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# Synthesis and Characterization of Hydrated Holmium and Erbium Carbonates

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Crystalline hydrated holmium and erbium carbonates were synthesized using ammonium bicarbonate as precipitant. The holmium and erbium carbonates prepared are hydrated normal carbonates and the structure and properties were investigated by XRD, SEM, TG and IR techniques. The holmium and erbium carbonates consist of spherical aggregates of crystallites. The structures are closely related to those of tengerite type rare earth carbonates in the literature. The IR data for the holmium and erbium carbonates show the presence of two different carbonate groups (bidentate and unidentate carbonates) in the unit cell. In the process of thermal decomposition of the holmium and erbium carbonates to oxide, no stable intermediate was detected.

Key Words: Holmium carbonate, Erbium carbonate, Crystal, Ammonium bicarbonate.

# **INTRODUCTION**

Rare earth carbonates of various compositions have been reported as a result of numerous syntheses and thermal analyses<sup>1-13</sup>. Many reported results and discussions concerning their compositions and properties are contradictory. The inconsistencies are due, in part, to preparative difficulties and to lack of structural data. That is to say, crystalline carbonates of rare earth elements are not easy to synthesize.

Caro *et al.*<sup>1</sup> obtained Ho<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>·2~3H<sub>2</sub>O and Er<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>·2~3H<sub>2</sub>O by vigorously stirring a water suspension of holmium and erbium oxide powders under a CO<sub>2</sub> atmosphere, Christensen and Hazell<sup>2</sup> prepared Ho<sub>2</sub>(OH)<sub>4</sub>CO<sub>3</sub> and Er<sub>2</sub> (OH)<sub>4</sub>CO<sub>3</sub> by hydrothermal technique. Charles<sup>3</sup> obtained Ho<sub>2</sub>(CO<sub>3</sub>)<sub>3</sub>·2H<sub>2</sub>O and Er(CO<sub>3</sub>)<sub>1.23</sub>(OH)<sub>0.54</sub>·1.7H<sub>2</sub>O by the hydrolysis of holmium and erbium trichloroacetates.

The most convenient method for the preparation of rare earth carbonates is the precipitation by alkali carbonates or bicarbonates from solutions

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containing the metal salt. Ammonium bicarbonate has been found to be a good precipitant<sup>14-20</sup>. Previously, the synthesis and structure of hydrated europium, terbium, neodymium, lutetium, yttrium, ytterbium and cerous carbonates are reported<sup>14-20</sup>. In this paper, the synthesis of crystalline holmium and erbium carbonates using ammonium bicarbonate as precipitant is investigated. The products are characterized by X-ray powder diffraction and IR methods.

### EXPERIMENTAL

To constantly-stirred 50 mL of 0.1 M rare earth (holmium and erbium) chloride solution contained in a beaker, was added 50 mL 0.3 M aqueous ammonium bicarbonate at 25°C. The precipitate appeared and gas bubbles sent up rapidly. The solution was maintained at 25°C for 1 week. The resulting precipitate was then filtered, washed with water repeatedly, airdried and subjected to analysis.

Rare earth carbonate was analyzed by combustion analysis (CO<sub>2</sub> and  $H_2O$ ) and also by ignition of rare earth carbonate in air to RE<sub>2</sub>O<sub>3</sub>.

X-ray powder diffraction patterns were obtained using a RAX-10 Xray diffractometer and CuK $\alpha$  radiation with a scan rate of 4°/min. The IR absorption spectrum was recorded using a FTIR-740 IR spectrophotometer and KBr pellets. The thermal decomposition process of rare earth carbonate was investigated with a Dupont 9900 thermalanalyzer, using 10 mg samples in shallow platinum crucibles which were heated in air at a heating rate of 10°C/min. The morphology of the precipitate was assessed by micrographs taken with a JSM-35 scanning electron microscope.

# **RESULTS AND DISCUSSION**

The results of the chemical analyses of holmium and erbium carbonate are:

 $Ho_2O_3$ :  $CO_2$ :  $H_2O = 1.00$ :2.85:3.37

 $Er_2O_3$ :  $CO_2$ :  $H_2O = 1.00$ :2.81:3.21

These suggest that holmium and erbium carbonates synthesized are hydrated normal carbonates. The molar ratios Re:  $H_2O$  are not a whole number. The apparent anomaly may be attributed to the instability of the carbonate<sup>8</sup>. Concerning the instability of rare earth carbonates, Shinn and Eick<sup>4</sup> mentioned two bonding positions of carbonate ions in the lanthanide structure, one coordinates as a unidentate ligand and one as a bidentate ligand. Water molecules behave similarity; one coordinates to a metal ion and one does not, therefore some of carbonate ions and water molecules may be expected to be rather easily lost from the structure.

Fig. 1 shows the micrographs of precipitated rare earth carbonates, which indicated the presence of spherical aggregates of crystallites.

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Fig. 1. Micrograph of holmium carbonate (a) and erbium carbonate (b)

The X-ray powder diffraction pattern and diffraction data of the rare earth carbonate are shown in Fig. 2 and Table-1, respectively. The data correspond to those of tengerite type rare earth carbonate<sup>1,6,7</sup>.



Fig. 2. X-ray diffraction patterns of holmium carbonate (a) and erbium carbonate (b)

TABLE-1
X-RAY DIFFRACTION DATA FOR HOLMIUM AND ERBIUM CARBONATES

Holmium	d(nm)	0.7613	0.5655	0.4598	0.3890	0.3554	0.2964	0.2535	0.2127	0.1973
carbonate	$I/I_0$	32	44	100	56	39	47	27	20	28
Erbium	d(nm)	0.7600	0.5650	0.4588	0.3869	0.3552	0.2957	0.2528	0.2118	0.1968
carbonate	$I/I_0$	32	52	100	66	50	53	25	24	32

Herberg<sup>21</sup> gave the infrared frequencies for the four modes of the free carbonate ion: 1063 cm<sup>-1</sup>, 879 cm<sup>-1</sup>, 1415 cm<sup>-1</sup> and 680 cm<sup>-1</sup>, when the first two modes non-degenerate. The splitting of the non-degenerate bands is generally an indication of nonequivalent carbonate groups in a given structure<sup>22</sup>.

The IR spectra of the holmium and erbium carbonate are shown in Fig. 3 and the assignments are given in Table-2; the notation of absorption bands is according to Fujita<sup>22</sup>. The IR spectra of tengerite type rare earth carbonates are similar to those obtained in this work<sup>1,6,7</sup>. Since there are more than

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six normal vibrational bands for carbonate group and non-degenerate frequencies  $\gamma_2$  and  $\gamma_8$  are clearly split in the IR spectra obtained here, there must be two nonequivalent carbonate groups (bidentate and unidentate carbonates) in the unit cell<sup>1</sup>.

TABLE-2 IR SPECTRAL BANDS (cm<sup>-1</sup>) OF HOLMIUM AND ERBIUM CARBONATES (FUJITA NOTATION)

	$v_5$	$v_1$	$v_2$	$\nu_8$	ν <sub>3</sub>	$\nu_6$	Additional bands
Holmium	1511	1452	1090	861	761	684	3422 v(H <sub>2</sub> O)
carbonate		1423	1050	834			1622 δ(HOH)
Erbium	1512	1455	1092	861	762	686	3406 v(H <sub>2</sub> O)
carbonate		1426	1062	835			1622 δ(HOH)



Fig. 3. IR spectra of holmium carbonate (a) and erbium carbonate (b)

The thermogravimetric curves (TG) for the holmium and erbium carbonate are shown in Fig. 4. The thermal decomposition of holmium and erbium carbonate contains dehydration and decarbonation processes. There is no evidence for the formation of any stable intermediate carbonate and the end product is  $Re_2O_3$ .



Fig. 4. TG curves of holmium carbonate (a) and erbium carbonate (b)

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