

## Effect of Doping on the Thermal Decomposition of Zinc Oxalate

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The influence of cation doping on the thermal decomposition of zinc oxalate was studied. Dopants such as  $\text{Co}^{2+}$  and  $\text{Ni}^{2+}$  have been found to decrease  $T_i$ ,  $E$ ,  $Z$  and  $\Delta S^*$ . The phenomenon may be linked to the ability of Co and Ni to form carbonyls during pyrolysis. The effect of the dopants on mechanism of decomposition was also studied. The presence of dopants was detected by inductively coupled plasma atomic absorption spectrum.

### INTRODUCTION

By doping with a cation having different valency, the extent of point defects can be increased and this may affect the kinetics as well as mechanism of solid state decomposition of inorganic salts. The size of the dopant also is important in this context.

### EXPERIMENTAL

Doped sample of zinc oxalate dihydrate was prepared by adding the salts of the dopant at the time of preparation of the zinc oxalate dihydrate.<sup>1</sup>

Zinc oxalate dihydrate doped with ferric ion was prepared by adding ferric alum to zinc sulphate solution in required concentration and precipitating the salt by the addition of sodium oxalate solution with constant stirring. The precipitated doped zinc oxalate dihydrate was decanted, washed with water, filtered and dried. Similarly doped samples containing cobalt and nickel ions were prepared by adding cobalt nitrate and nickel sulphate respectively to  $\text{ZnSO}_4$  solution at the time of preparation. Analytical studies using inductively coupled plasma atomic absorption spectrum (ICPAAS) revealed that  $\text{Fe}^{3+}$  ion was not introduced; but  $\text{Co}^{2+}$  and  $\text{Ni}^{2+}$  ions were introduced as dopants.

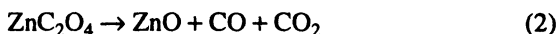
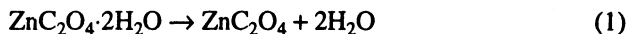
The thermograms of the samples doped with  $\text{Co}^{2+}$  and  $\text{Ni}^{2+}$  as well as the pure sample were recorded on a Shimadzu TG analyser.

### RESULTS AND DISCUSSION

The thermal decomposition of zinc oxalate dihydrate is shown by the following equations:

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The second stage of the decomposition was studied (Eq. (2)). Kinetic parameters such as energy of activation  $E$ , frequency factor  $Z$  and entropy of activation  $\Delta S^*$  calculated using Coats-Redfern (CR), Horowitz-Metzger (HM) and Freeman-Carroll (FC) methods<sup>2-4</sup> are given in Tables 1 and 2.

From Table-1 it can be noted that  $T_1$  values decreased when dopants are present. In the presence of  $\text{Co}^{2+}$  (0.5 mole per cent)  $T_1$  decreased from 633 K to 628 K and for  $\text{Ni}^{2+}$  to 610 K. The  $E$  values decreased by about 120 kJ for  $\text{Co}^{2+}$  and 210 kJ for  $\text{Ni}^{2+}$ .  $\Delta S^*$  values also decreased considerably.

The thermal decomposition of  $\text{ZnC}_2\text{O}_4$  doped with  $\text{Co}^{2+}$  was followed by varying the dopant concentration (Table-2). The  $T_1$  decreased in all cases. The  $E$  decreased and passed through a minimum (Fig. 1). The optimum dopant concentration is found to be near 1 mole % of  $\text{Co}^{2+}$ . The  $\Delta S^*$  values also showed a similar pattern.

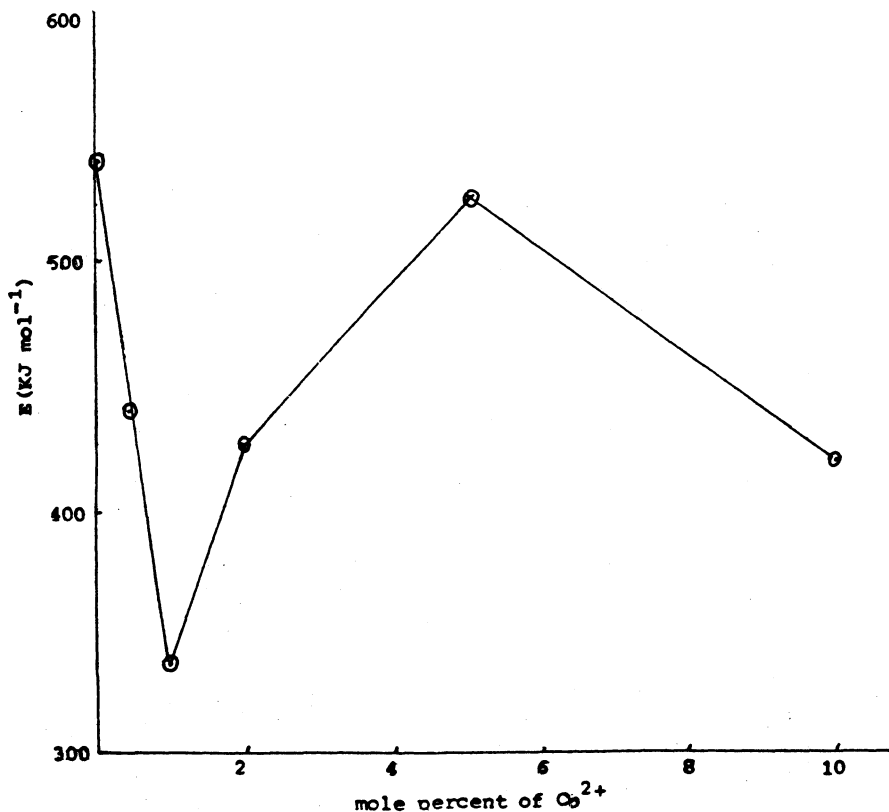


Fig. 1. Effect of doping with  $\text{Co}^{2+}$  on energy of activation.

TABLE-1  
EFFECT OF DOPING WITH COBALT AND NICKEL IONS

Heating rate: 5 K per minute; nitrogen atmosphere; particle size: 106-90; mass of sample; 10 mg in each case; concentration of cobalt and nickel: 0.5 mole %

Sample	T <sub>i</sub>	T <sub>f</sub>	T <sub>s</sub>	E (kJ per mol)			Z (min <sup>-1</sup> )			ΔS* (JK <sup>-1</sup> mol <sup>-1</sup> )		
	K	K	K	CR	HM	FC	CR	HM	FC	CR	HM	FC
Zinc oxalate	633	670.5	658.7	536.9	539.5	575.7	1.0 × 10 <sup>42</sup>	4.5 × 10 <sup>42</sup>	2.7 × 10 <sup>45</sup>	518.5	531.1	584.5
Zinc oxalate + cobalt	628	675.5	665.7	413.6	439.5	467.4	9.0 × 10 <sup>31</sup>	1.8 × 10 <sup>34</sup>	3.7 × 10 <sup>36</sup>	326.2	370.3	414.6
Zinc oxalate + nickel	610.4	671.3	663.7	322.9	358.2	353.3	4.8 × 10 <sup>24</sup>	7.6 × 10 <sup>27</sup>	2.3 × 10 <sup>27</sup>	186.4	248.2	238.4

TABLE-2

EFFECT OF DOPING WITH COBALT ON THE THERMAL DECOMPOSITION OF ZnC<sub>2</sub>O<sub>4</sub>

Heating rate: 5 K per minute; nitrogen atmosphere; particle size: 90-106; mass of sample in each case; 10 mg concentration of Co in mole %

Sample	T <sub>i</sub>	T <sub>f</sub>	T <sub>s</sub>	E (kJ per mol)			Z (min <sup>-1</sup> )			ΔS* (JK <sup>-1</sup> mol <sup>-1</sup> )		
	K	K	K	CR	HM	FC	CR	HM	FC	CR	HM	FC
ZnC <sub>2</sub> O <sub>4</sub>	633	670.5	658.7	536.5	539.5	575.7	1.0 × 10 <sup>42</sup>	4.5 × 10 <sup>42</sup>	2.7 × 10 <sup>45</sup>	518.5	531.1	584.5
ZnC <sub>2</sub> O <sub>4</sub> + Co (0.5)	628	675.5	665.7	413.6	439.5	467.4	9.0 × 10 <sup>31</sup>	1.8 × 10 <sup>34</sup>	3.7 × 10 <sup>36</sup>	326.2	370.3	414.6
ZnC <sub>2</sub> O <sub>4</sub> + Co (1.0)	624	673.9	666.0	306.4	336.9	337.4	3.0 × 10 <sup>23</sup>	1.2 × 10 <sup>26</sup>	2.8 × 10 <sup>26</sup>	163.8	213.8	220.8
ZnC <sub>2</sub> O <sub>4</sub> + Co (2.0)	623	675.5	667.5	392.9	426.5	458.4	1.9 × 10 <sup>23</sup>	1.4 × 10 <sup>33</sup>	7.1 × 10 <sup>35</sup>	294.3	348.8	400.8
ZnC <sub>2</sub> O <sub>4</sub> + Co (5.0)	630.5	675.5	665.8	493.0	521.3	536.5	2.1 × 10 <sup>38</sup>	5.6 × 10 <sup>40</sup>	1.3 × 10 <sup>42</sup>	448.1	494.6	520.6
ZnC <sub>2</sub> O <sub>4</sub> + Co (10.0)	618	665.5	659.5	385.7	417.3	352.3	1.4 × 10 <sup>30</sup>	6.5 × 10 <sup>32</sup>	5.0 × 10 <sup>27</sup>	291.4	342.6	244.7

The effect of doping on the thermal decomposition of strontium nitrate doped with nitrite ions was studied<sup>5</sup> and it was reported that nitrate ion dopant decreased the activation energy while  $T_i$  remaining almost constant. The thermal decomposition of nickel oxalate doped with traces of  $\text{Li}^+$  and  $\text{Cr}^{3+}$ , and sulphate and calcium ions on the decomposition of ammonium perchlorate<sup>6</sup> were studied. It was observed that the decomposition rate was generally increased by sulphate and decreased by calcium ions. These results were interpreted on the basis of electron transfer mechanism and vacancies produced by the presence of dopants. Boldyrev and co-workers<sup>7</sup> studied the effect of doping ammonium perchlorate with  $\text{SO}_4^{2-}$  and  $\text{Ca}^{2+}$  and obtained results in consistence with the above.

Here in the present case the valencies of the dopant cations are the same as  $\text{Zn}^{2+}$ . Further, the sizes of cations are also comparable. The Pauling ionic radii values are:  $\text{Zn}^{2+}$ , 0.74;  $\text{Co}^{2+}$ , 0.74; and  $\text{Ni}^{2+}$ , 0.69.<sup>8</sup> Therefore, the decrease in energy of activation cannot be explained on the basis of lattice vacancies or distortions. Cobalt and nickel easily interact with carbon monoxide to give carbonyls. One of the products of decomposition of  $\text{ZnC}_2\text{O}_4$  is CO. The CO interact with cobalt and nickel to give carbonyls. Thus, the CO is removed from the reaction site which will enhance the reaction rate. Since the carbonyl of nickel is more stable than that of cobalt, the effect of nickel was found to be greater. But, at higher temperatures these carbonyls are not stable and, therefore, they decomposed. In effect, the function of  $\text{Co}^{2+}$  and  $\text{Ni}^{2+}$  seems to be the removal of CO from the reaction site. The  $\Delta S^*$  values also showed a considerable decrease with decomposition of doped samples indicating a more ordered transition state.

Mechanism of thermal decomposition of pure zinc oxalate as well as the doped samples was deduced by using non-isothermal method suggested by Sestak and Berggren<sup>9</sup> and Satava.<sup>10</sup> The types of mechanism most frequently encountered are given in Table 3. Thus,  $\log g(\alpha)$  is plotted against  $1/T$  using  $g(\alpha)$  functions given in the above table by least square linear regression method.

TABLE-3  
TYPES OF MECHANISM OF THERMAL DECOMPOSITION OF ZINC OXALATE

Function	Equation ( $g(\alpha) = kt$ )	Rate controlling process
D <sub>1</sub>	$\alpha^2 = kt$	One-dimensional diffusion (Parabolic law)
D <sub>2</sub>	$(1 - \alpha) \ln(1 - \alpha) + \alpha = kt$	Two-dimensional diffusion, cylindrical symmetry
D <sub>3</sub>	$[1 - (1 - \alpha)^{1/3}]^2 = kt$	Three-dimensional diffusion, spherical symmetry (Jander equation)
D <sub>4</sub>	$(1 - \frac{2}{3}\alpha) - (1 - \alpha)^{2/3} = kt$	Three-dimensional diffusion, spherical symmetry (Ginstling Brownshtein equation)
F <sub>1</sub>	$-\ln(1 - \alpha) = kt$	Random nucleation; One nucleus on each particle (Mampel equation)
A <sub>2</sub>	$[-\ln(1 - \alpha)]^{1/2} = kt$	Random nucleation (Avrami equation I)
A <sub>3</sub>	$[-\ln(1 - \alpha)]^{1/3} = kt$	Random nucleation (Avrami equation II)
R <sub>2</sub>	$1 - (1 - \alpha)^{1/2} = kt$	Phase boundary reaction; cylindrical symmetry
R <sub>3</sub>	$1 - (1 - \alpha)^{1/3} = kt$	Phase boundary reaction; spherical symmetry

Decomposition of pure zinc oxalate followed  $F_1$  mechanism *i.e.* Mampel model equation with  $-\ln(1 - \alpha)$  for  $g(\alpha)$ . The rate controlling process is random nucleation with the formation of a nucleus on every particle. But, in the case of decomposition of  $ZnC_2O_4$  doped with  $Co^{2+}$  and  $Ni^{2+}$  the mechanism was  $R_3$ , *i.e.*, the rate determining step is the phase boundary reaction, assuming spherical symmetry with  $g(\alpha)$  value  $[1 - (1 - \alpha)^{1/3}]$ .

### ACKNOWLEDGEMENTS

The authors are thankful to RSIC, IIT, Madras and RRL, Thiruvananthapuram for facilities.

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(Received: 1 March 1997; Accepted: 2 June 1997)

AJC-1280