

## Biogas from Organic Waste Diluted with Sugar Mill Waste Water

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The biogas production depends on various factors, such as characteristics of feed components, ratio of blending of feed components, type of water used, pH and temperature, etc. In the present studies, rice straw and cow dung are used as feed components. The gas production was recorded weekly. It has been observed that with the increase of rice straw blending, the rate of gas production increases. In the next series of experiments, the gas production blended with cow dung, rice straw and distilled water/sugar mill effluent has been carried out. It is observed that digesters blended with distilled water show minimum gas production as compared to others with Deoband, Khatauli or Uttam sugar mill effluent. The characteristics like total solids, volatile solids, carbon, nitrogen, C/N ratio and protein contents of feed component have been studied initially and after 4 weeks. The results show a decrease in the values of all the characteristics. The effect of pH has also been studied in the pH ranges of 5 to 9. The results indicate that for biogas production pH-7 is most suitable. The amount of CO<sub>2</sub> produced in biogas was estimated volumetrically.

**Key Words:** Biogas, Sugar mill effluent, Blending, Cow dung, Rice straw.

### INTRODUCTION

Recently, there has been an increasing interest in using anaerobic fermentation to produce biogas as an alternative energy source<sup>1,2</sup>. To utilize animal and other low moisture content organic wastes as feed stocks for biogas production, a slurry containing an appropriate solid concentration (5-10 %) should be normally prepared. This is usually done by mixing the waste with water. Depending on waste type considerable amounts of water is needed for slurry preparation. In some regions the fresh water sources are either scanty or costly. While plenty of industrial effluent are available having large amount of organic wastes. Gamel-el-Din<sup>3</sup> has showed an increase in biogas production rate by diluting with sea water below an inhibitory level. In the present studies, rice straw and cow dung diluted

with sugar mill effluent for feeding biogas digester was used in zero to hundred per cent ratio. The effluent of three sugar mills namely-Deoband, Khatauli and Uttam sugar mill was used for this purpose.

### EXPERIMENTAL

The required quantities of cow dung and 1 mm sieved rice straw were mixed with sufficient amount of distilled water or effluents to give 10 % solid concentration in slurry. The pH of the digester content was adjusted to 7. The digester were anaerobically incubated at room temperature for 28 d. The volume of the gas produced was noted weekly by water displacement method<sup>4</sup>. The gas was assayed for CO<sub>2</sub> % after the completion of the experiments<sup>5</sup>. CO<sub>2</sub> was determined volumetrically by injecting the biogas in concentrated solution of sodium hydroxide. The unused hydroxide was titrated with standard hydrochloric acid solution. The feed components and feeding mixture were analyzed for their characteristics like total solids, volatile solids, carbon-nitrogen, C/N ratio and protein content<sup>6</sup>.

### RESULTS AND DISCUSSION

The biogas production depends on various factors, such as characteristics of feed components, ratio of blending of feed components, type of water used, pH and temperature, *etc.* To study the effect of feed components 5 digesters were set up having the blending of rice straw with cow dung 00% in D<sub>1</sub> digester, 25 % in D<sub>2</sub>, 50 % in D<sub>3</sub>, 95 % in D<sub>4</sub> and 100 % in D<sub>5</sub> digester. Same type of digesters were set up with all the 3 sugar mills effluents. The characteristics like total solids, carbon, nitrogen, C/N ratio and protein contents of feed components have been studied initially and after 4 weeks. The results show a decrease in the values of all the characteristics. C/N ratio initially is equal to or higher than the prescribed value<sup>7</sup> of 30, but after 4 weeks it decreases and some times it becomes less than 30. It is also supported by low biogas generation in the 4th week (Table-1).

The effect of composition of substrate on biogas production is also studied using effluent of each sugar mill. The data are presented in Table-2. The results show that the gas production in D<sub>4</sub> and D<sub>5</sub> digester are much higher than D<sub>1</sub> and D<sub>2</sub>. In digester D<sub>1</sub> and D<sub>2</sub>, the highest gas production is in 2nd week while in D<sub>3</sub> to D<sub>5</sub>, it is in the 1st week. Thus as the percentage blending with rice husk increases. The rate and amount of gas production also increase (Figs. 1 and 2).

In the next series of experiments the gas production blended with cow dung, rice straw and distilled water/sugar mill effluent has been carried out. It is observed that digester with distilled water show minimum gas production as compared to others with Deoband, Khatauli or Uttam sugar mill effluents (Table-3).

TABLE-1  
CHANGES IN CHARACTERISTICS OF SUBSTRATE OF D<sub>4</sub> DIGESTER  
AFTER ANAEROBIC DIGESTION OF 4 WEEKS WITH DIFFERENT  
SUGAR MILL EFFLUENT

| Parameters          | Deoband sugar mill effluents |       | Khatauli sugar mill effluents |       | Uttam sugar mill effluents |       |
|---------------------|------------------------------|-------|-------------------------------|-------|----------------------------|-------|
|                     | Initial                      | Final | Initial                       | Final | Initial                    | Final |
| Solid concentration | 88.60                        | 47.30 | 87.70                         | 60.20 | 89.60                      | 37.24 |
| Volatile solids     | 80.30                        | 37.5  | 84.10                         | 57.40 | 80.60                      | 35.50 |
| C%                  | 44.61                        | 20.83 | 46.72                         | 31.88 | 45.50                      | 19.72 |
| N%                  | 0.88                         | 0.93  | 0.96                          | 1.09  | 0.90                       | 0.93  |
| C/N                 | 50.74                        | 22.40 | 48.50                         | 29.19 | 50.78                      | 24.06 |
| Protein             | 5.61                         | 5.95  | 6.15                          | 6.97  | 5.72                       | 6.68  |

TABLE-2  
TOTAL GAS PRODUCTION IN D<sub>1</sub> TO D<sub>5</sub> DIGESTERS BLENDED  
WITH COW DUNG, RICE STRAW AND EFFLUENTS

| Digester No.   | Blending (%) | Total biogas production (L/kgm of TS) |                     |                  |
|----------------|--------------|---------------------------------------|---------------------|------------------|
|                |              | Deoband sugar mill                    | Khatauli sugar mill | Uttam sugar mill |
| D <sub>1</sub> | 0            | 169                                   | 102                 | 162              |
| D <sub>2</sub> | 25           | 174                                   | 202                 | 195              |
| D <sub>3</sub> | 50           | 240                                   | 253                 | 238              |
| D <sub>4</sub> | 75           | 255                                   | 266                 | 253              |
| D <sub>5</sub> | 100          | 275                                   | 301                 | 277              |

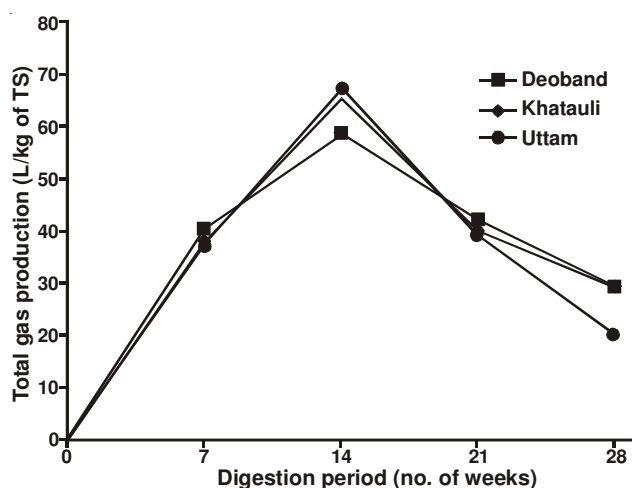


Fig. 1. Weekly gas production by D<sub>1</sub> digester blended with 100 % cow dung, 00 % rice straw and sugar mill effluent at pH 7

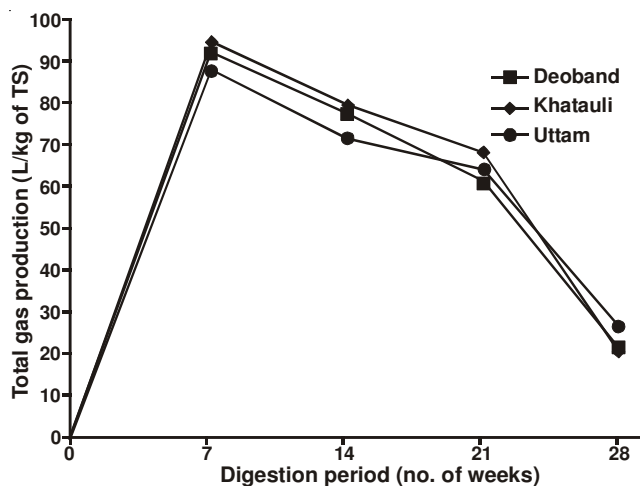


Fig. 2. Weekly gas production by D4 digester blended with 25 % cow dung, 75 % rice straw and sugar mill effluent at pH 7

TABLE-3  
COMPARISON OF WEEKLY GAS PRODUCTION BETWEEN  
DISTILLED WATER AND EFFLUENT WITH COW DUNG

| Digester No.                     | Blending (%) | Weekly gas production (L/kg of TS)           |      |       |      |                      |
|----------------------------------|--------------|--|------|-------|------|----------------------|
|                                  |              | No. of weeks when gas production is recorded |      |       |      |                      |
|                                  |              | Ist  | IInd | IIIrd | IVth | Total gas production |
| C <sub>1</sub> (Distilled water) | 0            | 18   | 47   | 23    | 12   | 100                  |
| D <sub>1</sub> (Deoband)         | 0            | 40   | 58   | 42    | 29   | 169                  |
| D <sub>1</sub> (Khatauli)        | 0            | 38   | 65   | 40    | 29   | 162                  |
| D <sub>1</sub> (Uttam)           | 0            | 37   | 67   | 39    | 20   | 162                  |

TABLE-4  
VARIATION IN WEEKLY GAS PRODUCTION WITH pH IN D<sub>1</sub> DIGESTER  
BLENDED WITH COW DUNG, RICE STRAW AND EFFLUENTS

| Sugar mill effluents | pH | Weekly gas production (L/kg of TS)           |     |     |     |                      |
|----------------------|----|--|-----|-----|-----|----------------------|
|                      |    | No. of weeks when gas production is recorded |     |     |     |                      |
|                      |    | 1st  | 2nd | 3rd | 4th | Total gas production |
| Deoband              | 5  | 34   | 69  | 30  | 25  | 190                  |
|                      | 7  | 92   | 78  | 60  | 23  | 225                  |
|                      | 9  | 22   | 57  | 18  | 13  | 110                  |
| Khatauli             | 5  | 30   | 58  | 28  | 18  | 119                  |
|                      | 7  | 95   | 80  | 69  | 22  | 266                  |
|                      | 9  | 25   | 47  | 20  | 18  | 110                  |
| Uttam                | 5  | 32   | 50  | 28  | 12  | 122                  |
|                      | 7  | 88   | 72  | 65  | 28  | 253                  |
|                      | 9  | 24   | 38  | 20  | 14  | 96                   |

The effect of pH has also been studied in the pH ranges of 5-9. The result in Table-4 indicated that for gas production pH value 7 is most suitable. The amount of CO<sub>2</sub> produced in biogas ranges from 26.72 to 35.62 % in case of all the 3 sugar mills. These values are comparable with the reported values of about 30 %<sup>8</sup>. Thus the above study shows that it is better to use sugar mill waste water for slurry preparation in biogas generation.

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(Received: 6 February 2006;

Accepted: 19 February 2007)

AJC-5426