



## Mixed Solvothermal Synthesis of $\text{Sb}_2\text{Se}_3$ Whiskers Assembled by Nanobelts†

HANMEI HU<sup>1,\*</sup>, CHONGHAI DENG<sup>2,\*</sup>, XIAOYU ZHANG<sup>1</sup> and BENHONG YANG<sup>2</sup>

<sup>1</sup>School of Materials and Chemical Engineering, Anhui University of Architecture, Hefei, Anhui Province, P.R. China

<sup>2</sup>Department of Chemical and Materials Engineering, Hefei University, Hefei, Anhui Province, P.R. China

\*Corresponding authors: E-mail: hmhu@ustc.edu, chdeng@hfu.edu.cn

AJC-13254

By adopting mixed solvothermal synthesis technology, nanobelt-based  $\text{Sb}_2\text{Se}_3$  whiskers were fabricated in the mixed solvent of  $\text{C}_2\text{H}_5\text{OH}$  and  $\text{N}_2\text{H}_4\cdot\text{H}_2\text{O}$  with the volume ratio of 2:1 at 160-180 °C for 12 h, using  $\text{SbCl}_3$  and  $\text{SeO}_2$  as starting reactant. The products are characterized by X-ray diffraction, field-emission scanning electron microscopy and transmission electron microscopy. The volume ratio of ethanol and hydrazine hydrate influences the morphology of  $\text{Sb}_2\text{Se}_3$  products. The diameters of  $\text{Sb}_2\text{Se}_3$  whiskers range from 0.4 to 1.2  $\mu\text{m}$  and length is up to 30  $\mu\text{m}$ . The whisker is assembled by multi-layered  $\text{Sb}_2\text{Se}_3$  nanobelts and the growth mechanism is simply studied.

**Key Words:**  $\text{Sb}_2\text{Se}_3$ , Whisker, Nanobelt, Solvothermal synthesis.

### INTRODUCTION

As an important *p*-type semiconductor with direct band gap of 1.3 eV, antimony triselenide ( $\text{Sb}_2\text{Se}_3$ ) has received a great deal of attention due to its many potential applications in photo-electrochemical devices<sup>1</sup>, photoconducting devices<sup>2</sup>, solar selective and decorative coatings<sup>3</sup>, thermoelectric cooling devices<sup>4</sup>. Various methods have been adopted to synthesis  $\text{Sb}_2\text{Se}_3$  micro/nano crystals, such as polymer-controlled growth of  $\text{Sb}_2\text{Se}_3$  nano-ribbons *via* a hydrothermal process<sup>5</sup>, solvothermal growth of bulk polygonal tubular  $\text{Sb}_2\text{Se}_3$  crystals *via* a solvent-relief-self-seeding process<sup>6</sup>, solvothermal synthesis of  $\text{Sb}_2\text{Se}_3$  hollow nanospheres in the presence of CTAB<sup>7</sup>, Microwave-enhanced rapid and green synthesis of  $\text{Sb}_2\text{Se}_3$  nanorods<sup>8</sup>, Microwave-assisted polyol method to prepare  $\text{Sb}_2\text{Se}_3$  submicron tetragonal tubular and spherical crystals<sup>9</sup>, solvothermal route to synthesize  $\text{Sb}_2\text{Se}_3$  nanowires from a single source precursor<sup>10</sup>, solvent-assisted growth of  $\text{Sb}_2\text{Se}_3$  nanocompounds from a single-source precursor<sup>11</sup>, solvothermal preparation of  $\text{Sb}_2\text{Se}_3$  ultralong nanobelts and hierarchical urchin-like nanostructures in the presence of citric acid<sup>12</sup>, *etc.* In this paper, using  $\text{SbCl}_3$  and  $\text{SeO}_2$  as starting reactant, large-scale uniform  $\text{Sb}_2\text{Se}_3$  whiskers assembled by thin nanobelts were prepared in the mixed solvent of ethanol and hydrazine hydrate through a convenient solvothermal technique. The volume ratio of ethanol and hydrazine hydrate influences the morphology of  $\text{Sb}_2\text{Se}_3$  products, which is discussed.

### EXPERIMENTAL

In a typical experimental procedure, 1 mmol  $\text{SbCl}_3$ , 1.5 mmol  $\text{SeO}_2$  were successively added into a 50 mL Teflon-lined stainless steel autoclave, which was then filled with 40 mL mixed solvent of ethanol and hydrazine hydrate (2:1, v/v). The obtained reaction mixture was stirred for 0.5 h. The autoclave was sealed and maintained at 160-180 °C for 12 h. The resulting solid products were filtered off, washed with absolute ethanol and distilled water for several times and then finally dried in a vacuum at 60 °C for 6 h.

The phase purity of the as-synthesized products was examined by X-ray diffraction using a Dandong Y-2000 X-ray diffractometer equipped with graphite monochromatized  $\text{Cu K}\alpha$  radiation ( $\lambda = 1.54178\text{\AA}$ ). Field-emission scanning electron microscope (FESEM) images of the sample were taken on a field-emission microscope (JEOL JSM-6700F). The transmission electron microscope (TEM) images of the samples were performed on a H-7650 transmission electron microscope.

### RESULTS AND DISCUSSION

The typical XRD pattern of the prepared sample is shown in Fig. 1. All the diffraction peaks can be well indexed to orthorhombic phase of  $\text{Sb}_2\text{Se}_3$  with *Pbnm* space group symmetry (cell constants  $a = 11.62\text{\AA}$ ,  $b = 11.77\text{\AA}$ ,  $c = 3.962\text{\AA}$ ; JCPDS 72-1184). The shape of the diffraction peaks suggests that the obtained products should be well crystallized.

†Presented to the 6th China-Korea International Conference on Multi-functional Materials and Application, 22-24 November 2012, Daejeon, Korea

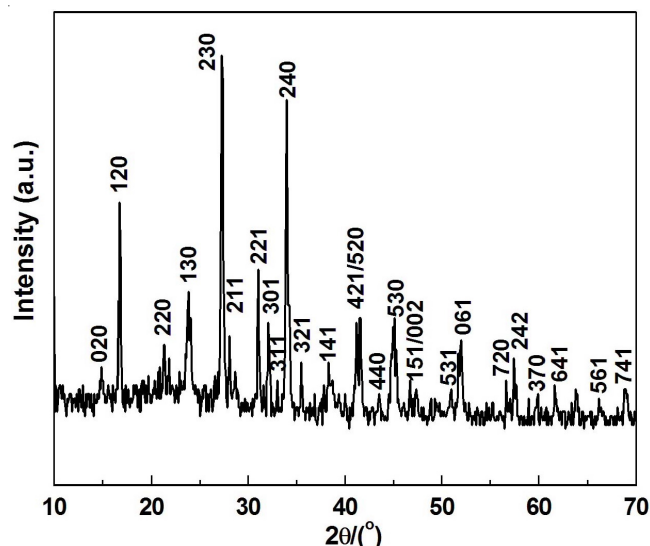


Fig. 1. Typical XRD pattern of  $\text{Sb}_2\text{Se}_3$  whiskers assembled by nanobelts

The morphology and microstructure of as-synthesized  $\text{Sb}_2\text{Se}_3$  products are detected by field-emission scanning electron microscope and TEM technology. Fig. 2(a) is the low magnification field-emission scanning electron microscope image of the products, which indicates that the products are mainly composed of uniform whisker-like microcrystals having diameters in the range of 0.4–1.2  $\mu\text{m}$  and lengths up to 30  $\mu\text{m}$ . By increasing the field-emission scanning electron microscope magnification, more detailed microstructures can be clearly seen. We find that these whiskers are actually constructed by multi-layered thin nanobelts (also called as nanobelt bundles), as shown in the inset image of Fig. 2(a). Fig. 2(b) gives the magnified picture. Most of whisker-like products are smooth and straight throughout their lengths. From the side view of a single  $\text{Sb}_2\text{Se}_3$  whisker, we can deduce that the whisker is assembled by overlapped nanobelts [indicated by the white arrow in Fig. 2(b)]. The width and thickness of  $\text{Sb}_2\text{Se}_3$  nanobelt building units are estimated to be 300–1000 nm and 60–80 nm. In addition, the tips of these nanobelt bundles are fused into solid cross section of each whisker [indicated by the black dashed circle in Fig. 2(b)]. Fig. 2(c) and (d) are the TEM images of  $\text{Sb}_2\text{Se}_3$  whiskers. These nanobelt bundles were not been separated into discrete nanobelts even by the long time ultrasonic vibration, indicating that these nanobelts were closely connected by chemical bond. The contrast between the dark edge and the relatively light fringe [indicated by the white dashed circle in Fig. 2(d)] further reveals that the whisker is comprised of nanobelts.

Based on the above results, a possible formation mechanism of the nanobelt-based  $\text{Sb}_2\text{Se}_3$  whiskers in the mixed solvothermal system of ethanol and hydrazine hydrate is described as follows: First, metal ions  $\text{Sb}^{3+}$  and  $\text{SeO}_2$  are respectively reduced to colloid Sb and Se by hydrazine hydrate [eqns. (1) and (2)]. The freshly-produced colloid Sb and Se are much more reactive than Sb and Se powder. Then, colloid Sb react with colloid Se to form  $\text{Sb}_2\text{Se}_3$  nuclei [eqn. (3)] and further grow into nanobelts because that  $\text{Sb}_2\text{Se}_3$  is a highly anisotropic crystal with a unique layered structure (Sb and Se atoms are bound in infinite hexagonal sheets)<sup>5,8</sup>. Finally, the preformed nanobelts tend to pile up plane by plane through

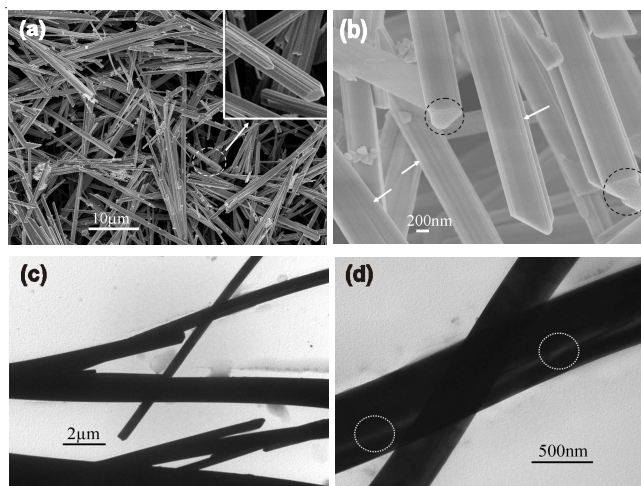


Fig. 2.  $\text{Sb}_2\text{Se}_3$  whiskers assembled by nanobelts: (a, b) field-emission scanning electron microscope image, (c, d) TEM image

oriented-overlapping to decrease the high specific surface energy. With the prolongation of crystallization time, nanobelt-based  $\text{Sb}_2\text{Se}_3$  whiskers are successfully fabricated under the proper solvothermal conditions.

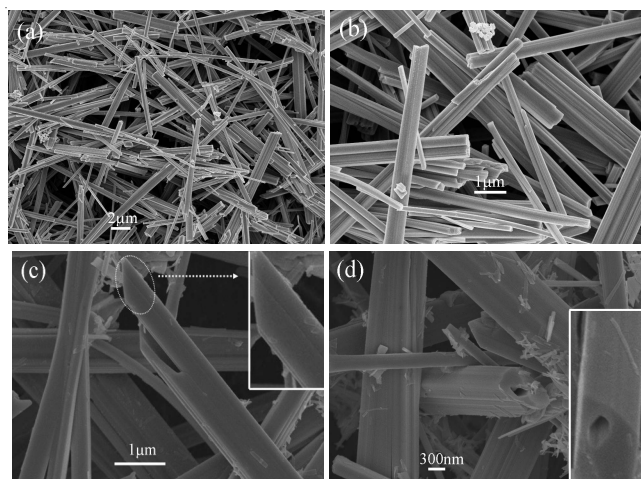
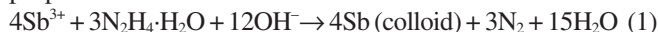


Fig. 3. Morphology of  $\text{Sb}_2\text{Se}_3$  products prepared in mixed solvent of ethanol and hydrazine hydrate with different volume ratio: (a, b)  $\text{C}_2\text{H}_5\text{OH} : \text{N}_2\text{H}_4 \cdot \text{H}_2\text{O} = 1:2$ , (c, d)  $\text{C}_2\text{H}_5\text{OH} : \text{N}_2\text{H}_4 \cdot \text{H}_2\text{O} = 3:1$

During the process of mixed-solvothermal reaction, we discover that the morphology of  $\text{Sb}_2\text{Se}_3$  products was influenced by volume ratio of ethanol and hydrazine hydrate to some extent. Fig. 3(a) and (b) present the morphology of  $\text{Sb}_2\text{Se}_3$  products acquired in the mixed solvent of  $\text{C}_2\text{H}_5\text{OH}$  and  $\text{N}_2\text{H}_4 \cdot \text{H}_2\text{O}$  with the volume ratio of 1:2, which indicates that products still take on whisker-like microstructures consisting of nanobelts, but the lengths of microwhiskers are shortened. Fig. 3(c) and (d) exhibit the morphology of  $\text{Sb}_2\text{Se}_3$  products fabricated in the mixed solvent of  $\text{C}_2\text{H}_5\text{OH}$  and  $\text{N}_2\text{H}_4 \cdot \text{H}_2\text{O}$  with the volume ratio of 3:1. One can see, in addition to nanobelt-based whiskers, some tetragonal microtubes are interestingly found in the products. Based on the field-emission scanning electron microscope observation, the individual microtube is

also made up of thin nanobelts [See the enlarged part of Fig. 3(c)]. Similar to the reported literature<sup>5,8</sup>, the growth of tetragonal  $\text{Sb}_2\text{Se}_3$  microtubes may attribute to the linkage of different sheets at certain angles by the Sb-Se interactions. By crystallization and Ostwald ripening, nanobelt-based microtubes can also develop into completed microtubes with comparatively smooth surface, as shown in the inset image of Fig. 3(d).

### Conclusion

Using  $\text{SbCl}_3$  and  $\text{SeO}_2$  as starting reactant and ethanol and hydrazine hydrate as mixed solvent, uniform  $\text{Sb}_2\text{Se}_3$  whiskers constructed by thin nanobelts were prepared on a large scale through a mixed solvothermal route. The whisker is constructed by overlapped  $\text{Sb}_2\text{Se}_3$  nanobelts. Most of whisker-like products are smooth and straight throughout their lengths. The comparative experimental results reveal that the morphology of  $\text{Sb}_2\text{Se}_3$  products were influenced by solvent effect to some extent derived from different volume ratio of ethanol and hydrazine hydrate. The present route is convenient, eco-friendly and reproducible.

### ACKNOWLEDGEMENTS

This work was supported by the Fifth Science and Technology Foundation of Outstanding Youth of Anhui Province (Grant No. 10040606Y25 and 1308085JGD06), the Natural

Science Foundation of Anhui Educational Committee (Grant No. KJ2011A247), the Science and Research Foundation for Development of Hefei University (Grant No. 11KY01ZD) and the National Natural Science Foundation of China (Grant No. 20501002).

### REFERENCES

1. I. Kim, *Mater. Lett.*, **43**, 221 (2000).
2. J. Black, E.M. Conwell, L. Seigle and C.W. Spencer, *J. Phys. Chem. Solids*, **2**, 240 (1957).
3. H.T. El-Shair, A.M. Ibrahim, E.A. El-Wahabb, M.A. Afify and F.A. El-Salam, *Vacuum*, **42**, 911 (1991).
4. F.D. Rosi, B. Abeles and R.V. Jensen, *J. Phys. Chem. Solids*, **10**, 191 (1959).
5. Q. Xie, Z.P. Liu, M.W. Shao, L.F. Kong, W.C. Yu and Y.T. Qian, *J. Cryst. Growth*, **252**, 570 (2003).
6. X.W. Zheng, Y. Xie, L.Y. Zhu, X.C. Jiang, Y.B. Jia, W.H. Song and Y.P. Sun, *Inorg. Chem.*, **41**, 455 (2002).
7. Y.X. Zhang, G.H. Li, B. Zhang and L.D. Zhang, *Mater. Lett.*, **58**, 2279 (2004).
8. C. Zhao, X.B. Cao and X.M. Lan, *Mater. Lett.*, **61**, 5083 (2007).
9. L. Guo, G.B. Ji, X.F. Chang, M.B. Zheng, Y. Shi and Y.D. Zheng, *Nanotechnology*, **21**, 035606 (2010).
10. H.W. Chang, B.J. Sarkar and C.W. Liu, *Cryst. Growth Des.*, **12**, 2691 (2007).
11. N. Maiti, S.H. Im, Y.H. Lee, C. Kim and S. Seok, *Cryst. Eng. Comm.*, **13**, 3767 (2011).
12. R.C. Jin, G. Chen, J. Pei, J.X. Sun and Y. Wang, *Nanoscale*, **3**, 3893 (2011).