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## Preparation and Characterization of Series of Triheteropolymolybdate Complexes

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Three new polymolybdate heteropoly complexes were synthesized in the laboratory having  $Al^{3+}$ ,  $Co^{2+}$ ,  $Ni^{2+}$  and  $Cu^{2+}$  hetero cations. The synthesis of the three polymolybdate hetero poly complexes were prepared in acid medium at reflux temperature The products were isolated separately, washed in ethanol and dried. The dried residues obtained posses light and dark brown colour. All the three residues of polymolybdate are paramagnetic at room temperature having magnetic moment varying from 3.02 to 3.78 BM. The magnetic moment values of triheteropoly molybdate complexes suggest the six co-ordinated octahedral around Co(II) and Ni(II) environment in the weak field. The IR spectra of all the three residue exhibit strong absorption band of hydrogen bonded  $H_2O$  group in the complexes along with metal-oxygen-metal and metal-oxygen, where metal may be Mo, Ni, Co or Al. The DTA and TGA curves of polymolybdate residues show decomposition of product in general two steps. The first step of residue involves measure loss in weight due to loss of water molecules and sodium oxide molecules, while the second step loss of weight due to loss of water of constitution. The analysis of all the product based on IR spectrum thermogravimetric studies, elemental estimation and molecular weight determination by cryoscopy method the molecular formula may be suggested as:  $Na_4[NiAl_2Mo_{12}O_{42}]\cdot 28H_2O$ ,  $Na_4[CuCoMo_{12}O_{40}]\cdot 60H_2O$  and  $Na_8[CoAl_2Mo_{12}O_{44}]\cdot 94H_2O$ .

Keywords: Triheteropolymolybdate, IR studies, Thermal studies.

## INTRODUCTION

This work mainly focused on the stability of isolated complexes, which is evident from the thermal analysis and evaluating TGA studies. The polyoxometalate complexes of transition metals like vanadium, niobium, tantalum, molybdenum and tungsten had been important catalyst for many organic as well as inorganic compounds synthesis and diversity of the heteropoly complexes are also suggested as oxometalates by Michael T. Pope [1,2] and Barnet Krabs [3]. The synthesis of isopoly complex is mainly performed by the condensation process [4-6] in which the oxobridges are formed from the molecules of weak acetic acid by elimination of water molecules. This type of condensation reaction takes place freely and reversibly in acidic medium, which may be compared with the condensation of chromate ion to form its corresponding isopoly di chromate ion. This condensation of chromate ion is pH dependent involving the association in acidic medium and dissociation in basic medium. The condensation behaviour of molybdate anion is similar to above condensation. One oxometalate complex with heteropoly anion is named as per IUPAC system [7]. Generally, heteropoly complexes are prepared [8-10] by mixing stoichiometric quantities of the required reactant in proper acidic medium and then heating strongly up to 3 h. The acidic medium must be maintained up to the recovery of the solid residue. The stability of the solid residue obtained is studied on the basis of thermal process with reference to DTA and TGA analysis [9,11,12]. The cryoscopy of individual product is also performed to obtain their molecular masses which are useful for the elemental estimation of the solid heteropoly complex.

#### **EXPERIMENTAL**

Synthesis of sodium-12-molybdo-1-aluminate nickeleto hydrate [Na<sub>4</sub>(NiAl<sub>2</sub>Mo<sub>12</sub>O<sub>42</sub>)·2H<sub>2</sub>O] was performed by mixing of 50 mL of 0.95 M aqueous solution of Na<sub>2</sub>MoO<sub>4</sub>, 70 mL of 0.1 M Al<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub> and 40 mL of 0.1 M NiCO<sub>3</sub>. The homogeneous solution was refluxed for 3 h continuously. The pH 4.6 was maintained by adding required quantity of glacial acetic acid till the solid residue was recovered. The dark brown solid crystaline residue was obtained after 2 days. The solid product was filtered off and washed. Similarly, the other two triheteropoly complexes *i.e.*, Na<sub>4</sub>[CuCoMo<sub>12</sub>O<sub>40</sub>]·60H<sub>2</sub>O and Na<sub>8</sub>[CoAl<sub>2</sub>Mo<sub>12</sub>O<sub>44</sub>]·94H<sub>2</sub>O were prepared by taking proper required mixtures and pH of resultant mixtures.

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#### RESULTS AND DISCUSSION

The conversion of mono into heteropoly molybdate which is typical characteristic of group six transition metal oxide is widely examined with their structure and catalytic application. It is observed that in presence of hetero cations Co<sup>2+</sup>, Ni<sup>2+</sup>, Al<sup>3+</sup> and Cu<sup>2+</sup> the isopolymolybdate in acidic medium posses definite composition after the mixture were refluxed at pH 4.5. These heteropoly products are obtained at room temperature after 3 to 4 days. The interaction of sodium molybdate with hetero cation in acidic medium at pH 4.5 having ratio 12:1:1 give light and dark brown products. The same products were obtained in more than two repetition of the processes in same ratio of constituent components. All the heteropoly molybdate products are stable in air and show poor solubility in water in cold condition. However, when the products are separately dissolved in boiling water give light coloured solutions. The aqueous solution of polymolybdate complexes prepared exhibit the presence of sodium cation supporting the partial ionic character of heteropoly complexes.

Na<sub>4</sub>[NiAl<sub>2</sub>Mo<sub>12</sub>O<sub>42</sub>]·28H<sub>2</sub>O: The IR spectrum of the product Na<sub>4</sub>[NiAl<sub>2</sub>Mo<sub>12</sub>O<sub>41</sub>]·28H<sub>2</sub>O show strong IR band between 1566.20 to 3278.99 cm<sup>-1</sup> due to hydrogen bonded water molecule. The prominent and strong band is also observed at 1415.75 cm<sup>-1</sup> which may be attributed to Mo=O stretching band. The sharp band at 918.12 cm<sup>-1</sup> may be assigned to Al-O-Al while the strong rocking band at 659.66 cm<sup>-1</sup> may be suggested for Ni-O vibration.

Na<sub>4</sub>[CuCoMo<sub>12</sub>O<sub>40</sub>]·60H<sub>2</sub>O: The strong IR band between 1562.34 to 3441.01 cm<sup>-1</sup> may be assigned to the strong hydrogen bonded H<sub>2</sub>O. The IR absorption band at 1475.75 cm<sup>-1</sup> is due to the presence of Mo=O stretching band while another weak band present at 1130.29 cm<sup>-1</sup> may be assigned to the presence of the Mo=O=Mo stretching vibration. Another prominent band at 891.11 cm<sup>-1</sup> due to stretching vibration of Cu-O.

Na<sub>8</sub>[CoAl<sub>2</sub>Mo<sub>12</sub>O<sub>44</sub>]·94H<sub>2</sub>O: Polymolybdate product suggests the strong hydrogen bonded water molecules as per the IR band absorption between 1415.75 to 3340.71 cm<sup>-1</sup>. The small sharp band at 1288.45 cm<sup>-1</sup> may be attributed to Mo=O oxide. The sharp IR absorption band at 921.77 cm<sup>-1</sup> may be assigned to Al-O-Al group. The small but sharp IR absorption stretching vibration at 798.53 cm<sup>-1</sup> may be suggested for the Mo-Al group. The last 663.57 cm<sup>-1</sup> IR band may be due to the presence of Co-O stretching vibration.

### Thermal studies

The DTA and TGA curves of polymolybdate residues exhibit the elimination as well as decomposition of the product at higher temperature. The TGA was done at heating rate 10 °C per min in static air. The product Na<sub>4</sub>(NiAl<sub>2</sub>Mo<sub>12</sub>O<sub>42</sub>)·28H<sub>2</sub>O exhibits 16.32 % loss in the first step having temperature range between 20 to 170 °C (Fig. 1). The loss in mass of the product is supplemented by a DTA peak at 133.1 °C which on set at 77.1 °C and ends at 166.5 °C in this range of temperature the water molecules as well as sodium oxide were lost. The same TGA and DTA curves involve 8.31 % loss by weight, which is due to the loss of remaining water molecules in between the temperature 170 to 310 °C. The another DTA peak was also

observed at 302.7 °C which ends at 326.9 °C. Another DTA peak also observed at 533.8 °C which end set at 553.5 °C. The DTA peak may be attributed to the internal physical transformation of the product to obtain its maximum stability as TGA analysis exhibit another loss of mass of product up to 1000 °C temperature.

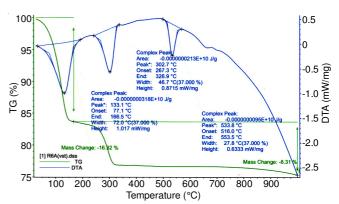


Fig. 1. TG and DTA graph of Na<sub>4</sub>[NiAl<sub>2</sub>Mo<sub>12</sub>O<sub>42</sub>]·28H<sub>2</sub>O

The  $Na_4[CuCoMo_{12}O_{40}]\cdot 60H_2O$  exhibits the loss of 39.24~% of the total mass of isolated product in a single step, in range of temperature between 25 °C to nearby 500~°C (Fig. 2). This single step decomposition of isolated product may be due to loss of entire water molecule associated with the complex along with  $Na_2O$ . This loss of entire mass was 39.24~% is well supported by exothermic DTA peak at 143~°C temperature. The peak on set at 87.2~°C and end set at 178.9~°C. A small exothermic peak is also observed at 603.1~°C. Which on set at 582.3~°C and end at 622.4~°C may be assigned to the physical transformation of the complex to attend maximum stable condition.

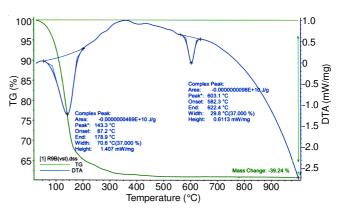


Fig. 2. TG and DTA graph of  $Na_4[CuCoMo_{12}O_{40}]\cdot 60H_2O$ 

The third heteropoly complex isolated is  $Na_8(CoAl_2Mo_{12}O_{44})\cdot 97H_2O$ . The TGA curve exhibits two step decomposition to loss more than 50 % in between 20 to 330 °C (Fig. 3). The major loss of water which is about 47 % by weight involve majority of water molecules and all sodium oxide molecules, however in between 180 to 320 °C the minor loss 3.5 % by weight which only due to the loss of rest of water molecules. The total loss of weight, which is 50.64 % of the mass is supported by the exothermic DTA peak at 145.7 °C which on set at 88.7 °C and end at 180.7 °C. The DTA curve

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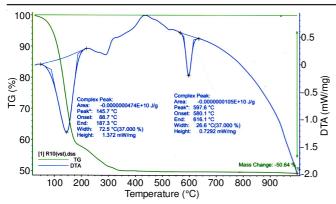


Fig. 3. TG and DTA graph of  $Na_8[Co\ Al_2Mo_{12}O_{44}]\cdot 94H_2O$ 

also exhibit another DTA peak at 597.6 °C, which on set at 580.1 °C and end at 616.1 °C. This exothermic DTA peak may suggest the physical transformation of the dehydrated product to attain more stabile state.

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