



Preparation and Electrochemical Performances of $\text{Bi}_x\text{Sr}_{1-x}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$ ($x = 0.5, 0.6, 0.7$) as Potential Cathode Material for Solid Oxide Fuel Cells†

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A perovskite oxide $\text{Bi}_x\text{Sr}_{1-x}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$ (BSCF, $x = 0.5, 0.6, 0.7$) is investigated as a cathode material for solid oxide fuel cells. The BSCF is prepared using solid state reaction method. The XRD shows the perovskite phase is formed at $x = 0.5$ and impurity phases are detected with x increasing. The area specific resistance value for the BSCF cathode is as low as $0.07 \Omega \text{ cm}^2$ at 750°C as $x = 0.5$. The electrolyte-supported fuel cell generates good performance with the peak power densities of $0.078, 0.057, 0.032 \text{ W cm}^{-2}$ at 750°C as $x = 0.5, 0.6, 0.7$, respectively.

Key Words: Solid oxide fuel cells, Perovskite structure, Cathode.

INTRODUCTION

Solid oxide fuel cell (SOFC) system is considered to have superior potential for commercialization due to its high energy conversion efficiency, self-reforming ability, compatibility with common hydrocarbon fuels, use of solid state materials and no need of noble metals as catalysts¹. In recent years, enormous research efforts have been invested on the development of intermediate temperature solid oxide fuel cells (IT-SOFCs) capable of operating at temperatures between 500 and 700°C ². The performance of LSM cathode declines drastically as the operating temperature drops, due to its low oxygen ion conductivity and high activation energy for oxygen dissociation^{3,4}. Accordingly, new materials have been developed to improve the performance of the cathodes. Here, preparation and electrochemical performances of a potential cathode material $\text{Bi}_x\text{Sr}_{1-x}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$ ($x = 0.5, 0.6, 0.7$) were studied.

EXPERIMENTAL

$\text{Bi}_x\text{Sr}_{1-x}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$ (BSCF) were synthesized by a conventional solid-state reaction. Briefly, Bi_2O_3 , Co_2O_3 , SrCO_3 and Fe_2O_3 were weighed in the stoichiometric proportions of BSCF. The mixture was ground thoroughly and pressed, then fired repeatedly at 850°C for 5 h in air. $\text{Ce}_{1.8}\text{Sm}_{0.2}\text{O}_2$ (SDC) and NiO powders were synthesized using the glycine-nitrate combustion method. Symmetrical electrochemical cells with the configuration of electrode/SDC/electrode were applied for the

impedance studies. The SDC powder was dry-pressed into pellets about 13 mm in diameter and 1 mm thick under 200 MPa and sintered at 1350°C for 5 h in air to obtain a dense electrolyte substrate. Suitable slurries were made up by mixing BSCF powders with an organic solvent (10% ethyl cellulose + 90% terpineol) and screen printed onto both sides of SDC electrolyte pellet (the thickness of electrode is about $40 \mu\text{m}$), followed by calcining at 800°C for 1 h . Then silver paste was applied to electrode surfaces to serve as current collectors. The crystal structure was characterized by an X-ray diffractometer (XRD).

RESULTS AND DISCUSSION

Fig. 1 shows XRD patterns of BSCF powders. When $x = 0.5$, the crystal phase is pure perovskite structure. With an increase of x value, the second phases, such as Bi_2O_3 and SrO , are detected (Fig. 2b and c). Due to Bi_2O_3 having low melting point, the formation of Bi_2O_3 liquid aggregates at fired temperatures will inhibit the solid state reaction to form the as-required phase and make Bi_2O_3 residual.

Fig. 2 shows the impedance spectra of symmetrical electrochemical cells measured at different temperatures in air. The arc observed can be associated with the interfacial impedance between the BSCF cathode and the SDC electrolyte. As expected, an increase of the measurement temperature resulted in a significant reduction of the area specific resistance (ASR). The area specific resistances of BSCF cathode on SDC

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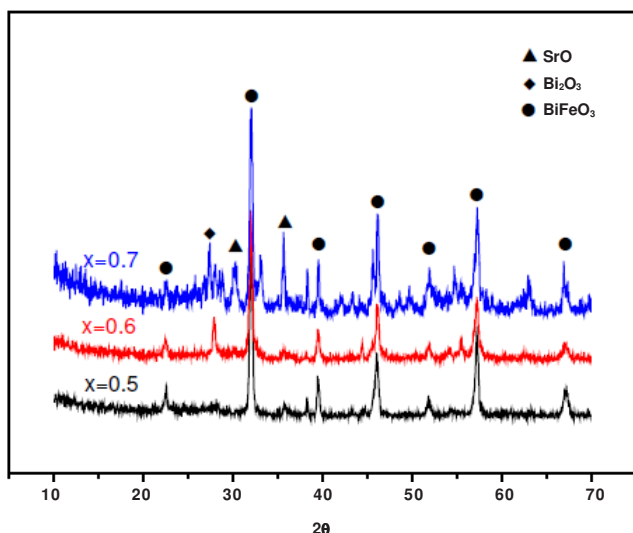


Fig. 1. XRD patterns of $\text{Bi}_x\text{Sr}_{1-x}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$ ($x = 0.5, 0.6, 0.7$) powders

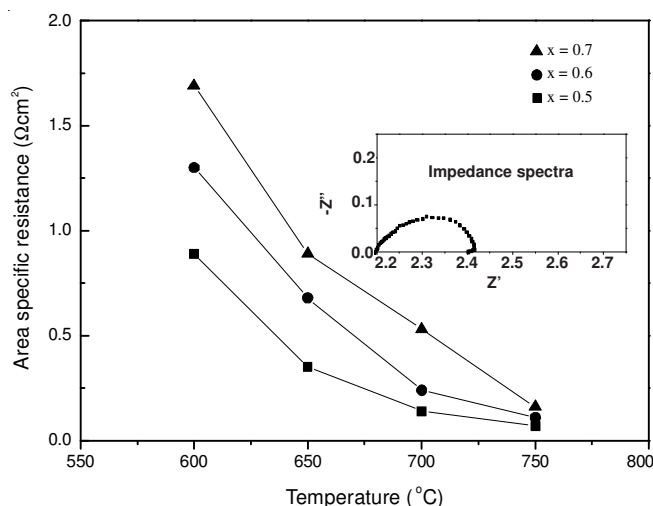


Fig. 2. Area specific resistance of BSCF/SDC/Ni-SDC cells as a function of temperature

electrolyte are 0.07, 0.11 and 0.16 $\Omega \text{ cm}^2$ at 750 $^\circ\text{C}$ as $x = 0.5, 0.6, 0.7$, respectively. These values ($x = 0.5, 0.6$) are much lower than that expected for the area specific resistance of the $\text{La}_{0.7}\text{Sr}_{0.3}\text{MnO}_3$ cathode, which is lower than 0.15 $\Omega \text{ cm}^2$ at operating temperature. The low area specific resistance values indicated that BSCF cathode has high-electrocatalytic activity for oxygen-reduction reactions at intermediate temperatures. This excellent cathode performance of BSCF may be related to fast oxygen diffusion in the bulk and high surface kinetics on the surface of electrode.

Fig. 3 shows the power densities for Ni-SDC/GDC/SDC/BSCF cell using H_2 as the fuel and static air as the oxidant in

750 $^\circ\text{C}$. Peak power densities are 0.078, 0.057, 0.032 $\Omega \text{ cm}^2$ at 750 $^\circ\text{C}$ as $x = 0.5, 0.6, 0.7$, respectively. The power densities decrease with x increasing, this is because of the formation of the impurity phases in perovskite oxide BSCF as x is more than 0.5.

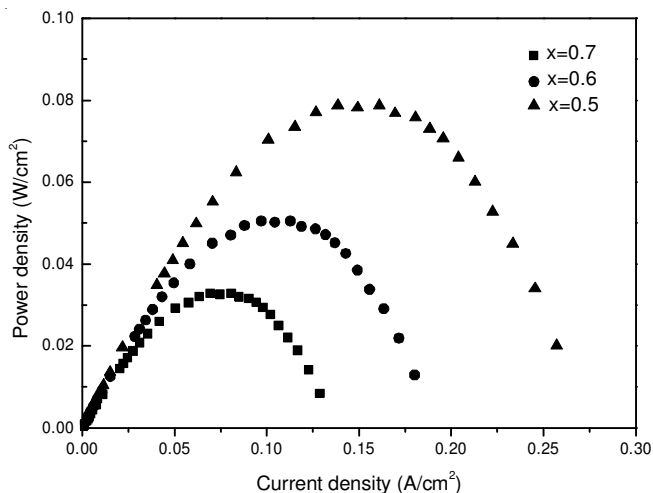


Fig. 3. Power density as functions of current density at 750 $^\circ\text{C}$.

Conclusion

$\text{Bi}_x\text{Sr}_{1-x}\text{Co}_{0.2}\text{Fe}_{0.8}\text{O}_3$ (BSCF) cathode material was synthesized using solid state reaction method. The BSCF cathode exhibited excellent behaviour with area specific resistance value of 0.07 $\Omega \text{ cm}^2$ at 750 $^\circ\text{C}$ as $x = 0.5$. The peak power densities of a single-cell were 0.078, 0.057, 0.032 W cm^{-2} using H_2 as the fuel and static air as the oxidant at 750 $^\circ\text{C}$ as $x = 0.5, 0.6, 0.7$, respectively. All results considered, BSCF cathode is a promising material for IT-SOFC based on SDC electrolyte.

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