the protection of inert gas of high-pressure gas adsorption and desorption analyzer (PCTPro2000, Setaram). The apparatus used for experiments is able to measure both CO<sub>2</sub> and SO<sub>2</sub> adsorption isotherm in the pressure region from vacuum to 200 bar and in temperature region from 260 to 500 °C.

The nitrogen adsorption/desorption isotherms were obtained at  $-196\text{ }^{\circ}\text{C}$  with an adsorption analyzer (Micromeritics, USA, Tristar 3000) after evacuation at  $150\text{ }^{\circ}\text{C}$  for 18 h. The surface area was calculated from nitrogen adsorption isotherms using the BET and Langmuir equations. Thermogravimetric analysis pattern of MIL-96 was obtained under the air flow using the thermogravimetric analyzer (Mettler Toledo, TGA/DSC1).

## RESULTS AND DISCUSSION

The surface area (Fig. 1) illustrates the nitrogen adsorption and desorption isotherms obtained at liquid nitrogen temperature. The isotherms show a typical type-I pattern, confirming the microporosity of the MIL-96. The BET and Langmuir surface areas, calculated from the adsorption isotherm, are around  $507$  and  $668\text{ m}^2/\text{g}$ , respectively, illustrating the permanent porosity of MIL-96. The absence of hysteresis between adsorption and desorption isotherms confirms that nitrogen desorbs very readily.

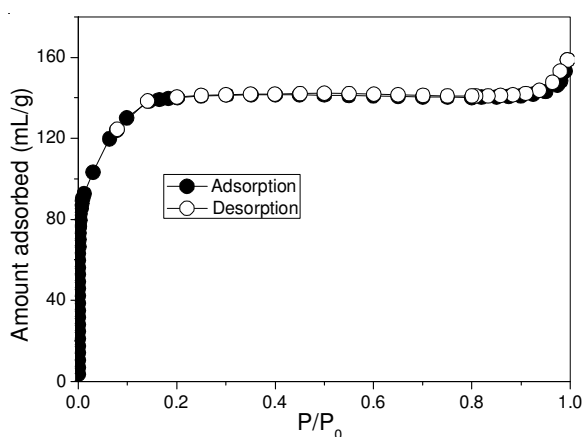


Fig. 1. 77.3 K Nitrogen adsorption and desorption isotherms of the synthesized MIL-96

The thermogravimetric analysis pattern shows a two-step weight loss. The first event is assigned to the continuous removal of water. It corresponds to 20% at  $200\text{ }^{\circ}\text{C}$ . The second weight loss is attributed to the decomposition of the structure at  $350$  up to  $580\text{ }^{\circ}\text{C}$ . The MIL-96 structure is stable upon water removal and collapsed at  $350\text{ }^{\circ}\text{C}$ . It is similar to the reported one 6.

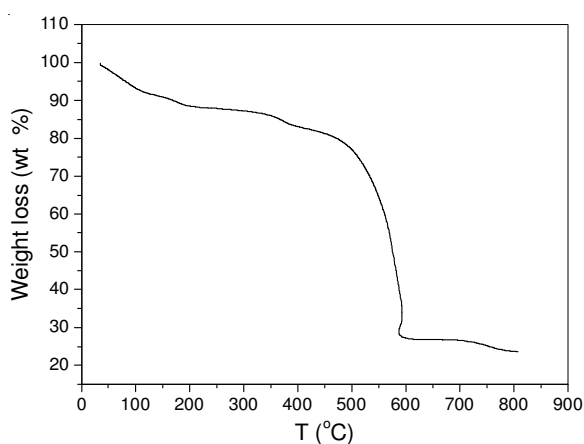


Fig. 2. Thermogravimetric analysis curves of the synthesized MIL-96

**Comparison of  $\text{CO}_2$  and  $\text{SO}_2$  adsorption:** As shown in Fig. 3, the adsorption performance of  $\text{CO}_2$  is far superior to  $\text{SO}_2$  on the same conditions. The experimental results show that  $\text{CO}_2$  adsorption capacity on MIL-96 at  $40\text{ }^{\circ}\text{C}$  is up to  $5\text{--}25\text{ mmol/g}$ . The above-mentioned behaviour can be explained by the very small apertures of the pores. Carbon dioxide may be able to enter the apertures due to its smaller molecular. The adsorption of  $\text{SO}_2$  is partly hindered by its dimension is close to that of the pore apertures.

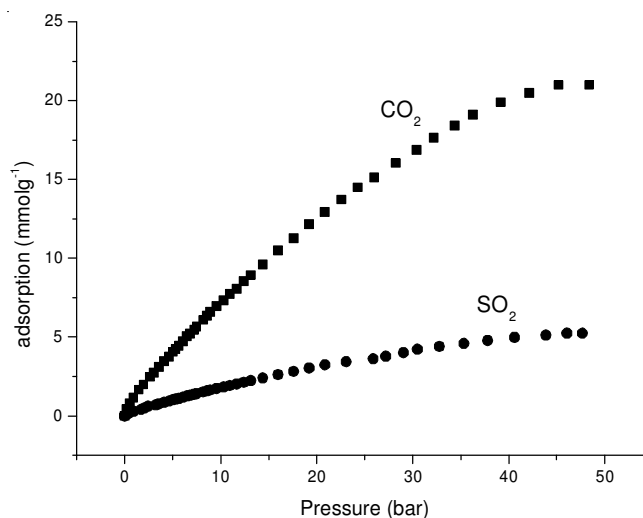


Fig. 3. Isotherms obtained for the adsorption of  $\text{CO}_2$  and  $\text{SO}_2$  on MIL-96 at  $40\text{ }^{\circ}\text{C}$

**$\text{SO}_2$  adsorption:** Experimental results show that the adsorption of  $\text{SO}_2$  on MIL-96 reaches saturation after 7 h at  $40\text{ }^{\circ}\text{C}$  and the saturated adsorption amount is  $2.31\text{ mmol/g}$ . However, it only takes 4 h to reach saturation, the amount increase  $5.15\text{ mmol/g}$ . The results can be explained that, as the temperature increased, velocity of  $\text{SO}_2$  molecular becomes faster. Thus, as temperature increases, the adsorption rate increases, the adsorption capacity increases and time-consuming to reduce.

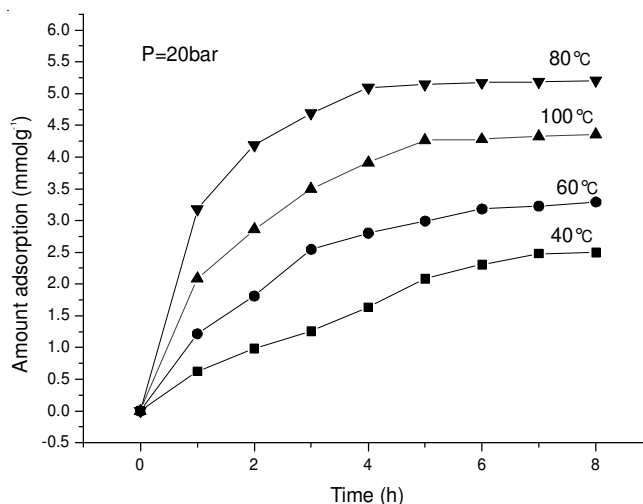


Fig. 4. Adsorption amount of  $\text{SO}_2$  on MIL-96 at various temperatures

Interestingly, the saturated adsorption amount is  $4.27\text{ mmol/g}$  at  $100\text{ }^{\circ}\text{C}$ . It is less than the one at  $80\text{ }^{\circ}\text{C}$  ( $5.15\text{ mmol/g}$ ),

but the adsorption time at 100 °C is slightly longer than that at 80 °C. Because the water molecules are evaporated out from the surface of MIL-96 aperture and it is the water vapour molecules that are not conducive to adsorption of SO<sub>2</sub> molecules on the surface of MIL-96 aperture.

### Conclusion

(1) The BET and Langmuir surface areas are around 507 and 668 m<sup>2</sup>/g respectively from the nitrogen adsorption isotherm.

(2) The thermogravimetric analysis (TGA) pattern shows that the MIL-96 structure is stable upon water removal and collapsed at 350 °C.

(3) On the same conditions the adsorption performance of CO<sub>2</sub> is far superior to SO<sub>2</sub>. Because carbon dioxide may be able to enter the apertures due to its smaller molecular.

(4) The adsorption capacity increases with temperature increases. Interestingly, the saturated adsorption amount at 100 °C is less than the one at 80 °C, which may be explained that water vapour molecules hinder SO<sub>2</sub> adsorption.

### ACKNOWLEDGEMENTS

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