

## NOTE

**Infrared Spectra of Fe<sub>2</sub>O<sub>3</sub>-Li<sub>2</sub>O-B<sub>2</sub>O<sub>3</sub>-MoO<sub>3</sub> Glasses**

L.S. BHAGAT

*Department of Physics, Dr. Ambedkar College, Nagpur-440 010, India*

Changes in network structures of lithium-molybdenum-iron-borate glasses were investigated by means of infrared spectroscopy and X-ray analysis. Analysis of the network structures were carried out based on a (1) networks unmodified by MoO<sub>3</sub> and (2) Fe<sub>2</sub>O<sub>3</sub>-modified network. The unmodified networks are made by three dimensional array of clusters with unmodified BO<sub>3</sub> and BO<sub>4</sub> groups. MoO<sub>3</sub> reduction and Fe<sub>2</sub>O<sub>3</sub> addition both gives contribution to four coordinated boron which governs the glass structure.

**Key Words:** Fe<sub>2</sub>O<sub>3</sub>, MoO<sub>3</sub>, Lithium borate, IR spectra.

A number of spectroscopic studies such as IR, NMR, Raman etc. have been carried out on the glasses so as to know the geometry and distribution conduction sites responsible for ionic migration<sup>1-3</sup>. Boron atoms have coordination number three or four in borates and forms the fundamental triangular BO<sub>3</sub> and tetrahedral BO<sub>4</sub> groups. The network structure of pure boron oxide is thought to consist predominantly of connected boroxol rings built up of only BO<sub>3</sub> groups<sup>4</sup>, while borate structures containing network modifiers involve BO<sub>3</sub> and BO<sub>4</sub> groups in clusters<sup>5</sup>. In this study, infrared spectra of the glasses made at room temperature were investigated to understand the changes in the borate network structure.

The compositions prepared have been tabulated in Table-1. Glasses were synthesized using reagent grade of starting materials of H<sub>3</sub>BO<sub>3</sub>, Li<sub>2</sub>CO<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub>, MoO<sub>3</sub>. The corresponding four oxides in appropriate amounts of well dried and desiccated ingredients were thoroughly wet-mixed in an agate mortar for about 2 h in acetone. The well-mixed and dried oxides were melted in a silica crucible for 2 h at around 1100°C. The melt was then finally vitrified onto aluminium plate.

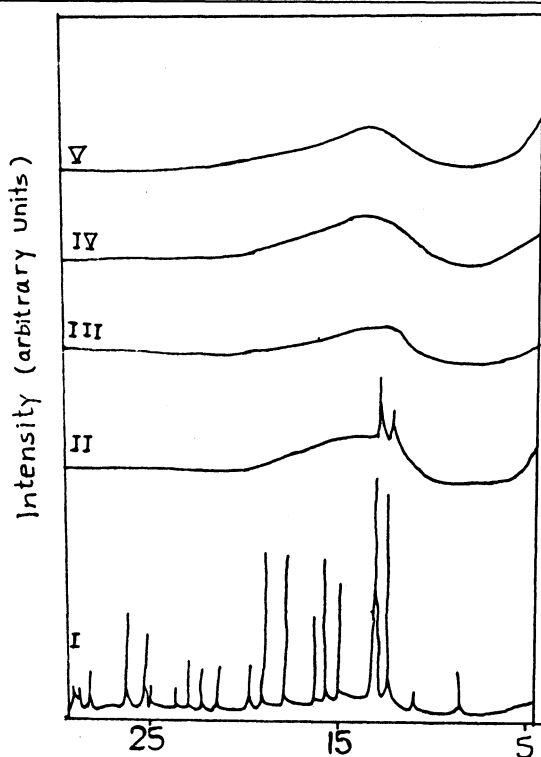
These glasses were examined by X-ray powder diffractometry to determine if they contain any crystallites. The IR absorption spectra of glasses were obtained in KBr pellet, using Specord-75 spectrophotometer to understand the changes in the borate network structure.

The X-ray diffraction spectra of all the glasses are depicted in Fig. 1. It is clear from the graph that, the glasses containing 20 and 15 mol % MoO<sub>3</sub> are found to be partially crystalline and all other glasses are amorphous in nature. It is also

clear from the diffractograms that the amorphousness increases with decreasing molybdenum oxide content and with increasing iron oxide content.

TABLE-1

Glass No:	Composition mol (%)				Specification
	Fe <sub>2</sub> O <sub>3</sub>	B <sub>2</sub> O <sub>3</sub>	Li <sub>2</sub> O	MoO <sub>3</sub>	
I	0	-40	-40	-20	* mol % of B <sub>2</sub> O <sub>3</sub> and Li <sub>2</sub> O
II	5	-40	-40	-15	is constant
III	10	-40	-40	-10	*Fe <sub>2</sub> O <sub>3</sub> is increased at the
IV	15	-40	-40	-5	cost of MoO <sub>3</sub> between 0-20
V	20	-40	-40	-0	mol %



2θ

Fig. 1

Figure 2 exhibits the IR absorption spectra for all the glasses and their constituent oxides, viz., Fe<sub>2</sub>O<sub>3</sub>, MoO<sub>3</sub>. To assign the various peaks observed in the above spectra, the IR spectrum of 50 Li<sub>2</sub>O : 50 B<sub>2</sub>O<sub>3</sub> (here after referred as 50 L-B) glass which is prepared by similar method as used in the present work and is shown for comparison. The IR spectra of 50 L-B glass exhibits three absorption bands at 1350, 1100 and 700 cm<sup>-1</sup>.

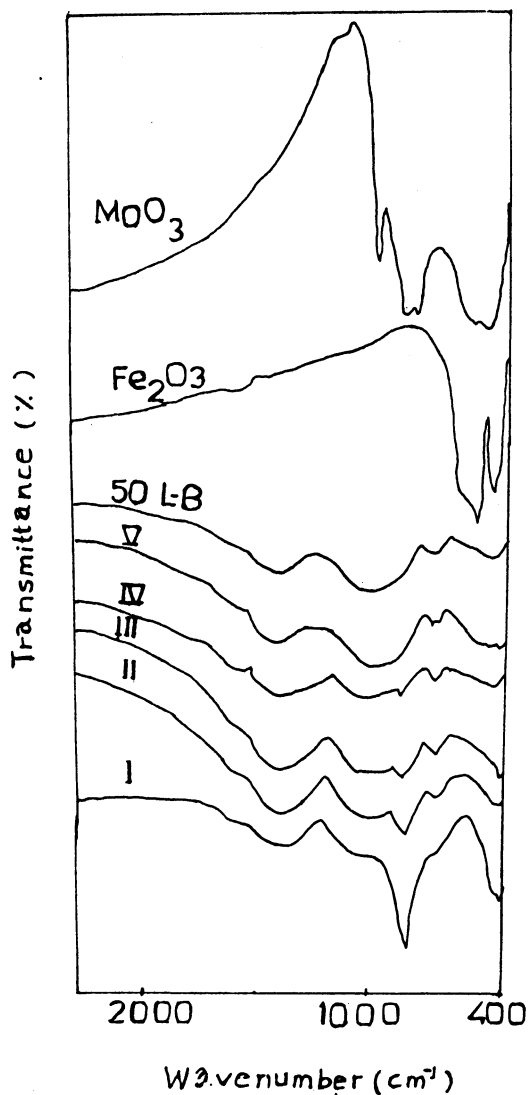


Fig. 2

First of all the band in the region  $1400\text{--}1300\text{ cm}^{-1}$  is detected in all the glasses in Fig. 2. As the network of vitreous  $\text{B}_2\text{O}_3$  is formed with connected boroxol rings, the infrared spectrum of vitreous  $\text{B}_2\text{O}_3$  consists predominantly of the vibrations of  $\text{BO}_3$  groups, the boroxol rings and  $\text{B—O—B}$  bridging oxygens. This band is due to the vibration of the  $\text{BO}_3$  group, built up in the molten state.<sup>4, 6, 8, 11</sup>

The shoulder (in glass I and II) and band (in glass III, IV and V) at  $1100\text{ cm}^{-1}$  is considered to be due to vibration of  $\text{BO}_4$  groups. Band at  $825\text{ cm}^{-1}$  is the characteristic of  $\text{Mo—O}$  bond in  $\text{Mo—O}_6$  groups, which is maintained in glasses I and II, but not found in other glasses.

The decrease in intensity of absorption peak at  $825\text{ cm}^{-1}$ , appears a weak band at  $700\text{ cm}^{-1}$ , intensity of which again increases with the increase of iron oxide content. A weak shoulder is also appeared in glass I at  $700\text{ cm}^{-1}$ . This shoulder and band at  $700\text{ cm}^{-1}$  is due to the vibration of non-bridging oxygen. This band is slightly shifted to  $720\text{ cm}^{-1}$  in glass V appearing a weak shoulder at  $700\text{ cm}^{-1}$ . This shift in the band is considered to be due to the formation of B—O—B bridging oxygens at  $720\text{ cm}^{-1}$  while reducing the non-bridging oxygens.

It was observed from the IR spectra, that the intensity of shoulder at  $1100\text{ cm}^{-1}$ , increases with the addition of 5 mol %  $\text{Fe}_2\text{O}_3$  and for further increase of iron oxide content, the band at  $825\text{ cm}^{-1}$  merges in this shoulder which results in enhancing the four coordinated boron, *i.e.*,  $\text{BO}_4$  groups which strengthens the glass structure.

It was also observed from the graph that increase in energy of the spectrum at  $1100\text{ cm}^{-1}$  and decrease in energy of the spectrum at  $1400\text{ cm}^{-1}$  in glass V, increases the size of the  $\text{BO}_4$  groups<sup>12</sup>.

The band broadening of fig. 2 may be explained as follows. The vibrations of chemical bonds are affected by their surroundings and since no long range order exists in glasses and the surroundings of each chemical bond is somewhat different, the spectral peaks of amorphous materials are broader than those of crystalline substances<sup>10</sup>.

### Conclusion

From X-ray analysis and from IR spectroscopy the iron rich glasses are thought to have the modified network structure of simple  $\text{BO}_3$ ,  $\text{BO}_4$  groups and non-bridging oxygens in which  $\text{Fe}_2\text{O}_3$  functions as a network modifier which strengthens the glass structure by increasing more  $\text{BO}_4$  groups and hence controls the process of precipitation. Whereas, the molybdenum rich glasses to have the unmodified network structure made by three-dimensional array of clusters with unmodified  $\text{BO}_3$  and  $\text{BO}_4$  groups which co-exist with  $\text{MoO}_3$  particles, thereby ceases  $\text{BO}_4$  tetrahedra, causing precipitation.

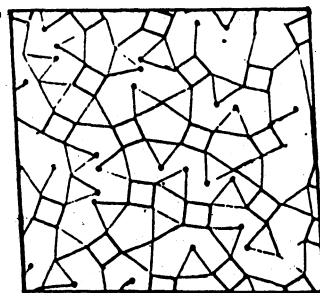


Fig. 3. Two-dimensional models of the structure of alkali-borate glass  
 □  $\text{BO}_4$  group;    Δ  $\text{BO}_3$  group;    — Non-bridging oxygen

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*Contact:*

Christine Hall

Royal Society of Chemistry

Burlington House, Piccadilly, London W1J 0BA, UK

Tel: +44 (0) 20 7440 3336 Fax: +44 (0) 20 7734 1227

E-mail: hallc@rsc.org

[http://www.rsc.org/lap/confs/fara\\_124.htm](http://www.rsc.org/lap/confs/fara_124.htm)